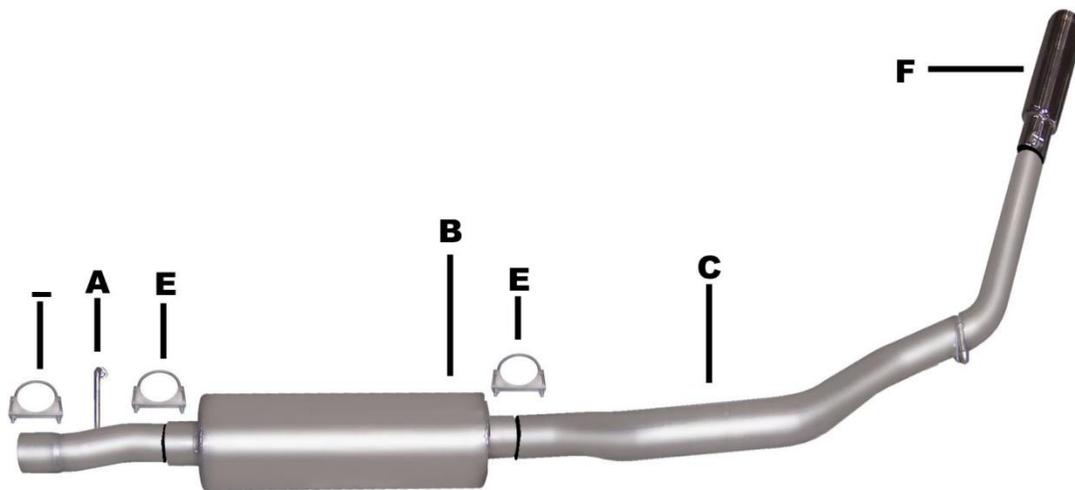




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL  
CAT-BACK STAINLESS SINGLE EXHAUST  
FORD F250/F350 SUPERDUTY TRUCK 5.4L, 6.8L 2/4WD  
CREWCAB SHORT BED  
PART # 619654**

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ITEM	PART#	QUANTITY	DESCRIPTION
A	1288-701042S	1	3" STAINLESS HEADPIPE W/ WELDED HANGER
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	1289-701045S	1	3" STAINLESS OVERAXLE TAILPIPE W/ HANGER
E	OHD300	3	3" CLAMP
F	500360	1	3-1/2" STAINLESS TIP

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**Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 AM to 5:00 PM.**

# INSTALLATION INSTRUCTIONS

## PART #619654

**WHEN INSTALLING THE EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!**

### SUGGESTED TOOLS:

9/16" SOCKET & WRENCH, 1/2" SOCKET & 1/2" WRENCH, HACKSAW, JACK STAND, WD-40



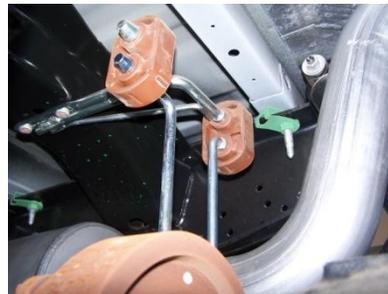
1. LAY OUT THE EXHAUST SYSTEM SO IT MATCHES THE DRAWING. MAKE SURE ALL PART NUMBERS ARE CORRECT. UNBOLT THE WELDED MUFLER ASSEMBLY IN FRONT OF THE MUFLER. DO NOT REMOVE THE EXTENSION PIPE BEHIND THE CONVERTER. FOR AN EASIER REMOVAL OF THE FACTORY EXHAUST. CUT THE TAILPIPE JUST BEHIND THE FACTORY MUFLER. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 FOR EASIER REMOVAL OF FACTORY HANGER.



3. INSTALL MUFLER # B. THROUGH BAND CLAMP THEN SLIDE ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP #E TO SECURE MUFLER TO HEADPIPE.



2. INSTALL HEADPIPE #A ONTO THE FACTORY EXTENSION PIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #E TO ATTACH IT TO THE FACTORY EXTENSION PIPE. DO NOT TIGHTEN



4. INSTALL OVERAXLE TAILPIPE # C INTO THE OUTLET OF THE MUFLER 1 1/2" TO 2". INSERT THE REAR WELDED HANGER INTO THE FACTORY RUBBER GROMMET. USE CLAMP #E TO ATTACH THE OVERAXLE PIPE TO THE MUFLER OUTLET. DO NOT TIGHTEN.



5. NOW INSTALL YOUR STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS CLEANER TO POLISH YOUR TIP. THEN TIGHTEN ALL CLAMPS AND HANGERS.

**MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, TIRES, SHOCK BOOT'S, ETC.**