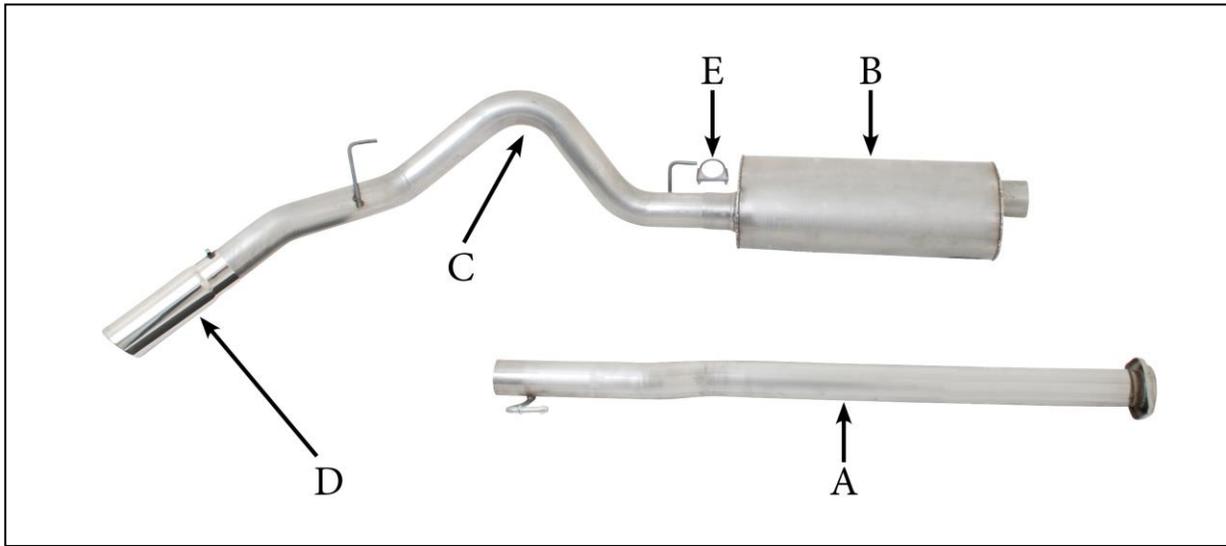


**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE EXHAUST**

FORD F150 TRUCK 5.0L 2/4WD  
 SUPERCREW, SHORT BED 5.6" / LONG BED 6.5"

**PART # 619639B**



ITEM	PART #	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIPE W/HANGER WITH WELEDED FLANGE
B	421887	1	SUPERFLOW MUFFLER
C	1298-701066S	1	3" OVERAXLE TAILPIPE W/HANGER
D	500641-B	1	BLACK CERAMIC TIP
E	OHD300	4	3" CLAMP
F	BO-1020	1	BOLT KIT
G	999700960S	1	6.5" LONG BED EXTENSION PIPE

**Will not fit SVT Raptor or Harley Davidson Edition**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM P.S.T

# EXHAUST INSTALLATION #619639B

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

**DO NOT WORK WITH HOT PIPES!**

**NOTE:** Long bed models with 6.5" will use the item number G to lengthen the Gibson Head pipe Item A. You will measure 15" from the Gibson Flange to the rear of the head pipe and cut. The extension pipe will be added between the cut adding the necessary length to the head pipe to fit your longer wheelbase. Use the provided clamps to secure the extensions pipe in place at the end of the install.

## **SUGGESTED TOOLS:**

1/2" , 9/16", 15mm Socket & Wrench, WD-40, Jack Stand



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE 2 BOLT FLANGE LOCATED JUST IN FRONT OF THE MUFFLER AND REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL OVERAXLE TAILPIPE #C INTO MUFFLER 1 1/2" TO 2". INSERT HANGERS INTO RUBBER GROMMETS. USE CLAMP #E TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL HEADPIPE # A INTO STOCK PIPE. USING BOLT KIT PROVIDED INSERT WELDED HANGERS INTO RUBBER GROMMET.. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING YOUR WAY BACK.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # E TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. MUFFLER INLET IS LOOKING INTO THE LOUVERS. OUTLET SHOULD BE AT THE 10 O'CLOCK POSITION.



**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC..**