

GEMO

TUBE PRODUCTS

KIT NO. 400017
REV 2

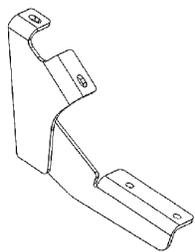
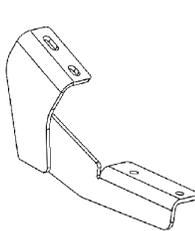
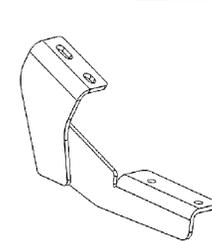
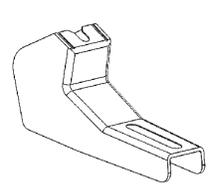
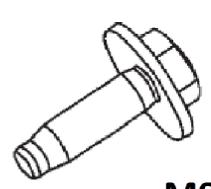
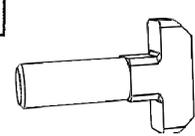
BRACKET KIT FOR T3 SERIES RUNNINGBOARDS
(ORDER T3 RUNNINGBOARDS SEPERATELY)

VEHICLE APPLICATION(S):

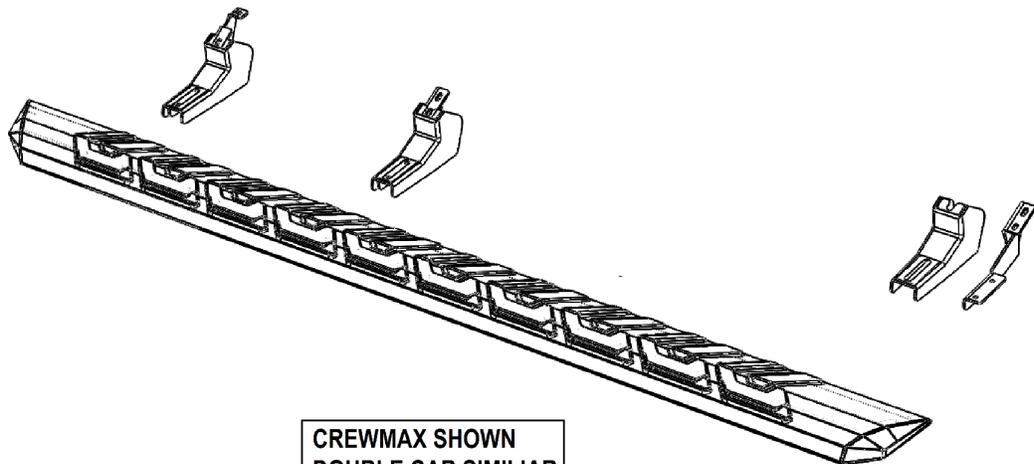
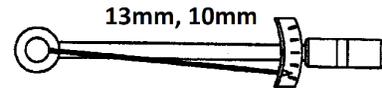
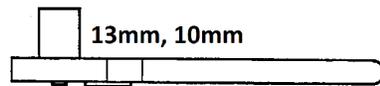
2007 →
TOYOTA TUNDRA
CREWMAX & DOUBLE CAB

LHS SHOWN, RH OPPOSITE



<p>A</p> 	<p>B</p> 	<p>C</p> 	<p>D</p> 
<p>E</p>  <p>M8</p>	<p>F</p>  <p>M6</p>	<p>G</p>  <p>M6</p>	

TOOLS REQUIRED
HERRAMIENTAS NECESARIAS
OUTILS NÉCESSAIRES



CREWMAX SHOWN
DOUBLE CAB SIMILIAR

GEMO

TUBE PRODUCTS

Made by Maxway International
Ltd. Ontario, Canada.
1-800-918-8316
info@maxwayint.com

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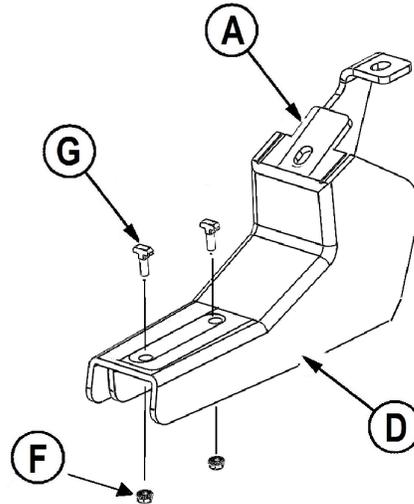
KIT NO. 400017

Starting on the driver side, locate the mounting holes on the inner rocker. You may need to remove and discard plastic caps to expose the threaded hole.

Locate the FRONT bracket (Item A) and a bracket cover (Item D). Set bracket cover loosely over top the bracket and hold up to the mounting holes on the inner rocker. Secure bracket and bracket cover to inner rocker using provided M8 SEMS bolts (Item E). Install only finger tight at this time.

Repeat for the middle bracket (Item B). Note label on bracket "MID" to identify correct bracket.

Repeat installation of REAR brackets (Item C).



DRIVER SIDE (LHS) FRONT SHOWN

2

At each bracket, install from above a M6 T-bolt (Item F) and JUST START threading on an M6 Nut (Item E) leaving the hardware very loose at this time.

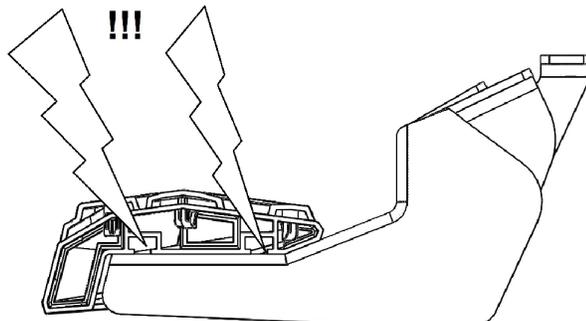
3

Set T3 Runningboard in place, being sure to align slots over top of t-bolt fasteners.

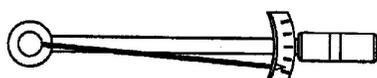
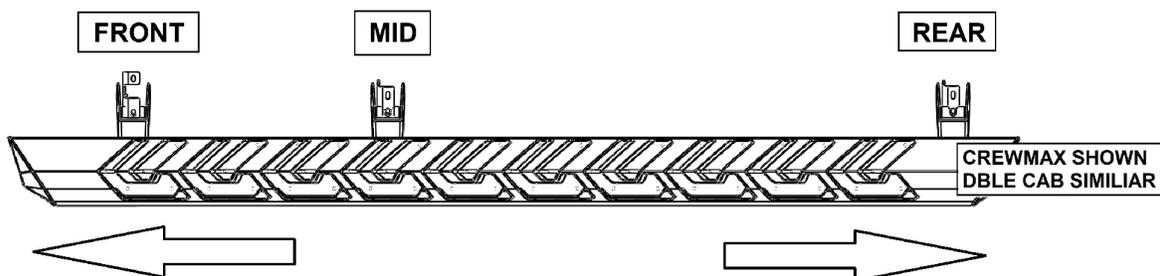
Position board fore-aft along brackets for best appearance.

PUSH UP AND TURN, M6 nuts from below to engage the t-bolt across t-bolt slot. Finger tighten at all locations.

Double check engagement at each slot by lifting up on board. It should be secure.



CAUTION!! - Be sure to engage t-bolts into slots. Push UP and TURN to tighten. Verify t-bolts are engaged before torquing fasteners.



M8 - 14 lbs-ft (20 N.m)

M6 - 7.5 lbs-ft (10 N.m)