

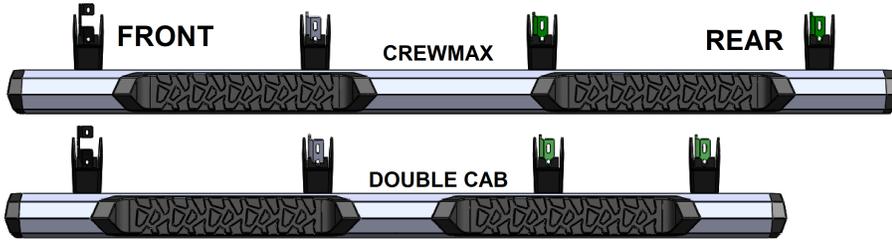
GEMO

TUBE PRODUCTS

PART NO: 300054 - 300057
REV. 2

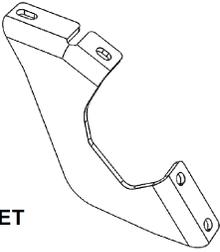
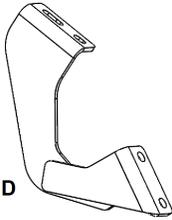
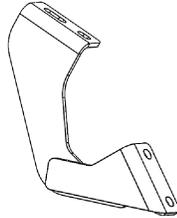
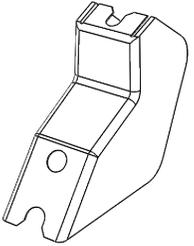
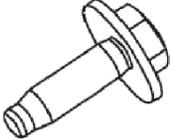
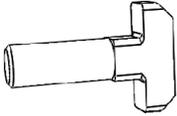
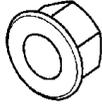
OCTA SERIES TUBES INSTALLATION INSTRUCTIONS

VEHICLE APPLICATION(S):
2007+ →
TOYOTA TUNDRA
CREWMAX & DOUBLE CAB

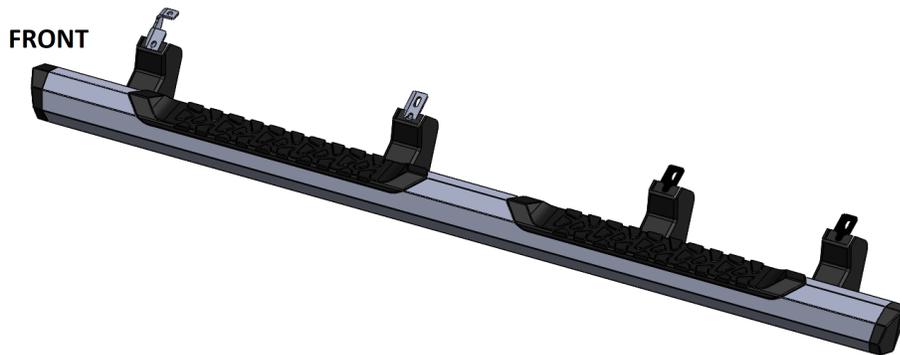
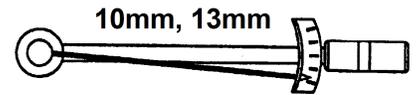
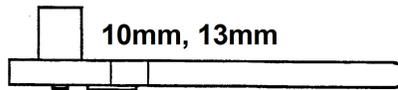


LHS SIDE SHOWN - RHS OPPOSITE

Components - Componentes - Composants

<p>A</p>  <p>FRONT BRACKET</p>	<p>B</p>  <p>FRONT-MID BRACKET</p>	<p>C</p>  <p>MID/REAR BRACKET</p>	<p>D</p> 
<p>E</p>  <p>M8</p>	<p>F</p>  <p>M8</p>	<p>G</p>  <p>M8</p>	

TOOLS REQUIRED
HERRAMIENTAS NECESARIAS
OUTILS NÉCESSAIRES



LHS / DRIVER SIDE SHOWN
RHS IS OPPOSITE

GEMO

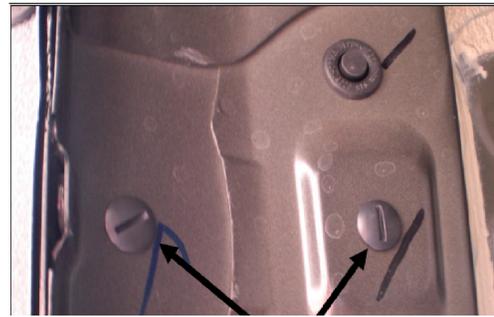
TUBE PRODUCTS

Made by Maxway International
Ltd. Ontario, Canada.
1-800-918-8316
info@maxwayint.com

1

PART NO: 300054 - 300057
REV. 2

From underneath the vehicle locate the plastic caps covering the threaded mounting holes in the vehicle. Remove and discard plugs located at each bracket mounting location.



