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PRO COMP SUSPENSION

Suspension Systems that Work!

**PART# 55500
STEERING BOX
SKID PLATE
JEEP TJ**

Bill of Materials:

90-3603	STEERING BOX SKID PLATE	1
70-0371001522	3/8" X 1" SELF TAPPING SCREW	1

INSTALLATION INSTRUCTIONS:

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Hold the new steering box skid plate up to the steering box to locate the OE steering box bolt that needs to be removed. This will be the forward-most bolt mounting the steering box to the frame.
3. Remove the steering box bolt and the bottom bolt mounting the front bumper to the driver's side frame rail and retain hardware.
4. Attach the steering box skid plate to the frame with the two OE bolts.
Using the hole in the inside support tab of the skid plate as a template, mark the hole to be drilled into the round frame crossmember.
6. Remove the skid plate and drill an 11/32" hole at the mark on the frame crossmember.
7. Loosely reattach the skid plate to the vehicle with the OE steering box bolt, bumper bolt and the provided 3/8" x 1" self-tapping bolt in the hole that was just drilled.
8. Tighten all skid plate mounting hardware. Torque the OE steering box bolt to 40 ft-lbs, the 3/8" bolt to 20 ft-lbs, and the OE bumper bolts to 55 ft-lbs.
9. Check all hardware after 500 miles.

