

GEMO

TUBE PRODUCTS

VEHICLE APPLICATION(S):
 09-21 RAM 1500 (CLASSIC ONLY)
 10-21 RAM 2500/3500

PART NO: 300042-300047
 REV 4.

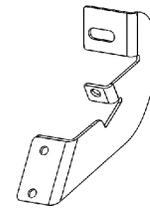
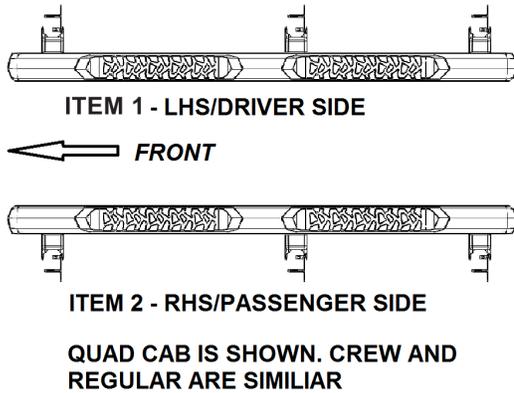
Tools Required:

- Torque Wrench
- 10mm, 13mm socket
- 3/8" drive ratchet
- 3" 3/8" drive extension

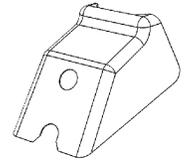


Torque Table:

M8 - 16Nm, or 12FT-LBS



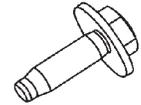
ITEM 1



ITEM 2



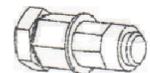
ITEM 3



ITEM 4



ITEM 5



ITEM 6



ITEM 7

1. Inspect driver side inner rocker and note hole locations. Install riv-nuts (Item 3) into rocker panel in forward hole at each mounting location using Riv-nut Installation Tool (Item 6). Reference Figure 2.

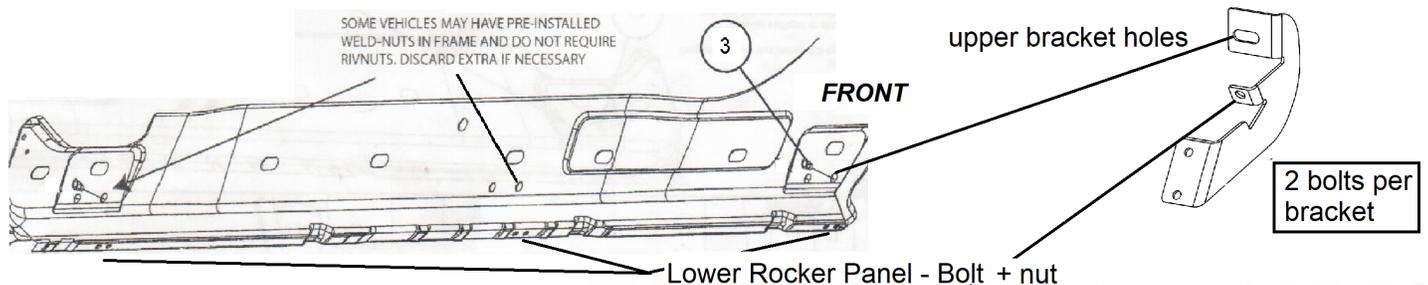
NOTE: Some vehicles may have pre-installed weld-nuts in rocker and do not require riv-nuts. Discard extra if necessary.

CAUTION: Lubricate riv-nut tool using soapy water **before each use**. Rotate the tool 3.5 turns +/- 0.25 turns to ensure rivnut is properly collapsed. Do not overtorque.

2. Install brackets (Item 1) at upper bracket hole locations into vehicle mounted riv-nuts / weld-nuts and secure with M8 bolts (Item 4). Install only finger tight.

