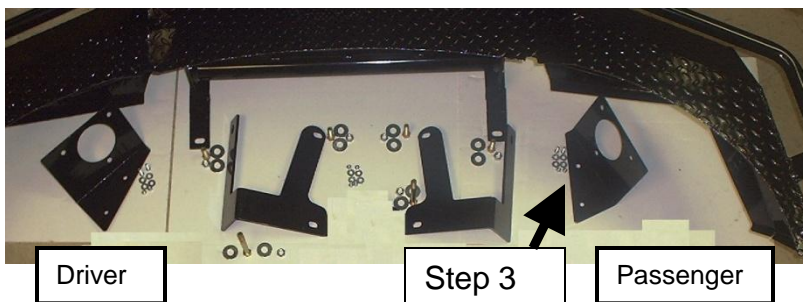
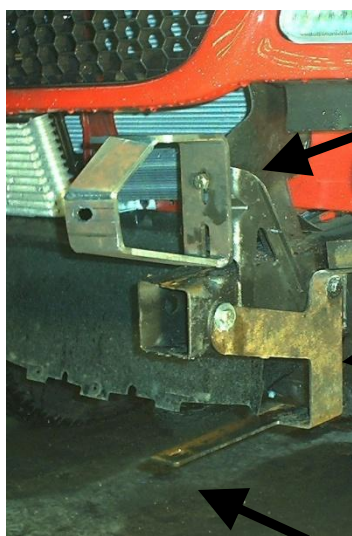


## 99-03 Ford F150, Expedition(2002) Front Bumper Replacement Installation Instructions. Part # 300-59-9005



**Step 1:** Remove factory bumper. (Note: Do not remove factory tow hooks.)

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### Step 4

Bracket is welded to the front bumper replacement. (not shown)

### Step 2

### Step 5

**Step 2:** Install frame support bracket to side of frame using (1) 1/2" X 1-3/4" bolt (front) & (1) 1/2" X 4-1/2" bolt (rear), washers and nuts.

**Step 3** Install fog light bracket to front end replacement using (2) 1/4" X 1 inch bolts, washers, and nuts. Install OEM fog lights to fog light bracket by snapping light into position using the plastic snap connectors that came with the light (3).

### Bolt Bag Contents:

| Quantity | Description            |
|----------|------------------------|
| 10       | 1/2" X 1-3/4" Bolts    |
| 4        | 1/2" X 6" Bolts        |
| 14       | 1/2" Lock Washer       |
| 14       | 1/2" Hex Nuts          |
| 28       | 1/2" Flat Washers      |
| 8        | 1/4" X 1" Bolts        |
| 8        | 1/4" Lock Washers      |
| 8        | 1/4" Nuts              |
| 16       | 1/4" Flat Washers      |
| 2        | frame support brackets |
| 2        | fog light bracket      |
| 124      | Total Pieces           |

**Step 4:** Mount front end replacement (not shown) to truck frame using 1/2" X 1-3/4" bolt, 1/2" washer, 1/2" lock nut (Note: Do not tighten. Adjust & tighten in step 7).

**Step 5:** Attach frame support bracket strap to bottom of front end replacement upright using (1) 1/2" X 1-3/4" bolt, 1/2" washer, 1/2" lock nut.

**Step 6:** Check alignment of front end replacement to truck and tighten all bolts.

