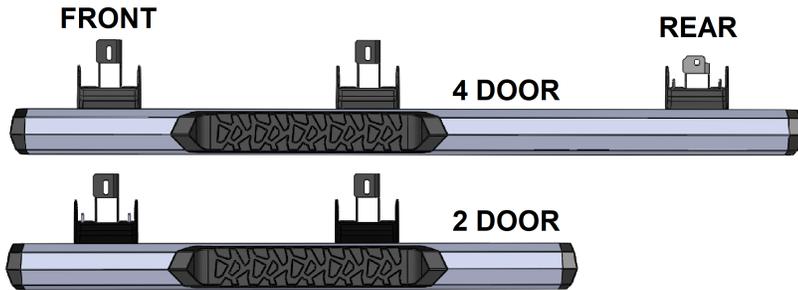


# GEMO

## TUBE PRODUCTS

PART NO: 300050-300053  
REV. 2

### OCTA SERIES TUBES INSTALLATION INSTRUCTIONS



VEHICLE APPLICATION(S):  
2007 → 2018  
JK - JEEP WRANGLER

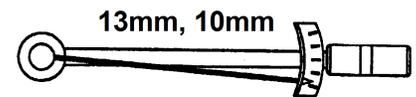
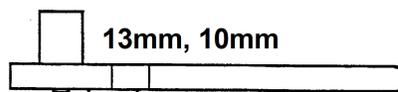


LHS SIDE SHOWN - RHS OPPOSITE

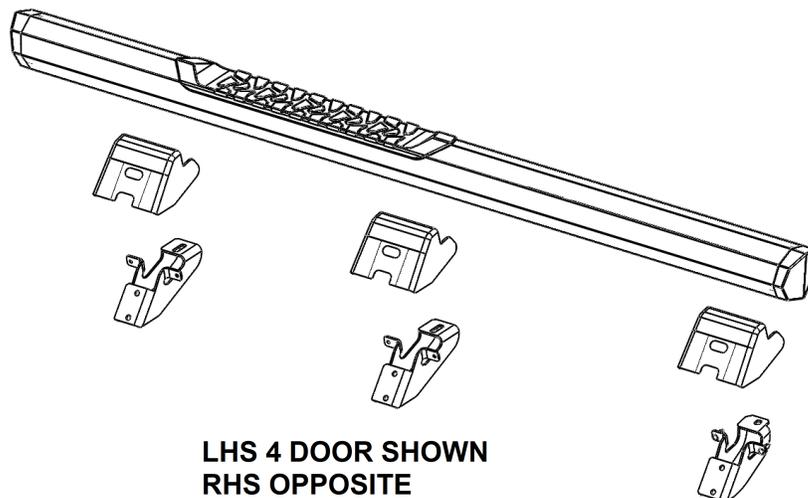
Components - Componentes - Composants

<p><b>A</b></p>	<p><b>B</b></p>	<p><b>C</b></p> <p>M8</p>	<p><b>D</b></p> <p>M6</p>
<p><b>E</b></p> <p>M8</p>	<p><b>F</b></p> <p>M8</p>	<p><b>G</b></p>	<p><b>H</b></p> <p>M8</p>

