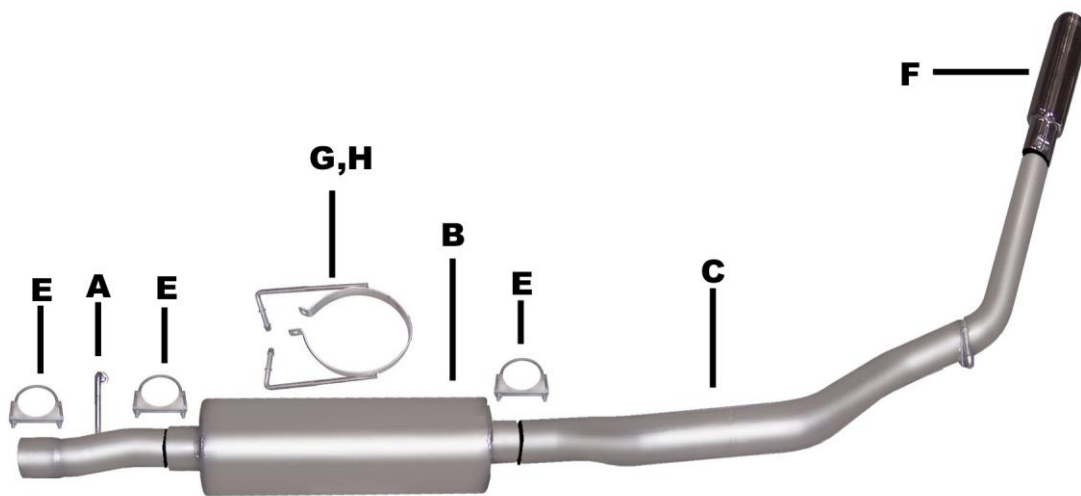




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE STAINLESS EXHAUST**  
**FORD F250/F350 SUPERDUTY TRUCK 5.4L, 6.8L 2/4WD**  
**STANDARD CAB, SUPERCAB, CREWCAB**  
**SHORT & LONG BED**  
**PART # 619653**

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ITEM	PART#	QUANTITY	DESCRIPTION
A	951-700727S	1	3" STAINLESS HEADPIPE W/ WELDED HANGER
B	420887	1	STAINLESS SUPERFLOW MUFFLER
C	954-700730S	1	3"STAINLESS OVERAXLE TAILPIPE W/ HANGER
E	OHD300	3	3" CLAMP
F	500360	1	3-1/2" STAINLESS TIP
G	4255	1	BAND CLAMP W/HANGERS
H	BO-1015	1	BOLT KIT FOR BAND CLAMP

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**Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 AM to 5:00 PM.**

# INSTALLATION INSTRUCTIONS

## PART #619653

**WHEN INSTALLING THE EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!**

### **SUGGESTED TOOLS:**

9/16" SOCKET & WRENCH, 1/2" SOCKET & 1/2" WRENCH, HACKSAW, JACK STAND, WD-40



1. LAY OUT THE EXHAUST SYSTEM SO IT MATCHES THE DRAWING. MAKE SURE ALL PART NUMBERS ARE CORRECT. UNBOLT THE WELDED MUFFLER ASSEMBLY IN FRONT OF THE MUFFLER. **DO NOT REMOVE THE EXTENSION PIPE BEHIND THE CONVERTER.** FOR AN EASIER REMOVAL OF THE FACTORY EXHAUST. CUT THE TAILPIPE JUST BEHIND THE FACTORY MUFFLER. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 FOR EASIER REMOVAL OF FACTORY HANGER.



4. INSTALL MUFFLER # B. THROUGH BAND CLAMP THEN SLIDE ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP #E TO SECURE MUFFLER TO HEADPIPE.



2. INSTALL HEADPIPE #A ONTO THE FACTORY EXTENSION PIPE. INSERT WELDED HANGER INTO RUBBER GROMMET USE CLAMP #E TO ATTACH IT TO THE FACTORY EXTENSION PIPE. DO NOT TIGHTEN



5. INSTALL OVERAXLE TAILPIPE # C INTO THE OUTLET OF THE MUFFLER 1 1/2" TO 2". INSERT THE REAR WELDED HANGER INTO THE FACTORY RUBBER GROMMET. USE CLAMP #E TO ATTACH THE OVERAXLE PIPE TO THE MUFFLER OUTLET. DO NOT TIGHTEN.



3. INSTALL BAND CLAMP #G AND INSERT RODS INTO RUBBER GROMMETS LOCATED JUST ABOVE THE AXLE AND ATTACH WITH BOLT KIT #H.



6. NOW INSTALL YOUR STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS CLEANER TO POLISH YOUR TIP. THEN TIGHTEN ALL CLAMPS AND HANGERS.

**MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, TIRES, SHOCK BOOT'S, ETC.**