



**Part number SES1230MP**  
**2013-2014**  
**Subaru BRZ/Scion FR-S**  
**2.0L 4cyl. Boxer Engine**  
**Mid-pipe**

- 1- 1 piece mid-pipe
- 1- 60mm oval metal gaskets (#6064)
- 1- 1 page instruction

**Congratulations! You have just purchased the best engineered, dyno-proven exhaust system available.**

**Please check the contents of this box immediately.**

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

\*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

**Please check the contents of this box immediately.**  
**Parts and accessories are available on line at "Injenonline.com"**

**NOTE:** All Injen exhaust systems are engineered to comply with the 95dB noise limit law specified by the California Highway Patrol and the Society of Automotive Engineers - Except ones that are designated for "Off-Road Use only".

Every Injen exhaust system is individually designed for a specific application and complies with the requirements of Sections 27150, 27151 & 27200 of the California Vehicle Code and Title 13 of the California code of Regulations, Section 10361, which establishes a noise limit of 95dB for passenger cars.

The age of your exhaust system along with certain engine modifications, such as headers, intake, etc., may also affect its current noise level output.

Please check with your local and state law enforcement agencies for exact regulation requirements.

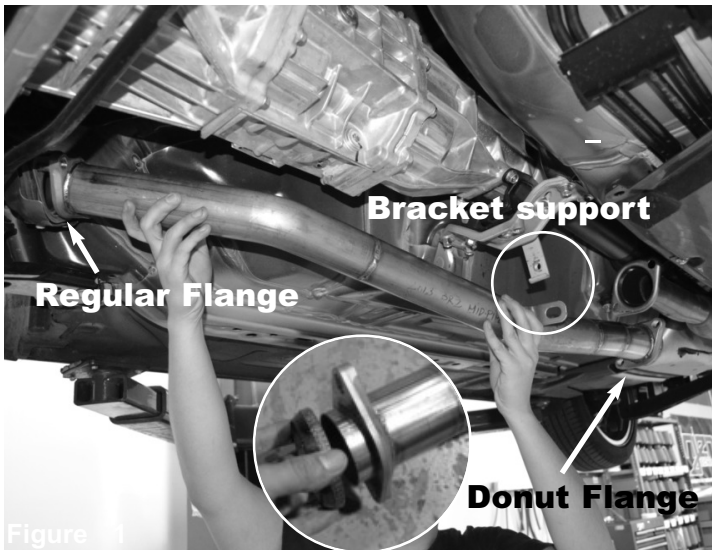


Figure 1

Remove the stock mid-pipe using 14mm socket and wrench. Loosen bracket support using 14mm socket or wrench. Save all hardware and springs for installation. Remove the donut flange from the stock exhaust. Install to the new Mid-pipe. Install the new mid-pipe assembly into vehicle and support using factory hardware. Remove the factory gasket. Use provided gasket on the regular flange side.

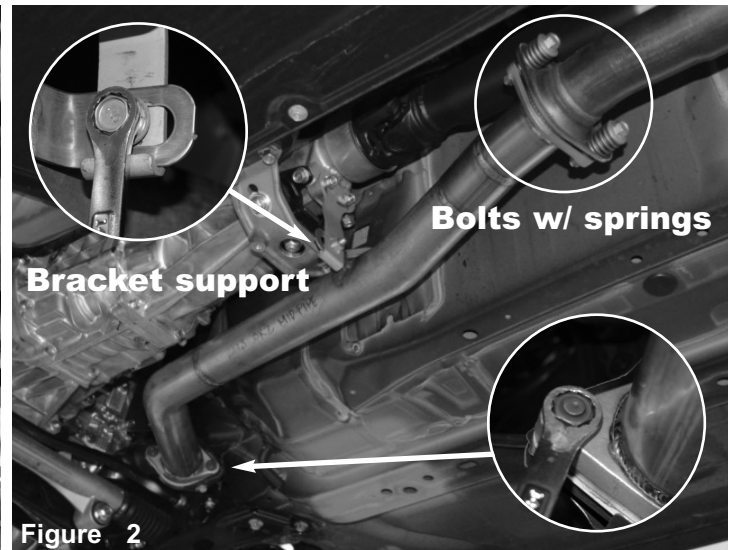


Figure 2

Once installed tighten the flanges on both sides using 14mm socket and wrench. Make sure the flange with donut gasket uses the factory springs. Secure the support bracket using factory screw. Tighten using 14mm wrench. Verify all the bolts are secured. Your installation is complete. Thank you for choosing Injen Technology.