TOOLS REQUIRED



FRONT

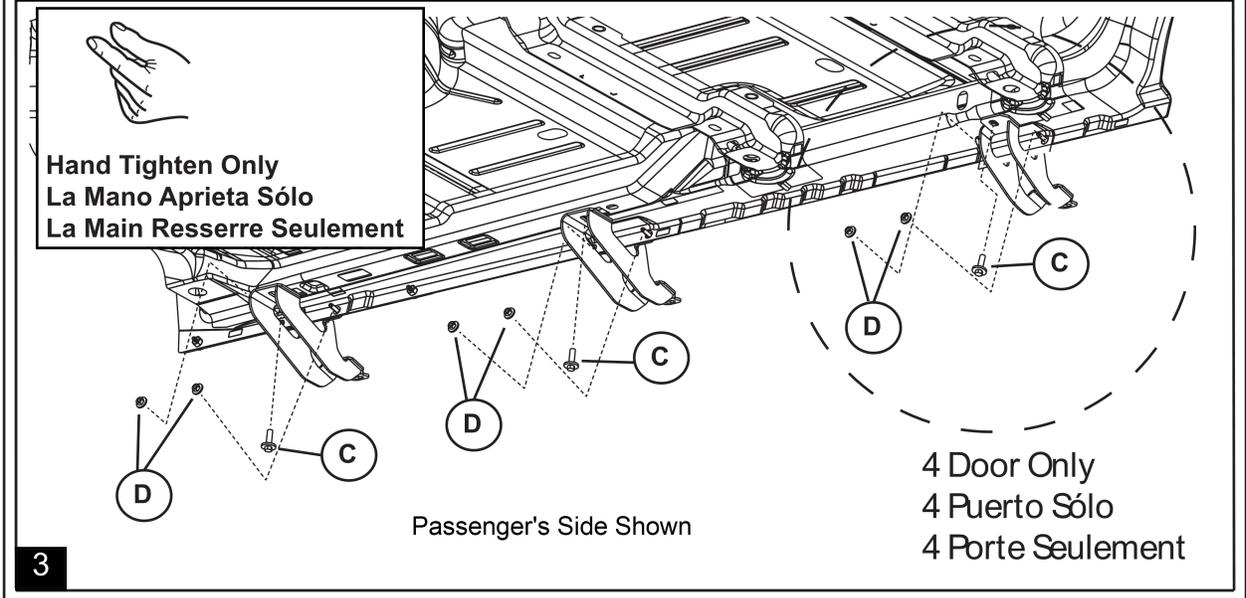
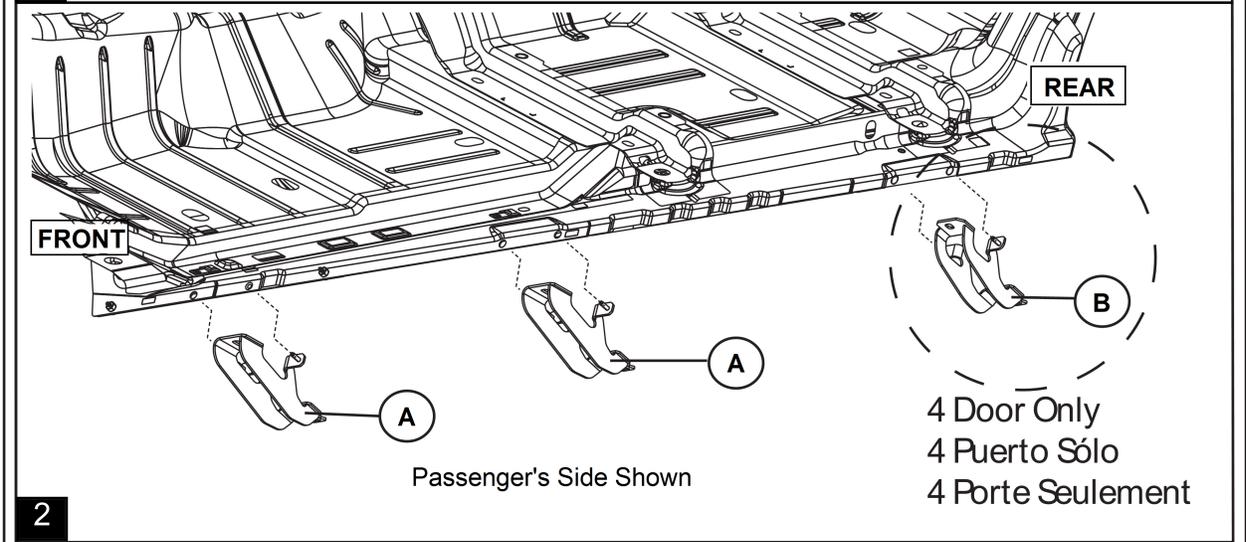
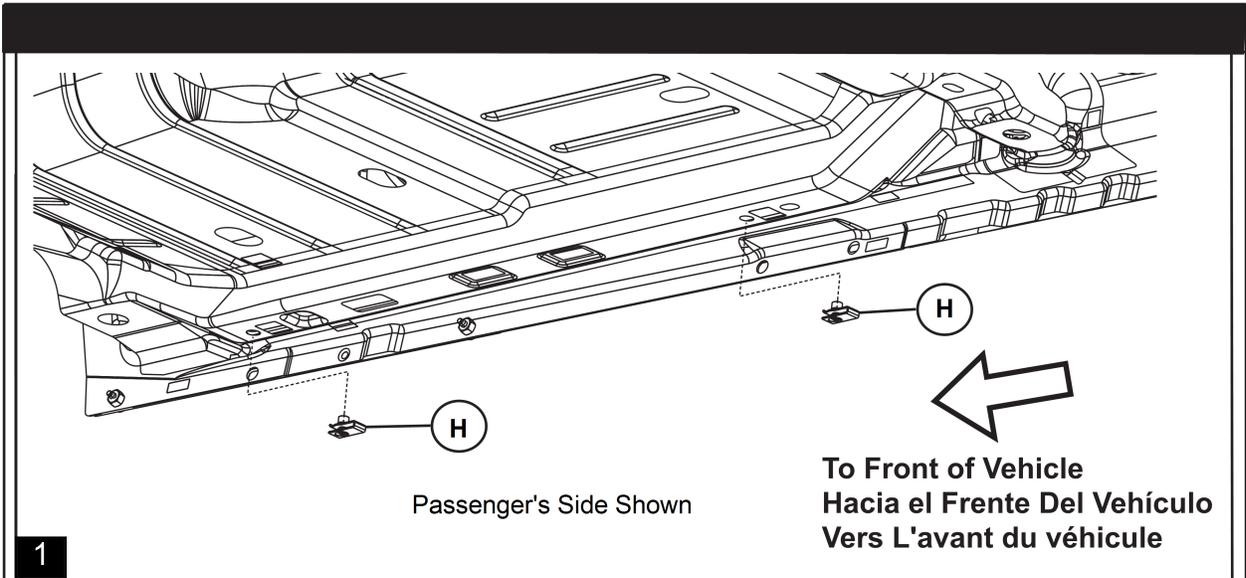


