



P/N 508-21 – Hi-Ram Plenum Gasket O-Ring Cord

Contents: 3/32 dia. Round Section Viton O-ring Cord, qty-4.5'

INSTALLATION INSTRUCTIONS

(Before installation, please read these instructions completely.)

1. Before installing the o-ring gasket and plenum top, the supplied o-ring cord will need to be cut to length and glued together.
2. Lay the o-ring cord into the groove on the plenum flange of the base manifold with the free ends overlapped.
3. Mark the position of the cut to be made across both o-ring ends.
4. Lay the o-ring on a flat surface with the ends overlapped and the marks aligned as they were when the marks were made.
5. With a sharp razor blade cut through both ends of the o-ring at the mark simultaneously.
6. With a drop of super glue, Cyanoacrylate, bond the ends of the o-ring together. The glued joint should be smooth, not offset or kinked.
7. To ensure sealing at the glued joint apply a thin film of silicone sealer around the o-ring at the glued joint, allowing the silicone to partially cure before installation of the o-ring in the groove.
8. Install the o-ring in the groove on the base manifold plenum flange. Place the plenum top in place.
9. Install the plenum top. Consult the intake manifold installation instructions for further details and procedures.

Tech Support: 1-866-GOHOLLEY

199R10599

Date: 3-28-12



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