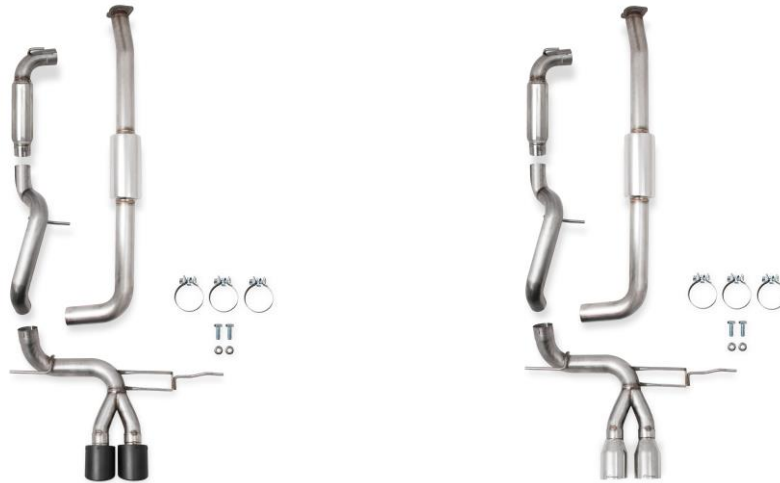




**2013-18 Ford Focus ST I4,2.0L (t)  
304SS 3" Cat-Back Exhaust System  
BH3367 & BH3368  
Installation Instructions**

**\*NOTE: IT IS NECESSARY TO CUT THE OE EXHAUST TO REMOVE OFF THE VEHICLE.**



Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER HEADER exhaust system.

**BEFORE STARTING:**

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

**CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.**

**INCLUDED HARDWARE:**

Qty.	Description
2	M10 x 1.5 Serrated Hex Nut
2	M10 x 1.5 x 30 Bolt
3	3" Band Clamp
2	Decal – Blackheart 4" x 2"

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

**REMOVING THE OE EXHAUST:**

1. Disconnect the negative cable from the vehicle battery.
2. Lift the vehicle and secure on jack stands.
3. Remove the (x2) 15mm head nuts at the flange, and secure pipe with a jack stand (**Figure 1**).
4. Remove the (x2) 10mm head bolts and remove the cross brace (**Figure 2**).

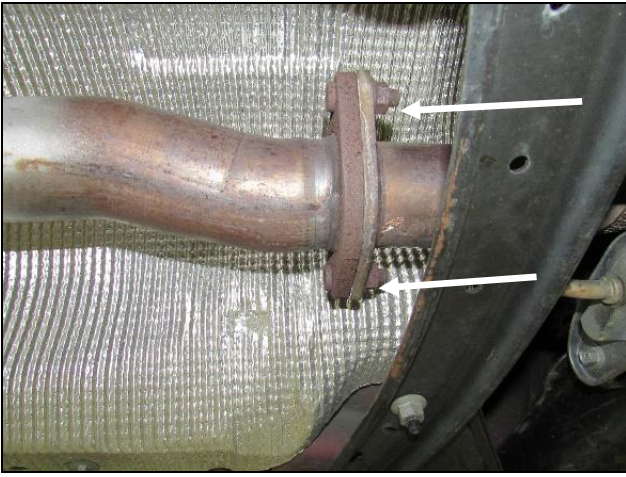


Figure 1



Figure 2

5. Cut the OEM exhaust. The OEM exhaust is one piece, so it is necessary to cut the OEM exhaust to remove (Figure 3).
6. After cutting the OEM exhaust, remove the (x1) hanger out of the rubber isolator and remove the center exhaust (Figure 4).



Figure 3

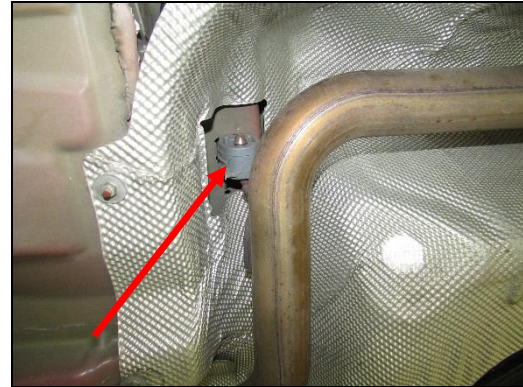


Figure 4

7. Go to the muffler, remove the (x3) hangers out of the rubber isolators, and remove the muffler from under the car (Figure 5).