3. Using M8 bolts and M8 Flange nuts (Item 5), mount bracket to lower rocker panel, finger tight only.

FIGURE 2: Driver Side Inner Rocker



GEM "OCTA SERIES" Premium Step Tubes

SHEET 1 OF 2



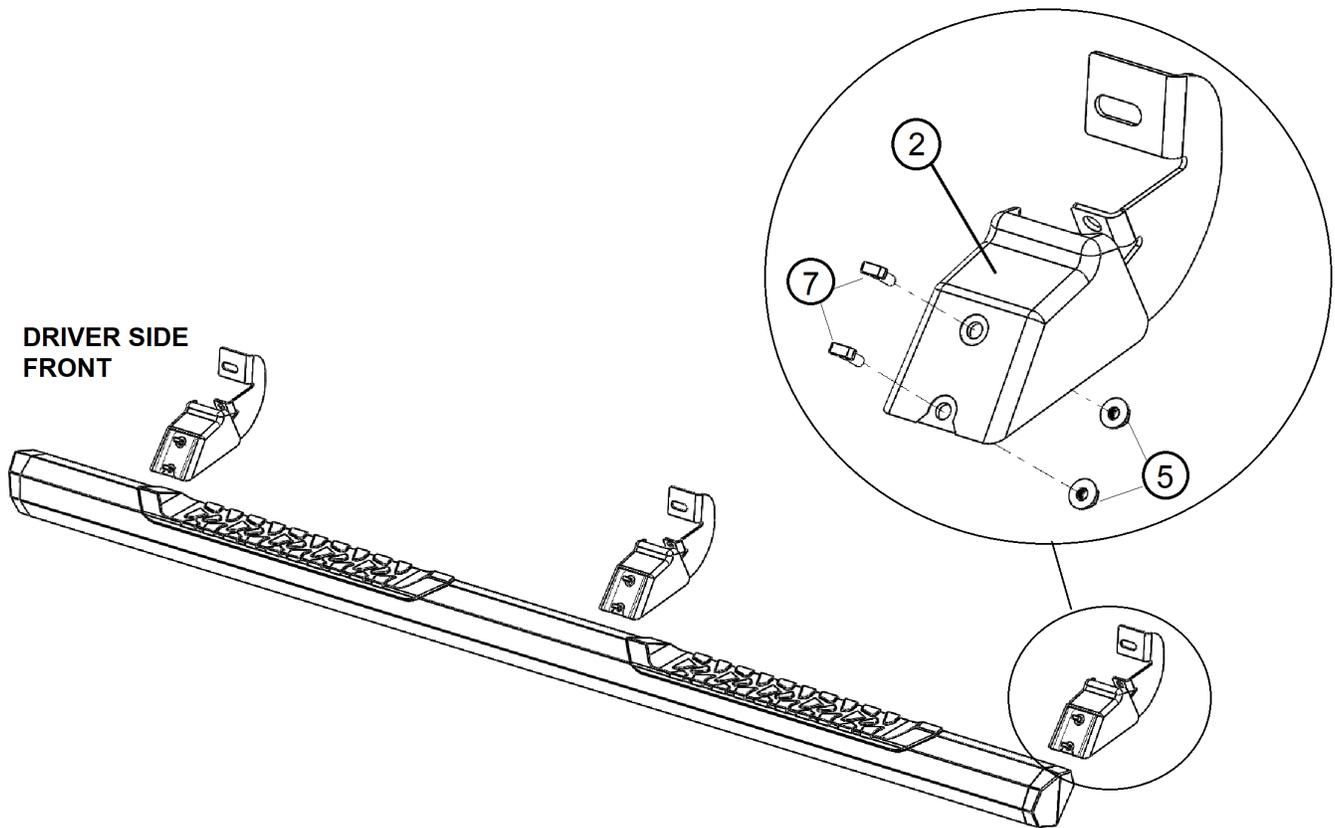
Made by Maxway International
 Ltd. Ontario, Canada.
 1-800-918-8316
 info@maxwayint.com

TITLE **INSTALLATION INSTRUCTIONS**
 GEM "OCTA SERIES" Premium Step Tubes

SHEET 1 OF 2

4. Position bracket cover (Item 2) over each bracket.

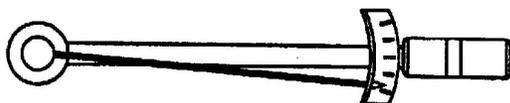
In each brackets lower two mounting holes, install a T-bolt (Item 7) from the outside, and just start threading on a flange nut (Item 5) from the backside. Leave very loose and only just start the threads.



5. Position step tube over protruding t-bolts. From behind bracket, PUSH UP AND TURN Flange nuts (Item 5) to engage t-bolts in slots and tighten.

CAUTION: BE SURE TO CHECK THAT T-BOLT HAS TURNED AND FULLY ENGAGED INTO SLOT IN BACK OF STEP TUBE

Torque all M8 fasteners to 14lbs-ft (20 N.m)



M8 - 14 lbs-ft (20 N.m)