

GEMO

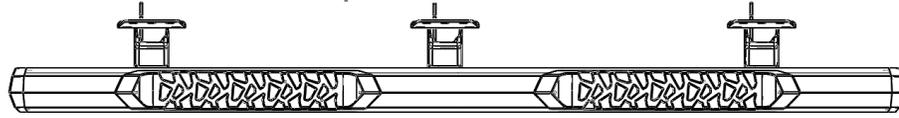
TUBE PRODUCTS

OCTA SERIES TUBES INSTALLATION INSTRUCTIONS

PART NO'S: 300069-300072
REV 4

VEHICLE APPLICATION(S):
2019 →
RAM 1500 NEW BODY STYLE
CREW & QUAD CABS

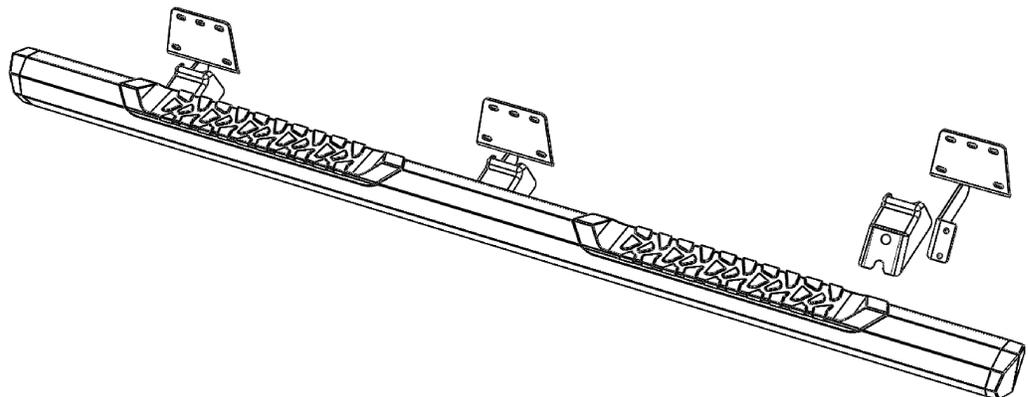
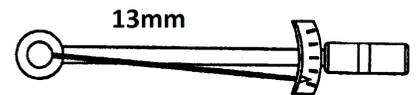
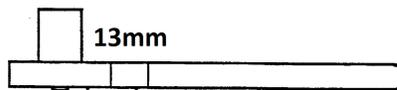
LHS CREW CAB SHOWN
QUAD CAB SIMILAR



Components - Componentes - Composants

<p>A</p>	<p>B</p>	<p>C</p> <p>M8</p>	<p>D</p> <p>M8</p>
<p>E</p> <p>M8</p>			

TOOLS REQUIRED
HERRAMIENTAS NECESARIAS
OUTILS NÉCESSAIRES



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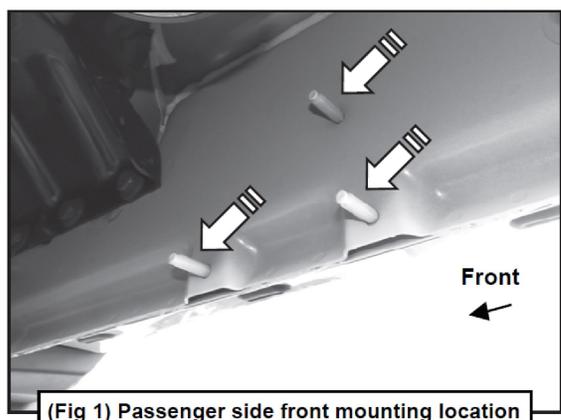
TUBE PRODUCTS

Made by Maxway International
Ltd. Ontario, Canada.
1-800-918-8316
info@maxwayint.com

1

PART NO'S: 300069-300072

Position bracket (Item A) over threaded studs on the vehicle inner rocker. Secure with M8 flat washer (Item D) and locking flange nut (Item C). Secure just finger tight at this time.