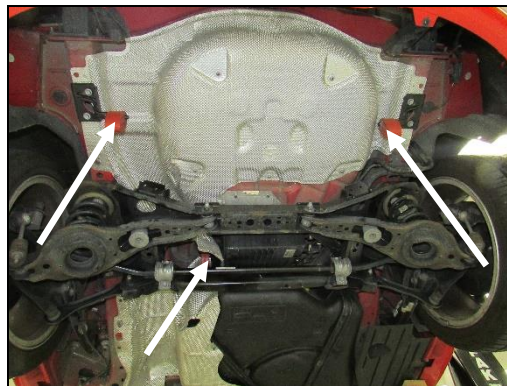


Figure 5

## **INSTALLATION:**

1. Install the center section Hooker blackheart exhaust, using the supplied (x2) 17mm head bolts, (x2) 15mm head nuts to connect the exhaust flange to the OEM down pipe flange or Hooker Blackheart race pipe part number BH3369. Reuse the OEM gasket, but replace if needed (Figure 6).
2. Install the cross brace and tighten (x2) 10mm head bolts (Figure 7).

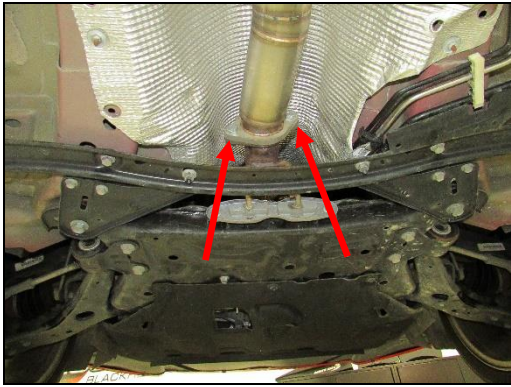


Figure 6

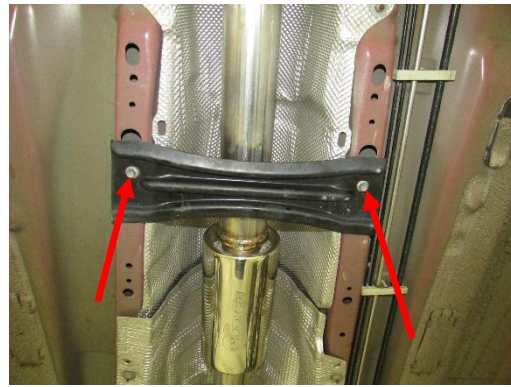


Figure 7

3. Remove (x3) 10mm head bolts and remove the left side splash shield. This will give you more room to slide in the over-axle tube. (**Figure 8**).
4. Slide in over the axle pipe. Install the hanger in the rubber isolator (**Figure 9**).



Figure 8

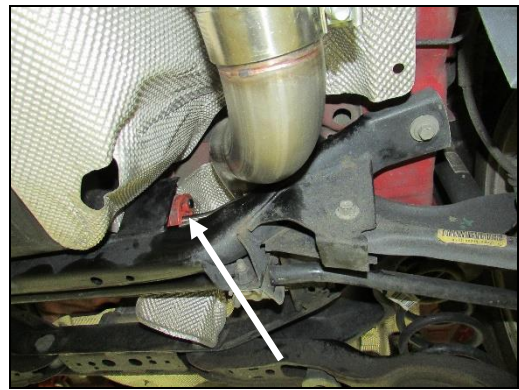


Figure 9

5. Install resonator pipe, and slide hanger in rubber isolator. Tighten (x2) 3" band clamps. Reinstall the left side splash shield and tighten (x3) 10mm head bolts (**Figure 10**).
6. Install the tip section, slide in (x2) hangers in rubber isolator, and tighten (x1) 3" band clamp (**Figure 11**).



Figure 10

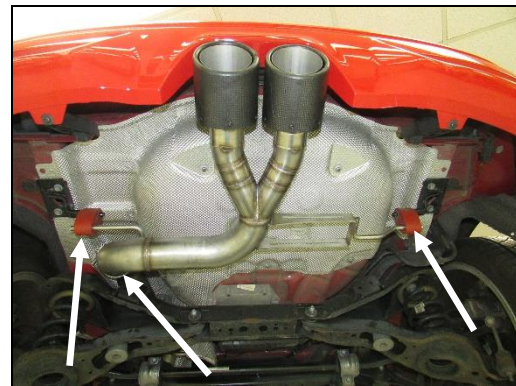


Figure 11

7. Line up exhaust tips and tighten all clamps and bolts.
8. Re-check your work.
9. Remove the jack stands and lower the vehicle.
10. After 150 miles, re-check and tighten all bolts and clamps.

**NOTE: It is normal for the Blackheart Exhaust System to emit smoke for the first few minutes during break-in period.**

**LIMITATION OF LIABILITY – DISCLAIMER:**

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOOKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

**THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOOKER™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

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**Date: 8-29-18**