



**P/N 5020HKR (painted) & 5020-1HKR (ceramic coated)**  
**SUPER COMPETITION ENGINE SWAP MOPAR HEADERS**  
**1968-74 B & E Body with 5.7L Hemi, full length header**

**NOTE:** Engine swap oil pan and engine location kit is available through Street & Performance, #1 Hot Rod Lane, Mena, AR 71953. Phone: 1-479-394-5711 Website: [www.hotrodlane.cc](http://www.hotrodlane.cc)

**WARNING!** Breaking in an engine with ceramic-coated headers WILL result in damage to the coating and will VOID all warranties. Ceramic-coated headers require several heat cycles to fully cure before they will withstand extreme heat. HOOKER recommends using a cast-iron exhaust manifold or an old header to break in new engines to avoid coating damage.

**BEFORE STARTING**

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure.

**CAUTION! YOUR CAR SHOULD NOT BE SUPPORTED ON A BUMPER JACK.**

**INSTALLATION PROCEDURE – PLEASE READ CAREFULLY**

**LEFT SIDE:**

1. Disconnect battery cable to prevent damage to the electrical system.
2. Remove the stock headpipe and exhaust manifold. Remove the dipstick tube and (if stick) clutch linkage. Remove the studs from the head.
3. Disconnect and remove the starter. Remove the shift linkage and kickdown linkage.
4. Starting from below, work the header up into position. Hold header into position with wire tie. Install the gaskets and bolts.
5. Reinstall the dipstick tube and starter. Tighten all bolts evenly.

**NOTE:** We recommend the use of sealant on the threads of the header bolts.

6. Install the O2 sensor into the header and tighten.

**RIGHT SIDE:**

1. Remove the stock exhaust manifold, spark plugs, and oil filter.
2. Remove the studs from the head.
3. Starting from below, work the header up into position. Hold header into position with wire tie. Install the gaskets and bolts.
4. Tighten all bolts evenly.

**NOTE:** We recommend the use of sealant on the threads of the header bolts.

5. Install the O2 sensor into the header and tighten.
6. Connect the battery, start the engine, and check for leaks. Be sure all brake lines, fuel lines, transmission cooler lines, and electrical wires have sufficient clearance. Reroute as necessary.
7. When finished, give your vehicle a test drive, checking carefully for any new noises. After several days of driving, retighten all bolts.

Any questions? Please contact Technical Service: 1-866-GOHOLLEY or 270-781-9741. For online help, please refer to the website: [www.holley.com](http://www.holley.com).

**LIMITATION OF LIABILITY – DISCLAIMER:**

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOOKER makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

**THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code, sections 27156 AND 38391, prohibit the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOOKER Headers have not received an exemption from these code sections and are to legal for sale or use in California on vehicles originally equipped with catalytic converters, it is illegal, except for racing vehicles, which may never be driven upon a highway. To remove or otherwise render inoperative any emission control device on the regulated motor vehicles – check catalog listings to ensure proper application in the other 49 states, unless otherwise noted, HOOKER Headers are not legal for pollution-controlled motor vehicles, except for racing vehicles, which may never be used upon a highway and are not intended or applicable for highway use.

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**Date: 7-6-05**