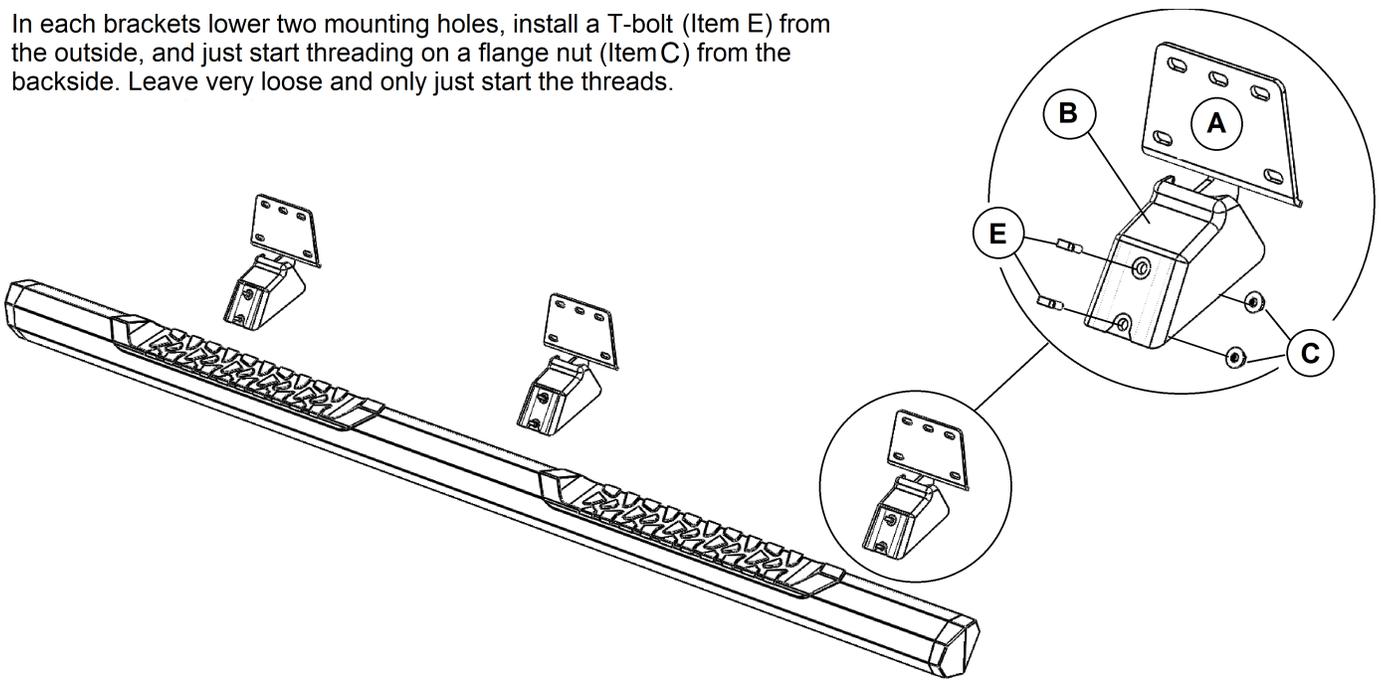


(Fig 1) Passenger side front mounting location

2

Position bracket cover (Item B) over each bracket.

In each brackets lower two mounting holes, install a T-bolt (Item E) from the outside, and just start threading on a flange nut (Item C) from the backside. Leave very loose and only just start the threads.



3

Position step tube over protruding t-bolts. From behind bracket, PUSH UP AND TURN Flange nuts (Item C) to engage t-bolts in slots and tighten.

CAUTION: BE SURE TO CHECK THAT T-BOLT HAS TURNED AND FULLY ENGAGED INTO SLOT IN BACK OF STEP TUBE

Torque all M8 fasteners to 14lbs-ft (20 N.m)



M8 - 14 lbs-ft (20 N.m)