REMOVE AND DISCARD

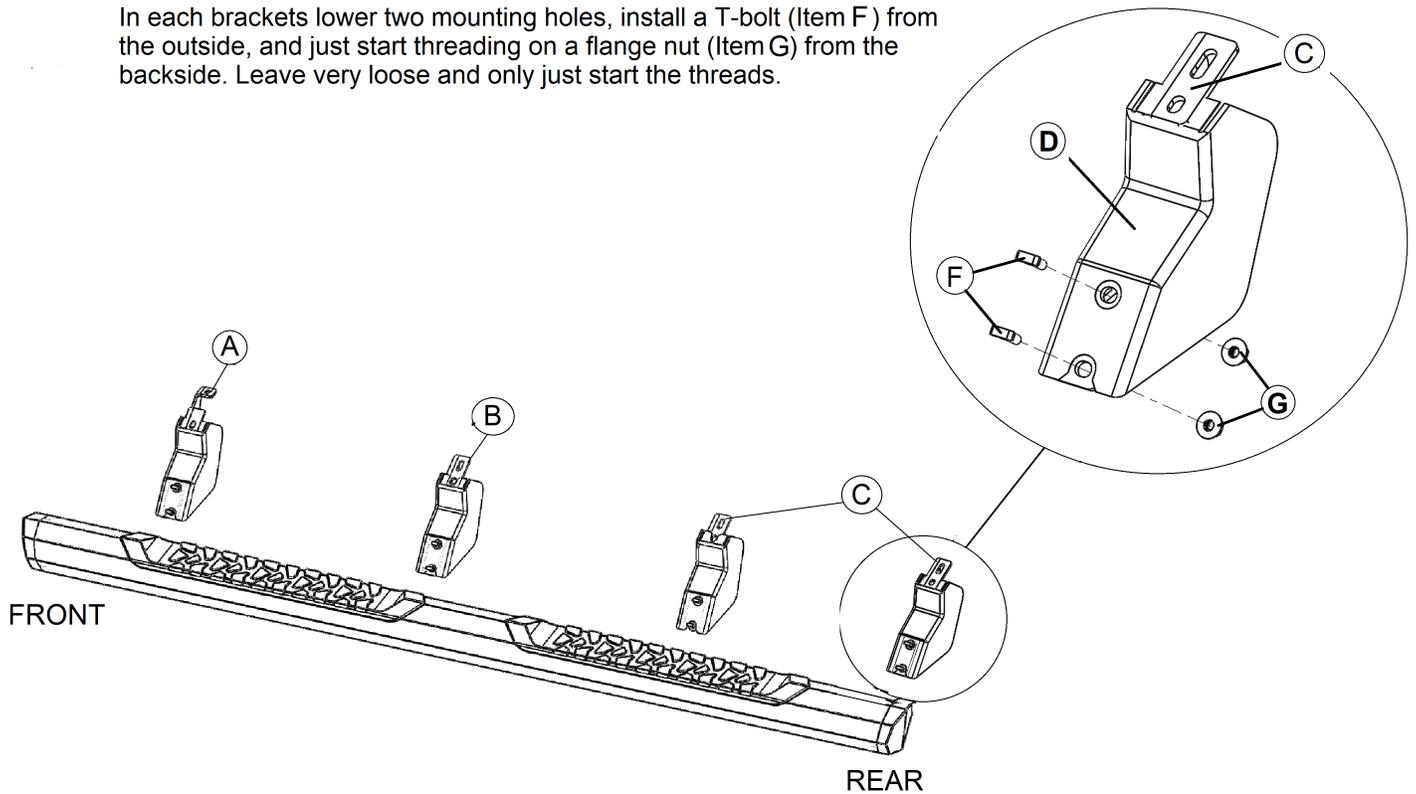
2

Position front bracket (Item A) against inner rocker and secure with two M8 SEMS bolts (Item E). Repeat with front-mid bracket (Item B) and 2x of mid-rear bracket (Item C). Tighten bolts only finger tight at this time.

3

Position bracket cover (Item D) over each bracket.

In each brackets lower two mounting holes, install a T-bolt (Item F) from the outside, and just start threading on a flange nut (Item G) from the backside. Leave very loose and only just start the threads.



4

Position step tube over protruding t-bolts. From behind bracket, PUSH UP AND TURN Flange nuts (Item G) to engage t-bolts in slots and tighten.

CAUTION: BE SURE TO CHECK THAT T-BOLT HAS TURNED AND FULLY ENGAGED INTO SLOT IN BACK OF STEP TUBE

Torque all fasteners. Repeat for passenger side



M8 - 14 ft.lbs (20Nm)