

"Lucille" Door Handle, Window Crank, & Seat Adjuster Lever Installation Instructions

General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions, please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

We recommend using anti-seize lubricant on all aluminum threads.

Seat Adjuster Lever Installation Instructions are on the other side of this sheet.

<u>Door Handle, Window Crank, and Vent Window Crank</u> Installation Instructions

Refer to Fig. 1 for the component names. Fig. 1 inset shows the different types of shaft inserts. Each pair of handles only comes with two shaft inserts.

For the sake of simplicity, these instructions show and refer to Door Handle installation. The installation of Window Cranks and Vent Window Cranks is identical.

Step 1: Remove the existing door handle (if applicable). Clean the shaft to remove any dirt or rust.

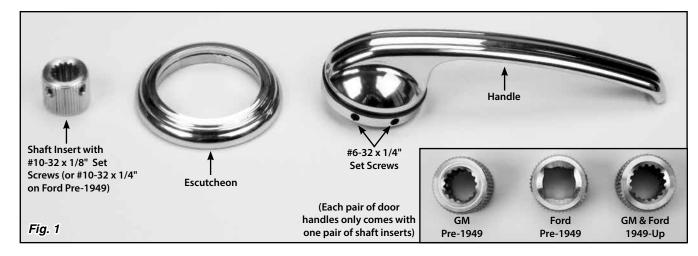
NOTE: You will need a minimum of 1/4" of the shaft protruding beyond the door panel in order to install the new handle. If the shaft is too long for the new handle **AND** the shaft is square or has full-length splines, the shaft can be cut to the desired length.

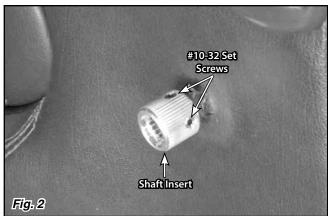
- Step 2: Carefully slide the escutcheon off of the new handle.
- Step 3: Loosen, but do not remove, each of the (4) #6-32 x 1/4" set screws in the handle 2-3 turns using a 1/16" Allen wrench.
- **Step 4:** Slide the shaft insert out of the handle. If it is difficult to remove by hand, you may carefully use a pair of pliers.
- Step 5: Loosen, but do not remove, the (2) #10-32 set screws in the shaft insert using a 3/32" Allen wrench.
- Step 6: Slide the shaft insert onto the vehicle's door handle shaft, with the set screws on the end closest to the door panel. Tighten the #10-32 set screws against the shaft. Fig. 2

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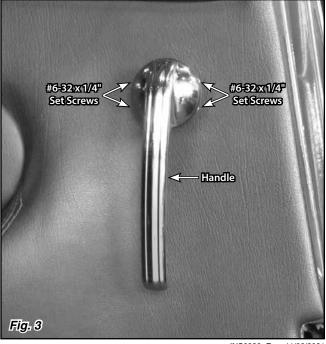
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Step 7: Position the handle at the angle you want, and slide the handle onto the shaft insert. Push the handle towards the door panel until it almost touches, but not quite. Fig. 3

If the handle bottoms out on the shaft insert and leaves a gap, the shaft insert can be shortened. Remove the handle and shaft insert, and cut or grind the end of the shaft insert that is opposite the set screws as needed. Reinstall the shaft insert and handle.



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- Step 8: Once you are satisfied with the position of the handle, use a 1/16" Allen wrench to tighten each of the (4) #6-32 x 1/4" set screws in the handle. Fig. 3
- Step 9: Slide the escutcheon over the handle and push it into place over the O-ring until the O-ring falls into the inner groove on the escutcheon. Fig. 4



Seat Adjuster Lever Installation Instructions

These Seat Adjuster Levers are designed to fit most common aftermarket seat adjuster shafts.

There is a left side and right side Seat Adjuster Lever. The Seat Adjuster Levers can be installed with the set screws on the top on both sides of the vehicle, or with the set screws on the bottom on both sides of the vehicle.

Refer to Fig. 5 for the component names.

- Step 1: Remove the existing seat adjustment lever (if applicable). Clean the shaft to remove any dirt or rust.
- Step 2: Use a 1/16" Allen wrench to back out both of the #6-32 x 3/16" set screws far enough that they do not protrude into the hole in the handle.
- Step 3: Determine which lever will go on which side of the vehicle. Position the lever at the angle you want, and slide the lever onto the shaft insert. Push the lever towards the door panel until it almost touches, but not quite.
- Step 4: Use a 1/16" Allen wrench to tighten both of the #6-32 x 1/4" set screws in the lever.

