



# INSTRUCTION MANUAL

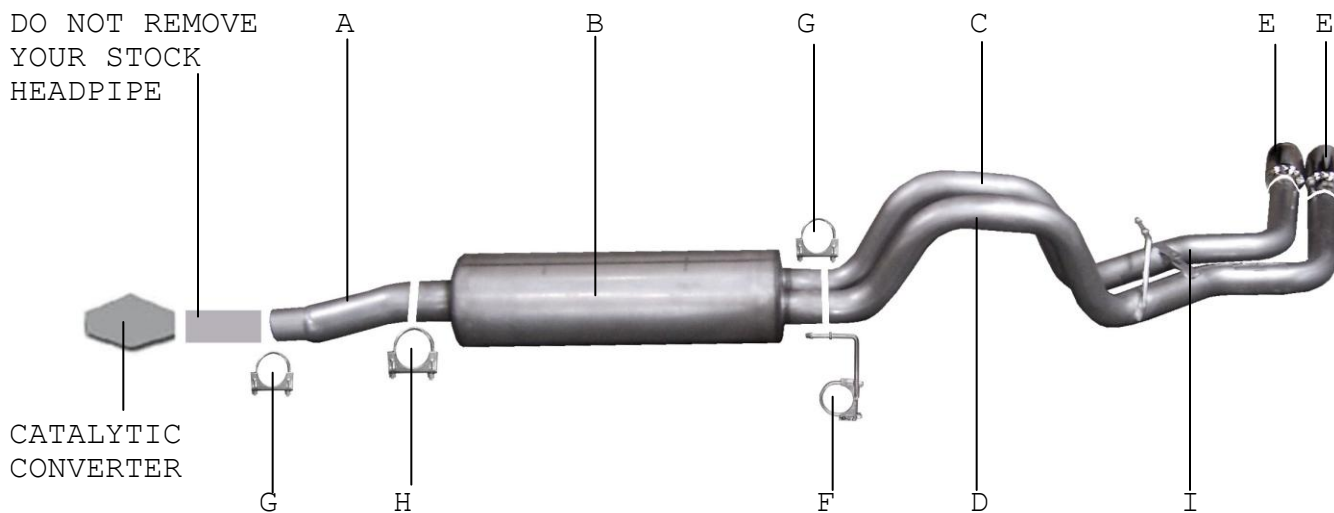
## CAT-BACK DUAL SPORT STAINLESS EXHAUST

DODGE DAKOTA TRUCK 3.9L, 4.7L, 5.9L 4DR 2WD

QUAD CAB, SHORT BED

PART# 66203

DO NOT REMOVE  
YOUR STOCK  
HEADPIPE



CATALYTIC  
CONVERTER

| ITEM | PART #      | QUANTITY | DESCRIPTION                                 |
|------|-------------|----------|---|
| A    | 404-700269S | 1        | 3" STAINLESS HEADPIPE                       |
| B    | 789800S     | 1        | STAINLESS DUAL SUPERFLOW MUFFLER            |
| C    | 409-700247S | 1        | 2-1/2" PASSENGER SIDE S/S OVERAXLE TAILPIPE |
| D    | 390-700241S | 1        | 2-1/2" DRIVER SIDE S/S OVERAXLE TAILPIPE    |
| E    | 500396      | 2        | 3-1/2" STAINLESS TIPS                       |
| F    | 40102       | 1        | O.E HANGER                                  |
| G    | 5757        | 2        | 2-1/2" CLAMP                                |
| H    | OHD300      | 1        | 3"CLAMP                                     |
| I    | BO-906      | 1        | BOLT KIT FOR TAILPIPE                       |

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.

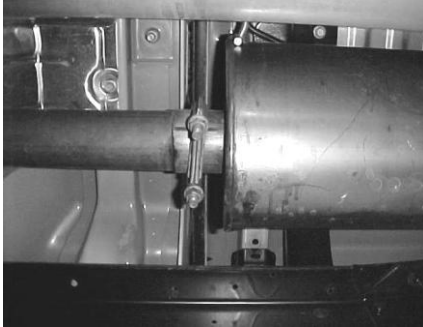
If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 MONDAY-FRIDAY 8:00am TO 5:00pm

# EXHAUST INSTALLATION #66203

WHEN INSTALLING THIS EXHAUST SYSTEM ON YOUR VEHICLE, BE SURE TO USE ALL PROPER SAFETY PRECAUTIONS. USE A JACK STAND WHILE UNDER THE VEHICLE. SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GOOGLES. DO NOT WORK WITH HOT PIPES,

## SUGGESTED TOOLS

15mm Wrench, 9/16" Socket,  $\frac{1}{2}$ " Wrench, Jack Stand, Hacksaw



LAY OUT THE EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING AND COMPARE PART NUMBERS WITH THE INSTRUCTION MANUAL. THEN REMOVE THE FIRST CLAMP IN FRONT OF YOUR MUFFLER AND REMOVE STOCK EXHAUST. DO NOT REMOVE EXTENSION PIPE BETWEEN MUFFLER AND CATALYTIC CONVERTER.

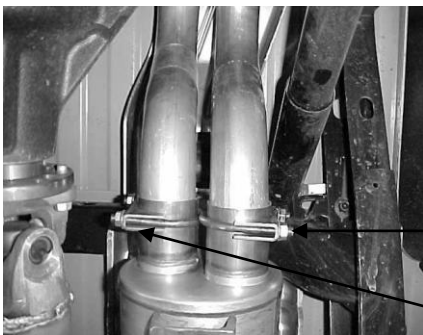


INSTALL HEADPIPE #A USING CLAMP #G TO ATTACH IT TO THE STOCK HEADPIPE. THEN INSTALL MUFFLER # B WITH INLET TOWARDS THE FRONT OF THE VEHICLE. USE A JACK STAND TO SUPPORT MUFFLER. MAKE SURE MUFFLER OUTLETS ARE LEVEL. THEN ATTACH HANGER #H.



HANGER #F

INSTALL HANGER #F AT THE REAR OF THE MUFFLER ON DRIVERSIDE OUTLET. MAKE SURE MUFFLER OUTLETS ARE LEVEL. MUFFLER CLOCKING SHOULD BE ABOUT 11 & 4 O'CLOCK. DO NOT TIGHTEN.



CLAMP #G

HANGER #H

INSTALL TAILPIPES #C & D IN THE REAR OF THE MUFFLER. USE CLAMP # G TO ATTACH TAILPIPE TO MUFFLER ON PASSENGER OUTLET AND CLAMP #F TO DRIVERSIDE MUFFLER OUTLET. INSERT WELDED HANGER ON DRIVERSIDE TAILPIPE TO RUBBER GROMMET. DO NOT TIGHTEN. ATTACH TAILPIPES TOGETHER USING BOLT KIT #I. TAILPIPE #D BRACKET SHOULD BE ON TOP OF TAILPIPE #C BRACKET. DO NOT TIGHTEN UNTIL SYSTEM IS POSITIONED WITH 1" CLEARANCE FROM FRAME AND SHOCKS.



CHECK FOR ALL CLEARANCES AROUND SPARE TIRE, SHOCKS, FRAME ETC. THEN TIGHTEN ALL CLAMPS AND HANGERS WATCH FOR MOVEMENT OF TAILPIPES WHEN TIGHTENING TAILPIPES. THEN INSTALL STAINLESS STEEL TIPS TO DESIRED LOOK. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH TIPS.

**MAKE SURE YOU HAVE AT LEAST A 1" CLEARANCE AWAY FROM ALL BRAKE & FUEL LINES, TIRES, SHOCKS, PIPES, ETC.**