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## **INSTALLATION INSTRUCTIONS:**

- ⇒ PLEASE READ ALL INSTRUCTIONS FROM START TO FINISH BEFORE YOU BEGIN INSTALLATION
- ⇒ Secure and properly block rear wheels prior to installation.
- ⇒ Check hardware list to assure your kit is complete.

Part # 58103 '73-'87 GM 4WD Front Double Shock Kit

## **BILL OF MATERIALS:**

PART#	DESC	RIPTION	QTY.
90-1001	Shock Bracke	et (Driver)	1 ea
90-1002 Shock Bracket (Passenger)		1 ea	
90-2076	.750" x 1.25"	Spacer	2 ea
90-2075	.750" x .31" S	pacer	2 ea
90-6050 Hardware Pack Containing:			
70-050600150	00	1/2" x 6" USS Gd 5 Hex Bolt	2 ea
70-050550150	00	1/2" x 5 1/2" USS Gd 5 Hex Bolt	2 ea
70-050150150	00	1/2" x 1 1/2" USS Gd 5 Hex Bolt	4 ea
72-050001008	316	1/2" USS Stover Nut	8 ea
73-05000032		1/2" USS Flat Washer	8 ea

- 1) Remove front shocks.
- 2) Assemble upper shock mount and position shocks as shown in illustration. The .312" spacer will go between the original shock mount and the secondary shock. Use 6" bolt for upper mounts.
- 3) Install **1.25**" spacer into factory lower shock mount and position shocks on both sides of lower mount. Use **5 1/2**" bolts for lower mounts.
- 4) Position upper shock mount so the new mounting holes are centered in the frame.

Tighten shock hardware at this time.

- 5) Drill through frame with 1/2" drill using the bracket as a template. Be sure to check inside of frame for tubing or wires. Relocate if needed.
- 6) Install 1/2" x 1 1/2" bolts and tighten.

NOTE: Inspect factory lower shock mount for cracks or for insufficient weld from the factory. Additional welding may be required to support the load.



