

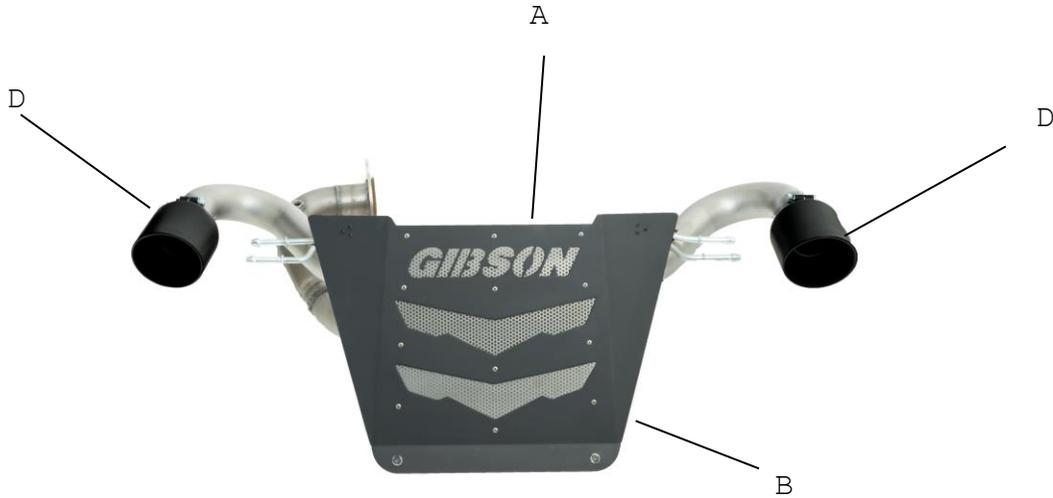


INSTALLATION INSTRUCTIONS

BLACK DUAL SPLIT EXHAUST

Honda Talon 1000X, 1000R

PART #91000B



ITEM	PART #	QTY	DESCRIPTION
A	999701060S	1	Stainless Muffler Assembly
B	999701061S	1	Beauty Plate
C	999701062S	1	Beauty Plate Bracket
D	500433-B	2	4" Black Double Walled Angle Tip
E	BO-1077	1	Bolt Kit for Beauty Plate
F	BO-1088	1	Bolt Kit for Beauty Place Bracket
G	SC-481	2	Flange Spring

**Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm.**

EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by first loosening the four 10mm bolts securing the factory rear heat shield behind the factory muffler. You will re-use these bolts for the Gibson install.



2. Remove the two factory bolts with springs from the headpipe and set aside to re-use later. Do not damage the factory exhaust gasket. You will re-use this gasket. Then loosen the O2 sensor and lay it aside for later re-installation.



3. Remove the three bolts securing the hanger shield, then remove rubber insulator and then the shield. Next, remove the factory muffler by sliding it off the driver side hanger. Use WD-40 to lube the rubber insulators to aid removal.



4. To install the Gibson muffler (Item A), re-install the factory rubber insulators on your new muffler assembly and install the muffler onto the factory hangers. Then install and tighten the flange bolts for the head pipe using Item G) included in the kit are shorter flange springs.

5. Next, install the Beauty Plate (Item B), secure the beauty plate bracket (Item C) using bolt kit (Item F) to the frame just behind the bottom of the muffler as seen in the picture. Next, use two of the factory heat shield bolts to secure the top of the heat shield to the inside set of holes on the frame. Then re-use the two remaining bolts from the factory heat shield and bolt kit (Item E) to secure the bottom of the beauty plate to the bracket. Tighten bolts and nuts after installed.



6. Finally, slide each tip (Item D) onto each tail pipe up to the rivets and secure using the included bolt kit.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.