

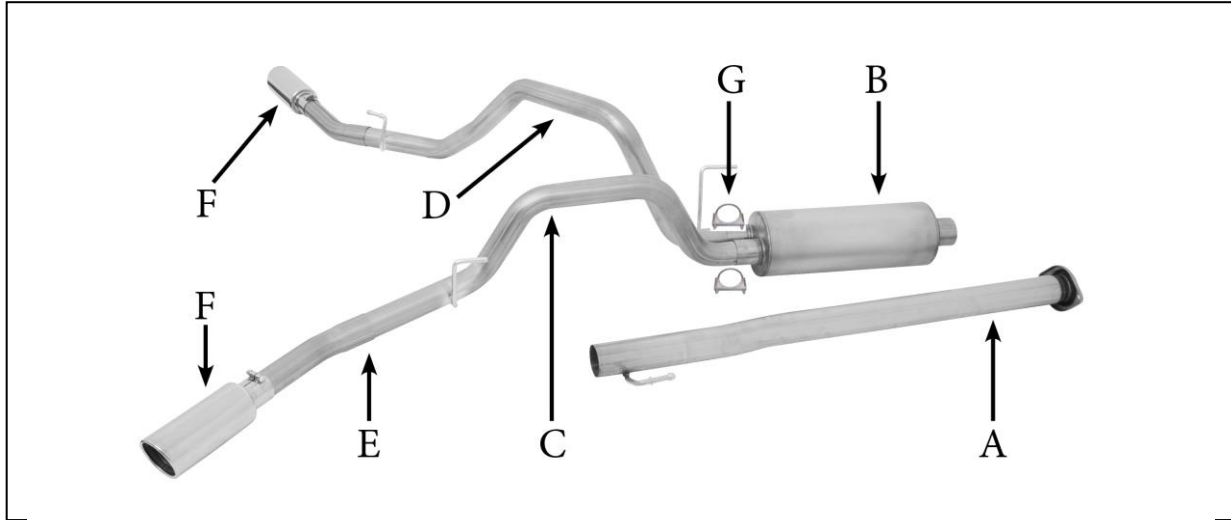


# INSTRUCTION MANUAL

## Black Elite CAT-BACK DUAL EXTREME EXHAUST

FORD F150 TRUCK 5.0L 2/4WD  
 SUPERCREW, SHORT BED 5.6" / LONG BED 6.5"

### PART # 69021B



ITEM	PART#	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIPE W/WELDED HANGER WITH FLANGE
B	758219S	1	SUPERFLOW MUFFLER
C	999700840S	1	2.5" PASSENGERSIDE OVERAXLE TAILPIPE
D	999700864S	1	2.5" DRIVERSIDE OVERAXLE TAILPIPE
E	253-500626S	2	2.5" EXIT PIPES
F	500640-B	2	4" BLACK ROLLED EDGE TIP
G	OHD300	3	3" CLAMP
H	5757	4	2.5" CLAMP
I	800017	1	DRIVERSIDE REAR TAILPIPE HANGER
J	4240	1	RUBBER GROMMET
K	BO-1045	1	REAR TAILPIPE HANGER BOLT KIT *
L	BO-1020	1	BOLT KIT FOR HEADPIPE
N	999700960S	1	6.5" LONG BED EXTENSION PIPE

**Will not fit SVT Raptor or Harley Davidson Edition**

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

**NOTE:** Long bed models with 6.5" will use the item number N to lengthen the Gibson Head pipe Item A. You will measure 15" from the Gibson Flange to the rear of the head pipe and cut. The extension pipe will be added between the cut adding the necessary length to the head pipe to fit your longer wheelbase. Use the provided clamps to secure the extensions pipe in place at the end of the install.

## SUGGESTED TOOLS:

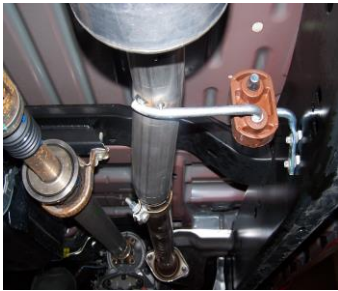
HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET WD-40, MEASURING TAPE



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM FLANGE LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGERS INTO RUBBER GROMMETS. USE CLAMP # H TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN.



INSTALL HEADPIPE #A INTO STOCK FLANGE., ATTACH WITH BOLT KIT PROVIDED. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL PASSENGER SIDE TAILPIPE # C INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP # H TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. ROTATE PIPE TOWARDS DRIVERSIDE.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # G TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



INSTALL EXIT PIPES # E ONTO TAILPIPES. ROTATE OUT TO THE SIDES; ATTACH TO TAILPIPES WITH CLAMPS # H.



ON DRIVER SIDE: ATTACH REAR TAILPIPE HANFGER #I TO FRAME USING BOLT KIT PROVIDED



INSTALL YOUR BLACK TIPS TO YOUR DESIRED LOOK THEN GO BACK AND TIGHTEN ALL CLAMPS, ROTATE SYSTEM FOR BEST CLEARANCE BEFORE TIGHTENING.

**MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC. USE ZIP TIES TO TIE BRAKE LINES OUT OF THE WAY.**