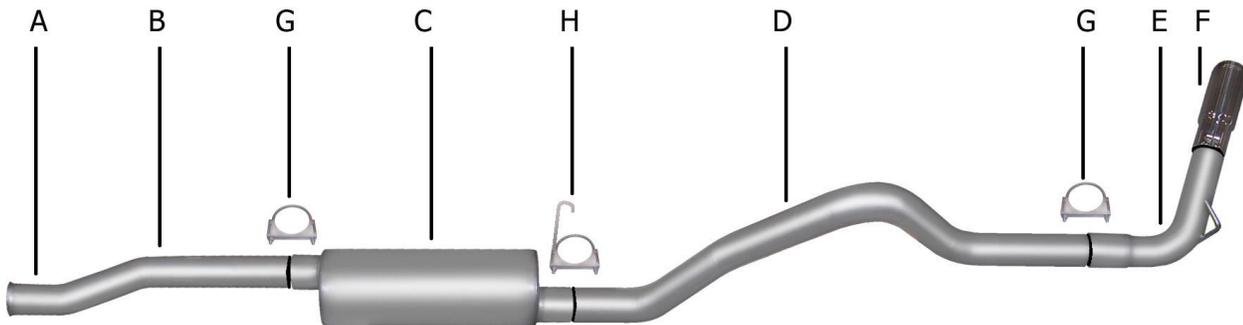




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL  
CAT-BACK SINGLE EXHAUST  
CHEVY S-10/SONOMA TRUCK 2.8L-4.3L 2WD  
STANDARD CAB, SHORT BED  
PART # 14406**



ITEM	PART #	QUANTITY	DESCRIPTION
A	GP-102	1	2 BOLT FLANGE
B	40050	1	HEADPIPE
C	788200	1	SUPERFLOW MUFFLER
D	40042-3	1	2.5" OVERAXLE PIPE
E	40045	1	2.5" TURNOUT PIPE
F	500361	1	3" TIP
G	5757	2	2-1/2" CLAMP
H	40004	1	REAR MUFFLER HANGER
	BO-1034	1	BOLT KIT FOR FLANGE GP-102

**WILL NOT FIT "SS" MODEL.**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you have any further questions, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00am to 5:00pm.

# EXHAUST INSTALLATION

## PART #14406

WHEN INTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

### SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET,  $\frac{1}{2}$ " WRENCH,  $\frac{1}{2}$ " SOCKET, JACKSTAND, HACKSAW

1. Lay out the Gibson Exhaust System on the floor so it looks like the drawing. Stock mounted exhaust existing hangers must be unbolted and rotated at 180 Degrees.
  2. Unbolt stock exhaust from behind the catalytic converter. Use jack stands to support converter.
  3. Bolt on front headpipe. Attach flange # A to Gibson headpipe # B with existing stock bolts.
  4. Slide muffler # C onto the front headpipe with inlet towards the converter. Use a jack stand to support the muffler and connect with clamp # G down but do not tighten. Muffler inlet is looking into louvers.
  5. Install the overaxle tailpipe # D and attach to muffler with hanger # H.
  6. Slide turnout pipe # E on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # G.
  7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
  8. When you have everything in place, tighten all bolts and clamp down.
- MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC