

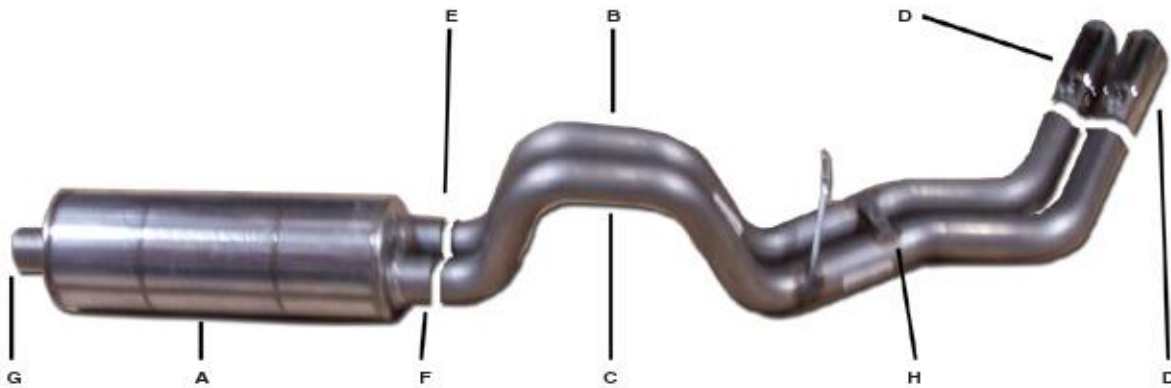


# INSTRUCTION MANUAL

## CAT-BACK DUAL SPORT STAINLESS EXHAUST

DODGE DAKOTA TRUCK 3.9L, 4.7L, 5.9L 2/4WD  
DAKOTA RT TRUCK 5.9L 2WD  
STANDARD CAB, EXTENDED CAB, SHORT BED  
PART# 66202

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ITEM	PART #	QUANTITY	DESCRIPTION
A	789800S-3	1	SUPERFLOW STAINLESS MUFFLER
B	409-700247S	1	2.5" PASSENGER S/S TAILPIPE
C	390-700241S	1	2.5" DRIVERSIDE OVERAXLE S/S TAILPIPE
D	500361	2	3" STAINLESS TIPS
E	5757	1	2-1/2" CLAMP
F	40102	1	HANGER- REAR MUFFLER
G	40101	1	HANGER- FRONT MUFFLER
H	BO-906	1	BOLT KIT FOR TAILPIPE

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**\*\* 4WD - SPARE TIRE MUST BE REMOVED**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044 Monday through Friday 8:00am to 5:00PM.

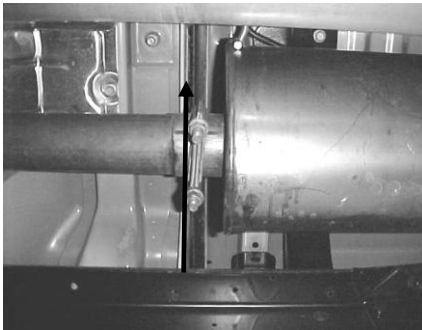
# INSTALLATION INSTRUCTIONS KIT#66202

WHEN INSTALLING THIS EXHAUST SYSTEM ON YOUR VEHICLE BE SURE TWO USE ALL THE PROPER SAFTEY PRECAUTIONS. USE A JACK STAND WHILE UNDER THE VEHICLE. SET THE PARKING BREAK, BLOCK TIRES, AND USE SAFTEY GOGGLES AND GLASSES. **DO NOT WORK WITH HOT PIPES!**

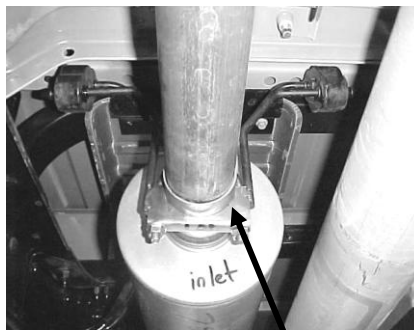
## SUGGESTED TOOLS

15mm Wrench, 9/16" Socket & wrench, 1/2" Wrench & socket, Jack Stand, WD-40, hacksaw

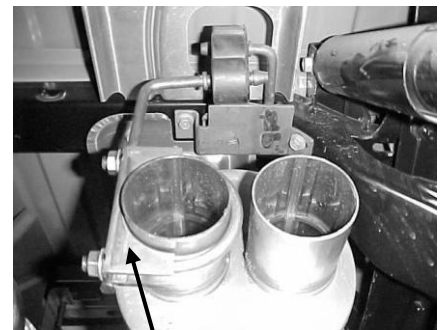
LAY OUT THE EXHAUST ON THE FLOOR LIKE DRAWING AND COMPARE PART NUMBERS.



**DO NOT REMOVE EXTENSION PIPE BETWEEN MUFFLER AND CATALYTIC CONVERTER.** REMOVE THE FIRST CLAMP IN FRONT OF YOUR MUFFLER, THEN REMOVE STOCK EXHAUST. USE WD-40 ON HANGERS FOR EASIER REMOVAL.



INSTALL HANGER # G IN FRONT OF THE MUFFLER AND INSERT INTO THE STOCK RUBBER GROMMETS. THEN INSTALL MUFFLER #B WITH INLET TOWARDS THE FRONT OF THE VEHICLE. USE A JACK STAND TO SUPPORT MUFFLER. DO NOT TIGHTEN.



ATTACH REAR MUFFLER HANGER # F TO THE OUTLET OF THE MUFFLER ON DRIVERSIDE AND INSERT WELDED HANGER INTO GROMMET. MAKE SURE MUFFLER OUTLETS ARE LEVEL,



INSTALL PASSENGER OVERAXLE TAILPIPE #B INTO THE REAR OF THE MUFFLER USING CLAMP # E TO ATTACH TAILPIPE TO MUFFLER. INSTALL DRIVERSIDE OVERAXLE TAILPIPE #C. INSERT WELDED HANGER INTO RUBBER GROMMET. ATTACH HANGER TO MUFFLER. ATTACH TAILPIPES TOGETHER USING BOLT KIT # H. DRIVERSIDE TAILPIPE #C BRACKET SHOULD BE ON TOP OF PASSENGER TAILPIPE #B BRACKET. DO NOT TIGHTEN.



INSTALL STAINLESS STEEL TIPS. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH TIPS. NOW FIRMLY TIGHTEN ALL CLAMPS AND HANGERS. .

**MAKE SURE YOU HAVE AT LEAST 1" CLEARANCES AROUND TIRES, SHOCKS, FUEL LINES, BRAKE LINES, PIPES, ETC.**