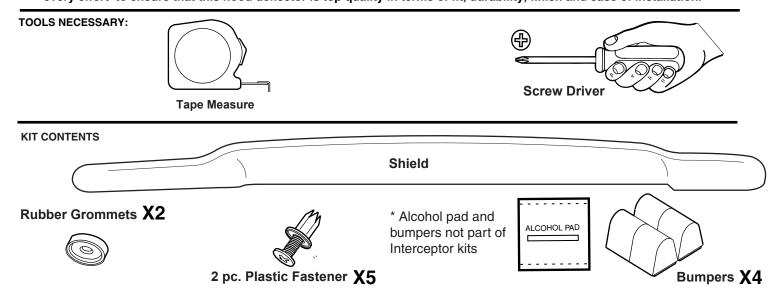




## INSTALLATION INSTRUCTIONS - KIT, HOOD DEFLECTOR

Thank you for purchasing a LUND accessory; designed, engineered and built specifically for your vehicle. We have made every effort to ensure that this hood deflector is top quality in terms of fit, durability, finish and ease of installation.



## **Painting Lexan and Acrylic Bug Shields**

READ ALL INSTRUCTIONS CAREFULLY AND COMPLETELY BEFORE STARTING PROCEDURE. CHECK FIT BEFORE PAINTING. LUND WILL NOT WARRANT PAINTING COSTS ON MISFITTING SHIELDS.

## Preparation

DO NOT USE SOLVENT CLEANERS OF ANY KIND TO CLEAN THE SHIELD. THIS WILL DAMAGE THE SHIELD

When preparing the shield for painting, be sure to work on a soft clean surface to ensure the shield will not be scratched.

- 1) The shield needs to be wiped using a mild liquid soap (without grit) and a soft cotton cloth.
- 2) Rinse all traces of soap off with clean water.
- 3) Dry with a soft clean cotton cloth.

Caution: DO NOT leave any water or soap streaks on the inside of the shield.

- 4) Mask off the outside face of the shield with masking tape.
- 5) Trim the tape flush with the outer edge of the shield.
- 6) Clean out the inside surface again making sure there are no streaks, fingerprints, or imperfections. Paint will not hide these imperfections. DO NOT sand or scruff the inside of the shield before painting. The solvents in the paint will adhere to the plastic.

## Painting the Shield

DO NOT USE ACRYLIC LACQUER. The harsh solvents will cause crazing /cracking.

Use only the following paints:

Epoxy Based Paints Urethane Based Paints Acrylic Enamel Based Paints

-Imron PC by Dupont -Chromabase by Dupont -Centari by Dupont

-Ureblo by Martin Senour -TEC/Base by Martin Senour -Acrylic Enamel by Martin

-Senour -Startthane by PPG -Deltron by PPG -Delstar by PPG

-Mirathane by R-M -Solo by R-M -Miracryl 11 by R-M

Note: Light coats and dry times are a must to prevent crazing.

- 1) Mix Paint
- 2) Spray 1 light dry coat and let dry 15 minutes
- 3) Spray 1 light dry coat and let dry 15 minutes
- 4) Spray 1 light coat and let dry 10 minutes
- 5) Spray 1 wet coat and let dry 10 minutes
- 6) Apply 1 final wet coat
- 7) Apply clear coat if needed

Note: Some metallic paints will appear to be translucent. If the color is translucent you will need to apply a coat of non-metallic paint of similar color after the metallic paint, then cover the layer of non-metallic paint with a layer of the metallic paint to give it a finished look.

LUND WILL NOT COVER SUPPLIES OR TIME INCURRED WHEN MODIFYING THEIR PRODUCT.

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