



PERFORMANCE EXHAUST SYSTEMS

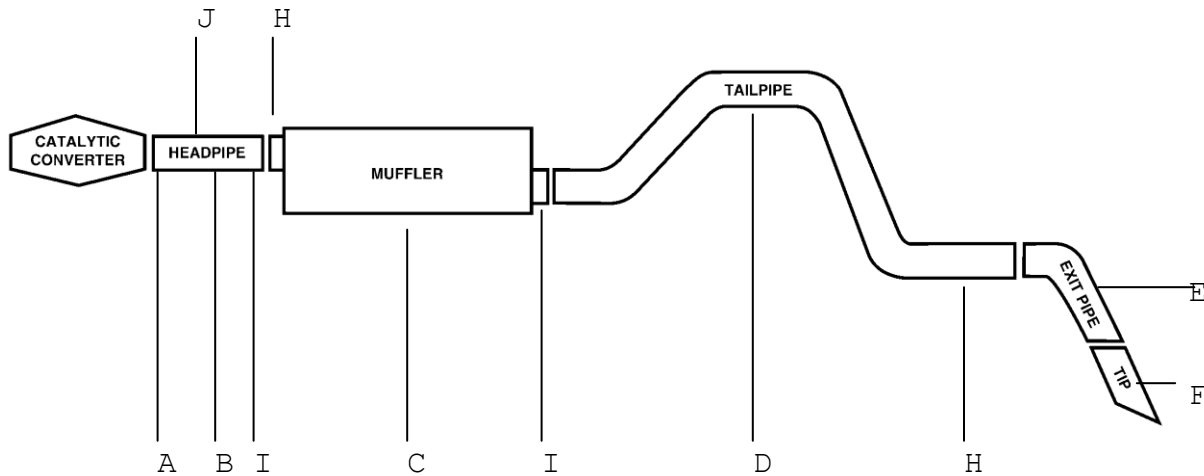
# INSTRUCTION MANUAL

## CAT-BACK STAINLESS SINGLE EXHAUST SYSTEM

CHEVY TRUCK 2/4WD 5.0L, 5.7L, 7.4L

UNIVERSAL KIT WITH 2.5" TO 3" CONVERTER

PART #615566



ITEM	PART #	QUANTITY	DESCRIPTION
A	192-02300S	1	2-1/2" STAINLESS HEADPIPE PIPE
B	119-25038S	1	3" X 38" FRONT EXTENSION STAINLESS PIPE
C	421887	1	SUPER STAINLESS MUFFLER
D	141-50033LS	1	3" OVERAXLE STAINLESS TAILPIPE
E	117-50032RS	1	3" TURNOUT STAINLESS EXIT PIPE
F	500360	1	3-1/2" STAINLESS TIP
G	194-06250	1	2-1/2" STAINLESS EXTENSION PIPE
H	500551	2	O.E. HANGER
I	OHD300	4	3" CLAMPS
J	5757	3	2-1/2" CLAMP
K	193-500314S	1	3" ADAPTOR STAINLESS SLIP JOINT
L	8251	2	10" UNIVERSAL HANGER (IF NO O.E. HANGER)

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday- Friday 8:00 AM to 5:00 PM.

# **EXHAUST INSTALLATION #615566**

## **SLIP FIT CONVERTER**

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

1. RAISE VEHICLE AND SUPPORT WITH STANDS. REMOVE STOCK HANGERS LEAVING ALL RUBBER MOUNTING GROMMETS IN PLACE. CUT THE STOCK TAILPIPE FOR EASY REMOVAL.
2. LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING WITH HANGERS IN THE PROPER LOCATION.
3. CONNECT HEADPIPE BEHIND THE STOCK CONVERTER. USE JACK STANDS TO SUPPORT CONVERTER, SO IT WON'T DROP, OTHERWISE THE HEADPIPE WILL HIT THE CROSS MEMBER.
4. CONNECT MUFFLER WITH INLET TOWARDS THE CONVERTER TO THE HEADPIPE. USE A JACK STAND TO SUPPORT THE MUFFLER AND CONNECT CLAMP.
5. INSTALL THE OVERAXLE TAILPIPE, CONNECT TO THE MUFFLER AND CLAMP.
6. CONNECT TURNOUT EXIT PIPE TO THE REAR OF OVERAXLE PIPE. ROLL TURNOUT PIPE UNTIL YOU HAVE IT AT THE CORRECT ANGLE FOR YOUR TRUCK AND CONNECT CLAMP.
7. INSTALL STAINLESS TIP. TIP SHOULD NOT EXCEED MORE THAN 2" OUTSIDE OF THE TRUCK BODY. CLAMP DOWN. TO CLEAN STAINLESS TIP USE A SCOTT BRITE PAD AND ANY STAINLESS STEEL OR ALUMINUM CLEANER.
8. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMP DOWN SECURELY.

### **SPECIAL NOTES:**

- **MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC...**
- **LOWERED TRUCKS WITH A 4" DROP OR MORE MAY NEED TO NOTCH BOTTOM RAIL OF BED.**