

Installation Instructions

I - Sheet Number I-B037847 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

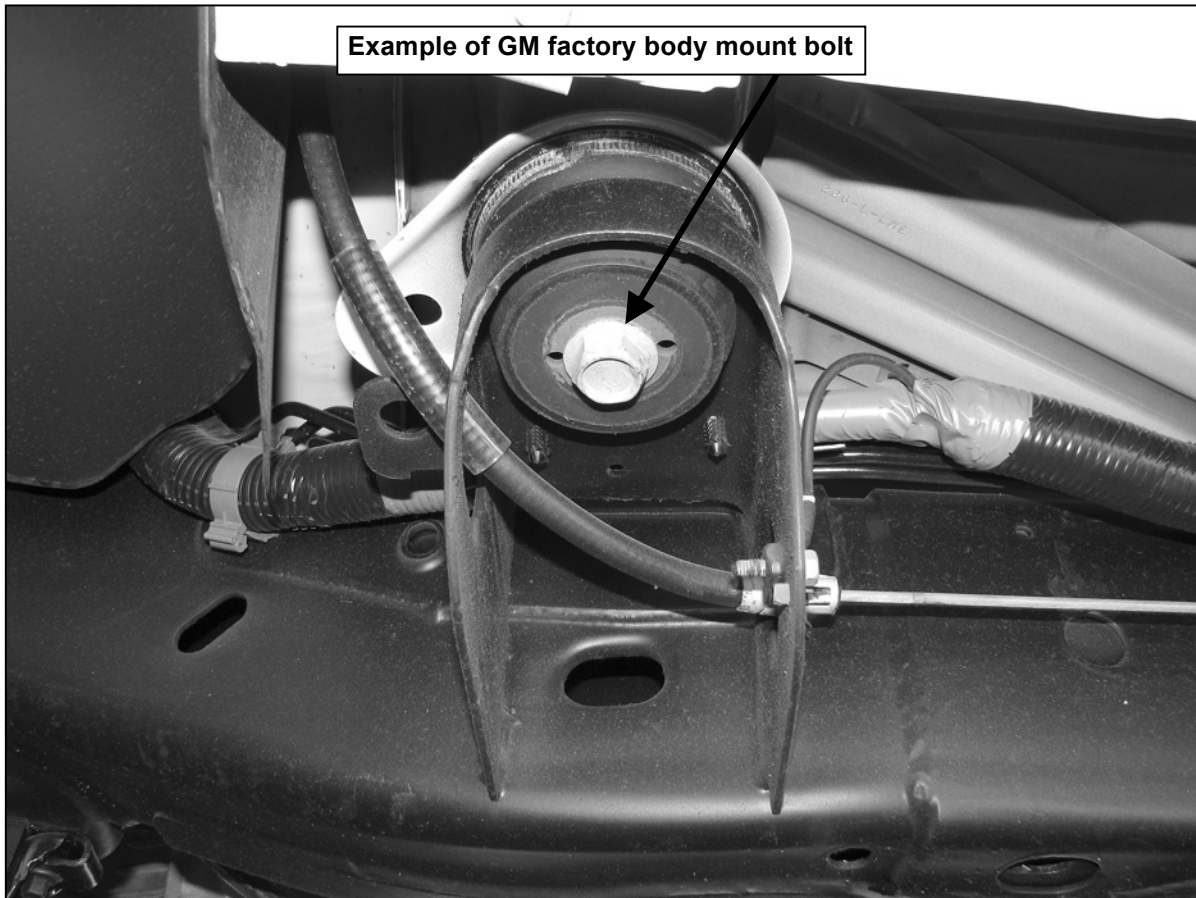
INSTALLATION INSTRUCTIONS

Part# 23278378/ 23478378

IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound. We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

