



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SPLIT STAINLESS EXHAUST
DODGE DAKOTA TRUCK 3.9L-5.2L 4WD
STANDARD CAB, SHORT BED

PART # 66507

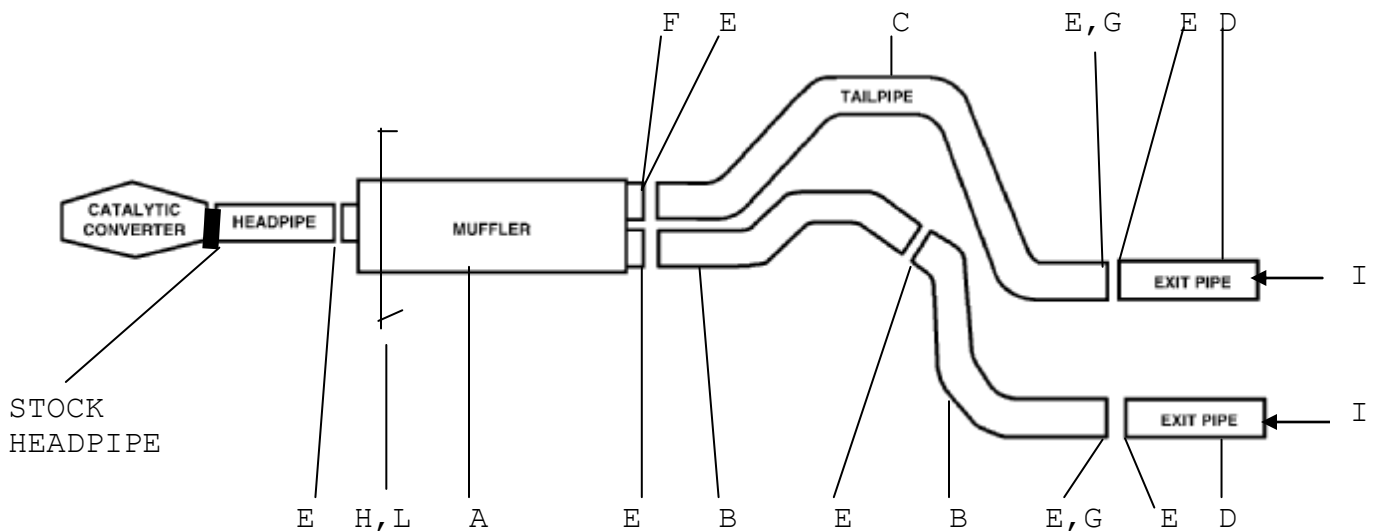


Table with 4 columns: ITEM, PART #, QTY., DESCRIPTION. Lists parts A through L with their respective quantities and descriptions.

4WD'S MUST REMOVE SPARE TIRE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

# EXHAUST INSTALLATION #66507

**WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!**

1. Lay out the Gibson Exhaust System on the floor so it looks like the drawing with hangers in the proper location.
2. Remove stock exhaust at slip connection in front of muffler. Leave all rubber grommets in place.
3. Unbolt and remove stock rear hanger on passenger side frame rail. Install item #G to bottom of frame rail in existing hole approximately 22-1/2" from rear of frame. Use nut and bolt supplied. Repeat on driver side.
4. Connect muffler with inlet towards the converter. Use a jack stand to support the muffler and connect clamp. Attach band clamp to muffler and attach with bolt kit.
5. Install the over axle tailpipes and connect to the muffler. Connect clamps.
6. Connect exit pipes to the rear over axle pipes. Roll exit pipes until you have it at the correct angle for your truck and connect clamp. Cut exit pipes for proper length for your vehicle.
7. When you have everything in place, firmly tighten all bolts and clamp down securely.
8. Use zip ties to secure back vent lines and brake lines. Install stainless tips.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL SHOCK BOOTS, TIRES, RUBBER BRAKE LINES, ETC.**