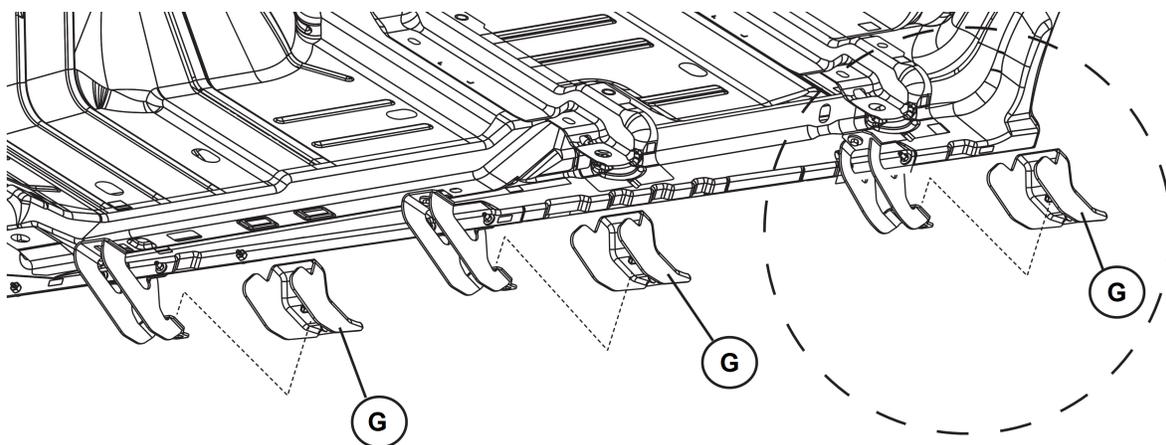
LHS 4 DOOR SHOWN  
RHS OPPOSITE

# GEMO

## TUBE PRODUCTS

Made by Maxway International  
Ltd. Ontario, Canada.  
1-800-918-8316  
info@maxwayint.com





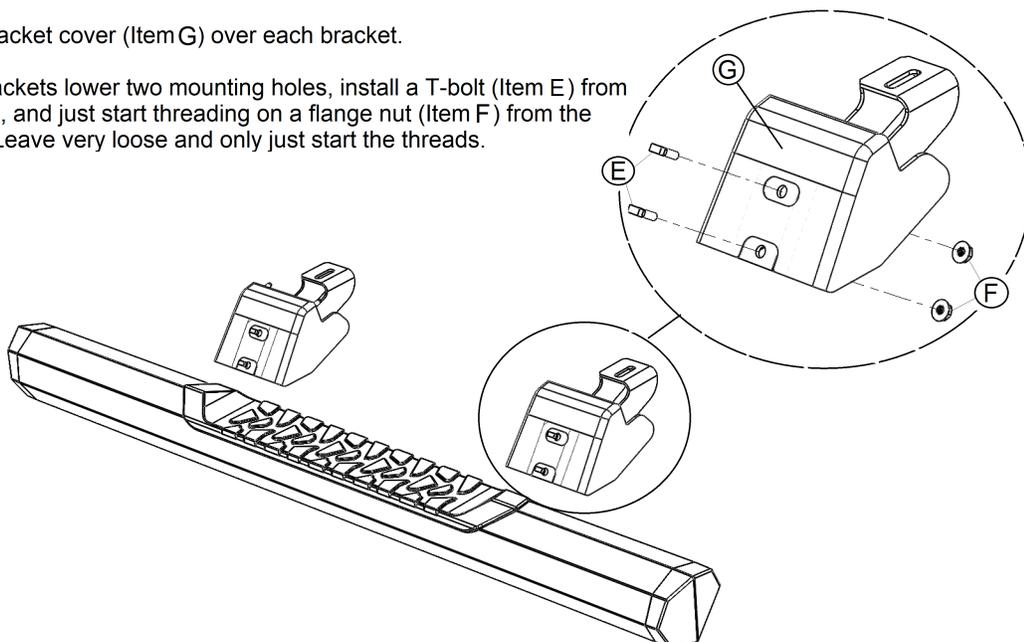
Passenger's Side Shown

4 Door Only  
4 Puerto Sólo  
4 Porte Seulement

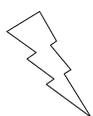
4

Position bracket cover (Item G) over each bracket.

In each brackets lower two mounting holes, install a T-bolt (Item E) from the outside, and just start threading on a flange nut (Item F) from the backside. Leave very loose and only just start the threads.



5



Position step tube over protruding t-bolts. From behind bracket, PUSH UP AND TURN Flange nuts (Item F) to engage t-bolts in slots and tighten.



CAUTION: BE SURE TO CHECK THAT T-BOLT HAS TURNED AND FULLY ENGAGED INTO SLOT IN BACK OF STEP TUBE



M6 - 9.5 ft.lbs (13Nm)  
M8 - 14 ft.lbs (20Nm)

6