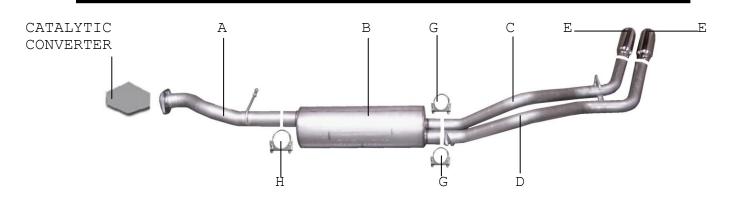


INSTRUCTION MANUAL

CAT-BACK STAINLESS DEEGAN 38 DUAL SPORT EXHAUST

SILVERADO/SIERRA 1500 TRUCK STANDARD CAB, SHORT BED 4.3L, 4.8L, 5.3L 2/4WD CLASSIC STANDARD CAB, SHORT BED 4.3L, 4.8L 2/4WD

PART# 65211D



A 326-700197S 1 3"STAINLESS HEADPIPE W, B 758250S 1 STAINESS SUPERFLOW MUFT C 564-700434S 1 2 ½" SS PSGR OVERAXLE 5 D 565-700435S 1 2 ½" SS DRIVERSIDE OVER E 500640-B 2 4" BLACK SS TIP F BO-906 1 BOLT KIT FOR TAILPIPES G 5757 2 2 ½" CLAMP H OHD300 1 3" CLAMP I DE-13 2 DEEGAN 38 BADGE	FLER TAILPIPE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM.

EXHAUST INSTALLATION #65211D

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9/16", 15mm wrench and socket, WD-40, Hacksaw or Sawzall, Jack Stand



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust, remove it from the stock 2bolt flange located just behind the catalytic converter. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and the hangers. Do not discard your factory hardware. You

will re-use it.



Install head pipe # A onto you're existing stock 2-bolt flange. Re-use your stock hardware to secure. Insert welded hanger into rubber grommet. Use a jack stand to support the converter. Do not tighten.



Install drivers side over axle tailpipe #C into muffler and secure pipe to muffler using clamp #G. Insert welded hanger into rubber grommet.

Install the passenger side over axle tailpipe

#D into the muffler.

not tighten. Insert welded hanger into

Use clamp #G to secure

tailpipe to muffler. Do

rubber grommet. The

spare tire might have to be loosened and pushed

towards the drivers side and re-tightened.



Use bolt kit #F to attach the tailpipes together. Do not tighten. The passenger side tailpipe tab should be on the bottom when bolting together.



Install muffler onto head pipe #A 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #H to secure the muffler to the head pipe. Do not tighten. Muffler inlet is looking into the louvers. The muffler outlets should be at the top.



Install your black ceramic coated tips. Proceed to the next sheet on how to install your deegan 38 badges. After you have checked for clearances go back and tighten all nuts, bolts and clamps.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRE, FUEL LINES, ETC.