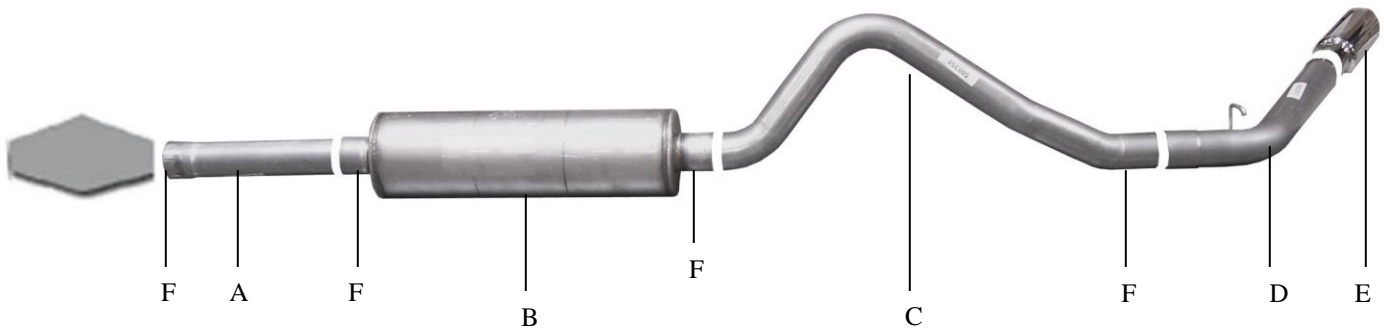




INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST
DODGE DAKOTA TRUCK, 3.9L, 5.2L 2 WD
STANDARD CAB, SHORT BED
PART #16555



ITEM	PART #	QUANTITY	DESCRIPTION
A	30016	1	3" HEADPIPE
B	788024-DA	1	SUPERFLOW MUFFLER
C	500358	1	3" OVERAXLE TAILPIPE
D	50032R-7	1	3" TURNOUT TAILPIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	500352	1	REAR MUFFLER HANGER W/J-HOOK

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE.
IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR
TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00AM-
5:00PM.

EXHAUST INSTALLATION #16555

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK ALONG WITH SAFTEY GLASSES. DO NOT WORK WITH HOT PIPES!

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter. You will want to keep the converter supported so it won't drop, otherwise the front extension pipe will hit the cross member of the transmission.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Where stock muffler slips behind converter, cut off approximately 3" until you have a full 3" diameter behind the converter.



CUT BACK APPROX. 3"
UNTIL YOU HAVE A
FULL 3" OPENING.

4. Install extension pipe to the stock converter.
5. Slide muffler inlet towards the converter onto the front extension pipe. Use a jack stand to support the muffler and clamp down but do not tighten.
6. Install the overaxle tailpipe, the highest part of the tailpipe should be center over the rear axle.
7. Slide turn out pipe on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and clamp. If you have the rear exit need to bolt the rubber hanger to the frame for the support. You may have to drill a hole in the frame to attach hanger.
8. Install stainless steel tip. Clamp down. To clean stainless tips use a scott brite pad and any stainless steel or aluminum cleaner.
9. When you have everything in place, tighten all bolts and clamp down.

SHORT BED: YOU MAY NEED TO CUT 3"x 13" EXTENSION PIPE APPROXIMATELY 3" OFF THE FRONT SECTION.