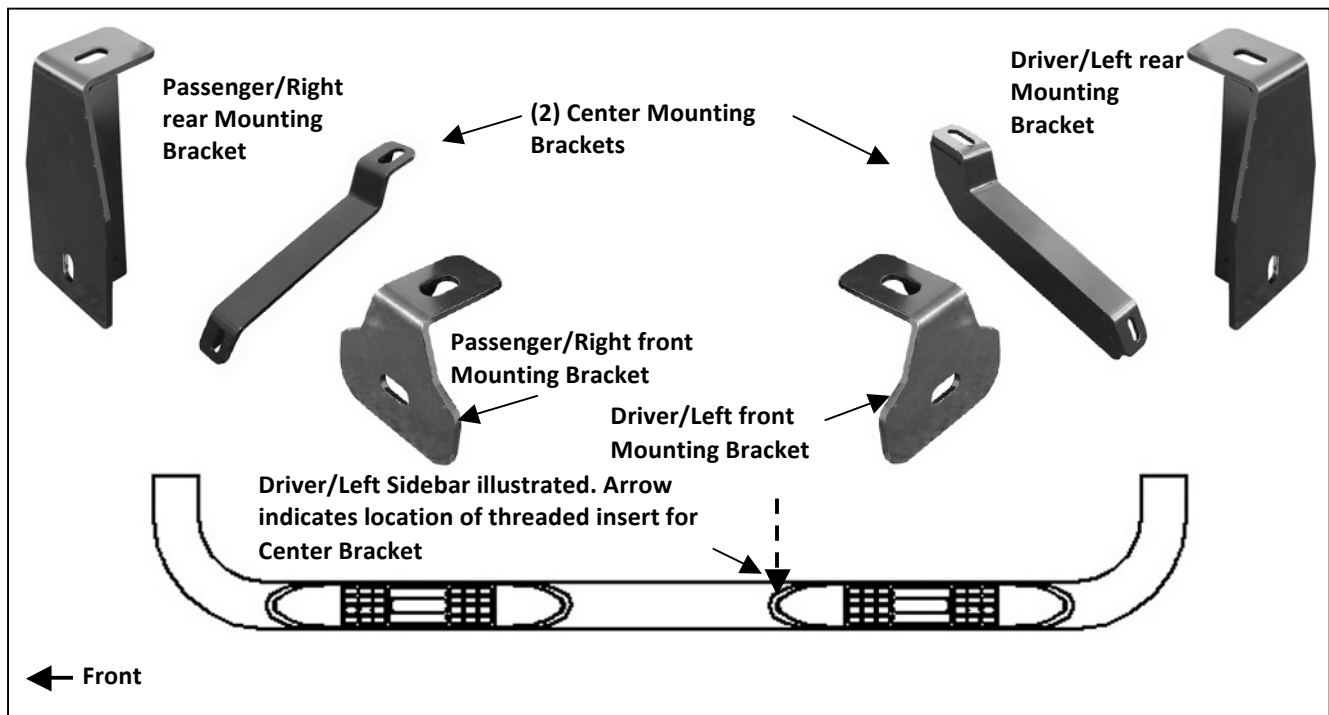
PROCEDURE:

CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



PARTS LIST:

1	Driver/Left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/Right Sidebar	4	1/2" Lock Washers
1	Driver Side/Left Front Mounting Bracket	4	1/2" ID x 1-1/2" OD x 1/8" Flat Washers
1	Passenger Side/Right Front Mounting Bracket	2	10-1.50mm x 25mm Hex Bolts
2	Center Mounting Brackets	2	10mm Lock Washers
1	Driver Side/Left Rear Mounting Bracket	2	10mm ID x 20mm OD x 2mm Flat Washers
1	Passenger Side/Right Rear Mounting Bracket		



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ "FACTORY BODY BOLT REMOVAL INSTRUCTIONS" AND INSTALLATION INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Start installation on the front, driver side of the vehicle. Remove the driver side front body mount bolt, **(Figure 1)**.
2. Select the driver side front Mounting Bracket. Insert the factory body mount bolt through the Mounting Bracket and into the steel washer, (if equipped), and rubber bushing. Hang the Mounting Bracket in position by partially threading the factory body mount bolt up into place, **(Figure 2)**. Snug but do not tighten hardware at this time.

VERY IMPORTANT! There are several different designs, (depending on model year), for the factory steel body mount bracket. The front Sidebar Mounting Brackets can be switched, driver side to passenger side, to provide additional clearance between the gusset on the Mounting Bracket and the factory steel body mount bracket welded to the frame. **To prevent unnecessary noise, adjust the position of ALL Mounting Brackets so that the Brackets do not come in contact with the factory steel body mount bracket.**

3. Repeat **Step 1 & 2** for Center and Rear Mounting Bracket installation, **(Figures 3 & 4)**.

4. With assistance, position the Sidebar up to the (3) loose Mounting Brackets. Attach the Sidebar to the front and rear Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Flat Washers and (2) 1/2" Lock Washers, **(Figures 2 & 4)**. Do not tighten hardware at this time.
5. Attach the center Mounting Bracket to the Sidebar with the included (1) 10-1.50mm x 25mm Hex Bolt, (1) 10mm Flat Washer and (1) 10mm Lock Washer, **(Figure 3)**. Do not tighten hardware at this time.
6. Level and adjust the Sidebar, tighten all hardware. Check all mounting locations for clearance between factory steel body mount brackets and Mounting Brackets. Once satisfied with fit, tighten all hardware.
7. Repeat **Steps 1 - 6** for passenger Sidebar installation.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

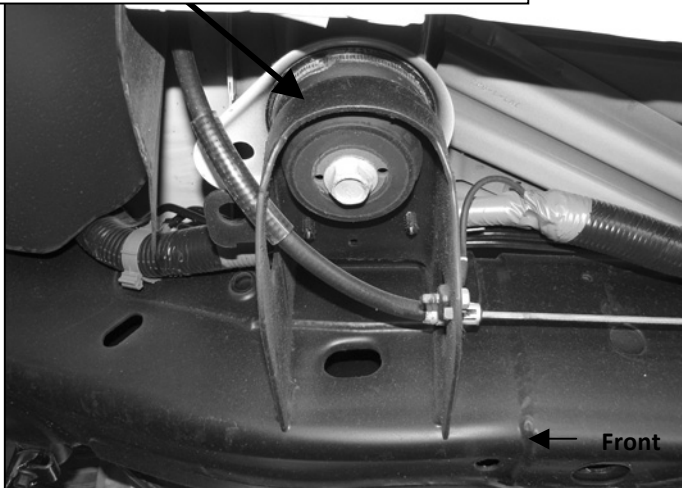
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver side installation pictured

