

01-06 Chevrolet/GMC 2500HD, 3500HD Diamond Back Bumper Bolt Bag. No lights Part # 100-20-1006, With Lights Part # 100-20-1007



Step 1: Remove OEM factory bumper.

Step 2: Align Frontier bumper to inside of frame. (Note: During installation, guide OEM spare tire tube into the spare tire tube on Frontier bumper.) Install bolts from the inside of frame through the bracket and the frame using 3/8" and ½" bolts and washers. The 3/8" bolts are installed on the end of the bracket as highlighted in the picture.

Step 3: Attach original OEM factory receiver (that came on the vehicle) to the bottom of the drop using 7/16 carriage bolts, nuts and washers.

Step 4: If an impact is used, drive the bolt and hold the nut. To verify that the bolts are tight, check with a wrench by hand.

Note: Periodically check bolts to ensure that bolts remain tight. Also, before using with a trailer, check bolts to ensure that bolts are tight.

Need Help? Call Frontier at 800.634.3086 or E-mail: <u>info@frontier-gear.com</u>

Bolt Bag Contents	
Quantity	Description
2	3/8" X 1-3/4 bolt
4	3/8" flat washer
2	3/8" lock nuts
4	1/2" X 1-3/4" bolts
10	1/2" flat washers
6	1/2" lock Washers
6	1/2" Hex nuts
2	1/4" X 1" bolts (license plate)
2	1/4" hex nuts (license plate)
4	1/4" flat washers (license plate)
2	1/4" lock washers (license plate)
2	1/2" X 1 1/2" carriage bolts
46	Total Pieces