



## 11133YFLT & 11133Y-1FLT Instruction Sheet (To be used with 11133FLT, 11133-1FLT, 11134FLT, or 11134-1FLT Headers)

### **BEFORE STARTING**

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure.

**CAUTION!** Your car should not be supported on a bumper jack prior to installing a Y-pipe. Take the time to make a careful and complete inspection of both engine and transmission mounts. Replace them, if they look worn or damaged. Otherwise, this may affect the header fitting into your vehicle properly.

### **HELPFUL HINTS FOR Y-PIPE INSTALLATION AND MAINTENANCE**

1. Verify the Y-pipe part number with the part number on the box and invoice.
2. Unless otherwise noted, Flowtech™ Y-pipes are designed to fit without any modification (denting, cutting). DO NOT modify the Y-pipe. **CALL THE TECHNICAL DEPARTMENT FIRST AT 270-781-9741.**
3. Unless otherwise noted, Flowtech™ Products are designed to fit with the original equipment (i.e. oil pan, cylinder heads, mounts, bell housings, starters, etc.).
4. Heat wrapping is not recommended, because it will prematurely fatigue the Y-pipe.
5. Flowtech™ components that are subject to extreme conditions (mud, road salt, etc) should be cleaned on a regular basis to help prevent corrosion.
6. When installing Flowtech™ components, use anti-seize on all bolts and Y-pipe bolts.

### **Y-Pipe Installation Procedure/ Assembly Instructions / Please Read Thoroughly & Carefully**

**NOTE: This system is to be used with Flowtech™ part number 11133FLT, 11133-1FLT, 11134FLT, or 11134-1FLT already installed.**

**NOTE: This system requires the complete removal of the factory Y-Pipe. Remove prior to the removal of the factory manifolds for header (11133FLT, 11133-1FLT, 11134FLT, or 11134-1FLT) installation.**

1. Install the left-side A-section or A-headpipe section to the left-side header and align. Check the clearance dents for adequate clearance with the body.
2. Install the main Y-pipe section onto the right-side header and left-side header with the A-section.
3. Ensure that all slip sections are slipped forward completely over their receiving components. Also, ensure that the left-side A-section headpipe is rotated and indexed properly prior to tightening.
4. Use the supplied hardware to clamp and secure the Y-pipe to its receiving components and support bracket.
5. Reinstall the cat-back to the Y-pipe and tighten the clamp.
6. Reinstall the lower body support plate and tighten.

### **PRIOR TO FINISHING CHECK LIST**

1. Check to ensure that there are no wires or heat shields contacting the Y-pipe.
2. Check to ensure that all electrical connections that were disconnected are properly reconnected.
3. Check to ensure that no hoses or brake lines come in contact with the Y-Pipe.
4. Check to ensure that the exhaust system is supported properly.
5. Reconnect the battery, start the car, and check for leaks.
6. When finished, give your car a test drive, checking carefully for any new noises. After several days of driving, retighten all bolts.

**11133Y-3901FLT**

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