Factory welded steel body mount bracket



(Fig 1) Front Mounting Location

Factory hex bolt

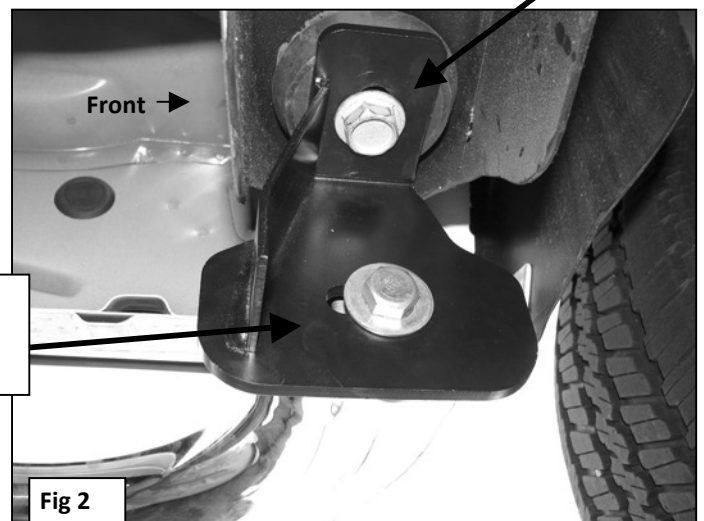
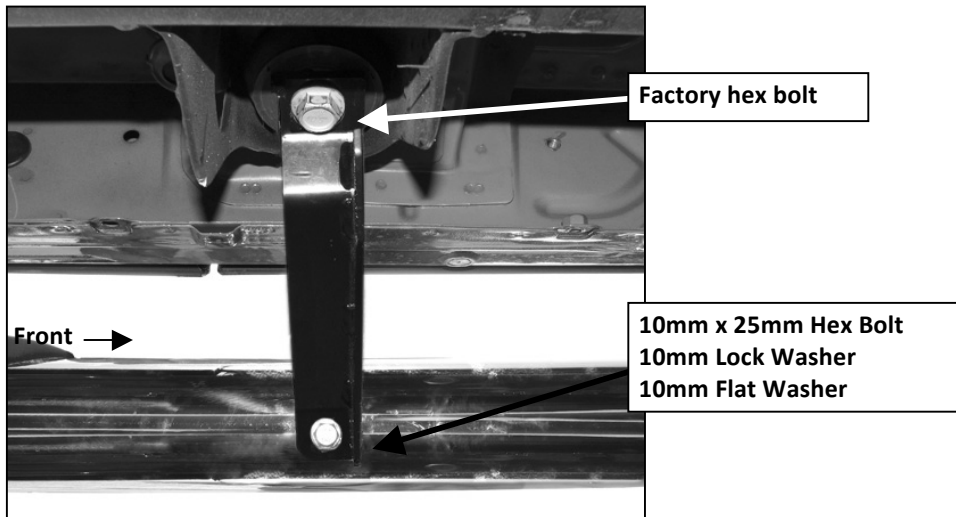


Fig 2

1/2" x 2" Hex Bolt
1/2" Lock Washer
1/2" Flat Washer

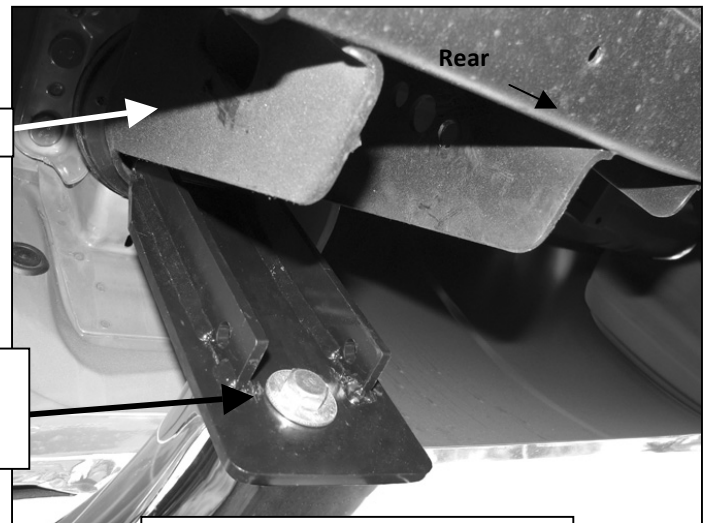
Driver side installation pictured



(Fig 3) Center Mounting Location

Factory hex bolt

1/2" x 2" Hex Bolt
1/2" Lock Washer
1/2" Flat Washer



(Fig 4) Rear Mounting Location

