

Installation Instructions

I - Sheet Number I-PW00844001 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

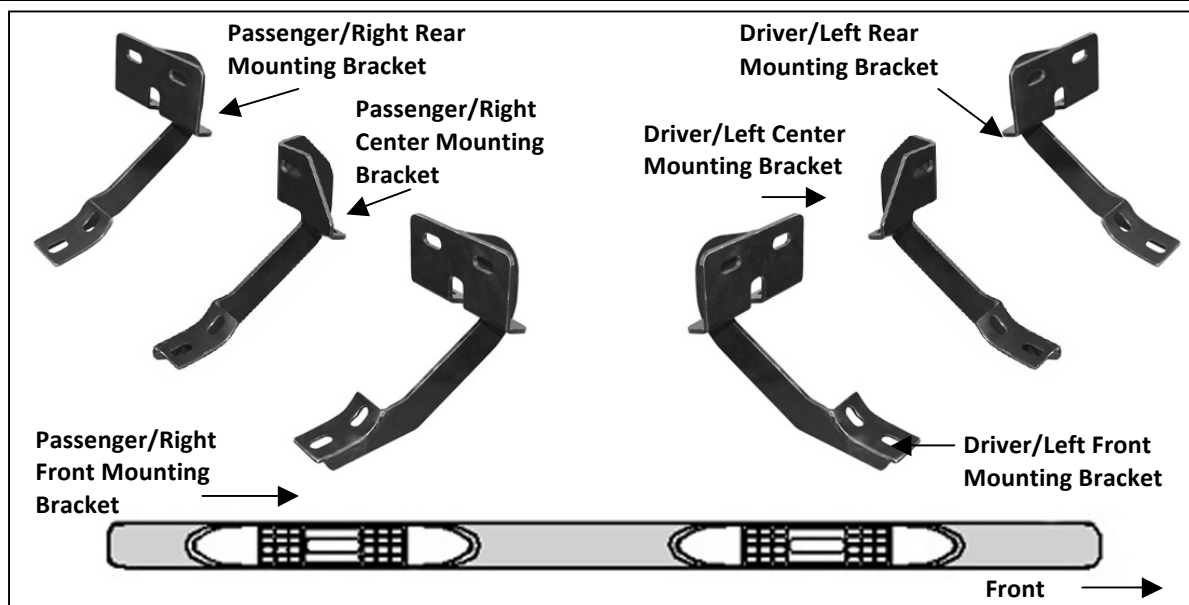
Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

INSTALLATION INSTRUCTIONS

PART# 24389008/23590907/23690907/23990003/24090003

PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Side Bar	10	8mm Deep Clip Nuts
1	Passenger/Right Side Bar	10	8-1.25mm x 30mm Hex Bolts
2	Driver/Left Front-Passenger/Right Rear Mounting Brackets	22	8-1.25mm x 25mm Hex Bolts
2	Passenger/Right-Driver/Left Rear Front Mounting Brackets	10	8mm x 28mm OD x 3mm Large Flat Washers
1	Driver/Left Center Mounting Bracket	32	8mm x 24mm OD x 2mm STD Flat Washers
1	Passenger/Right Center Mounting Bracket	32	8mm Lock Washers
		10	8mm Hex Nuts



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Starting on the driver side of the vehicle, locate the (2) holes in the pinch weld to find the factory mounting holes in the inner side panel, **(Figure 1)**. **NOTE:** The inner holes may be covered with sealing tape or insulation. Slide the 8mm Clip Nuts into the opening with the nut towards the inside. Line up the threaded nut on the clip with the round holes, **(Figure 1)**.
3. Partially attach the driver side Mounting Bracket to the Clip Nuts with the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm x 28mm Large Flat Washers, **(Figure 2)**. Depending on model and year, the brake cable may be run on the inside or outside of the Bracket. Do not tighten hardware at this time. **NOTE:** The Cradle on the Front Mounting Bracket should face to the rear of the vehicle.
4. Align the bottom holes in the front Mounting Bracket with the (2) holes in the pinch weld. Bolt the Bracket to the pinch weld using the included (2) 8mm x 25mm Hex Bolts, (2) 8mm Lock Washers, (4) 8mm STD Flat Washers and (2) 8mm Hex Nuts, **(Figure 2)**. **NOTE:** Insert the bolts up from the bottom of the pinch weld and through the Bracket.

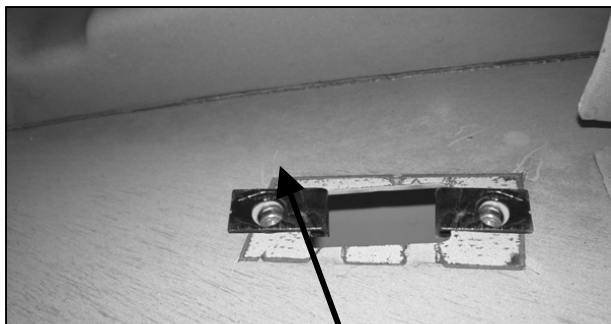
5. Repeat **Steps 2 – 4** for Rear Mounting Bracket installation. **NOTE:** The cradle on the Rear Mounting Bracket should face the front of the vehicle, (**Figure 3**). The mounting holes will be the last set towards the back of the cab.
6. Select the driver side Center Mounting Bracket. Locate the mounting location and insert (1) 8mm Nut Clip as per **Step 2, (Figure 4)**. Secure the Center Bracket to the Clip Nut with (1) 8mm x 30mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm x 28mm Large Flat Washer, (**Figure 5**). Line up the (1) bottom hole with the hole in the pinch weld and bolt together with (1) 8mm x 25mm Hex Bolt, (1) 8mm Lock Washer, (2) 8mm STD Flat Washers and (1) 8mm Hex Nut. Do not tighten hardware at this time. **NOTE:** The cradle on the Center Mounting Bracket should face the front of the vehicle.
7. Carefully position the Sidebar onto the Mounting Bracket cradles and attach it using the included (6) 8mm x 25mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm STD Flat Washers, (**Figures 5 & 6**). Do not tighten hardware at this time.
8. Level and adjust the Sidebar properly and tighten all hardware.
9. Repeat **Steps 2 – 8** for passenger Sidebar installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

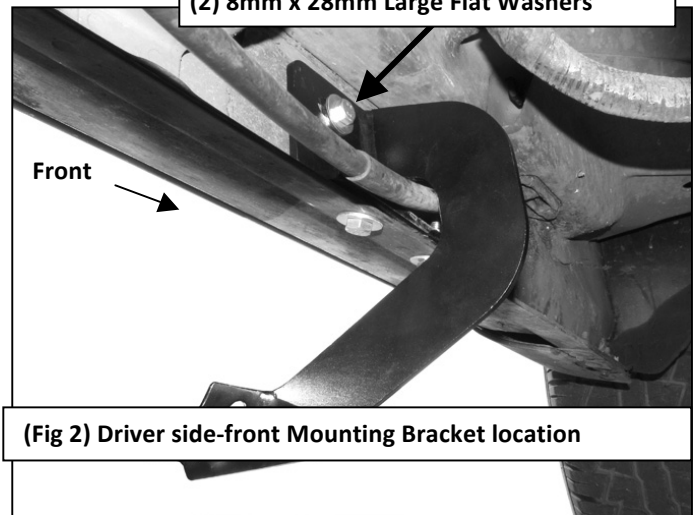
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

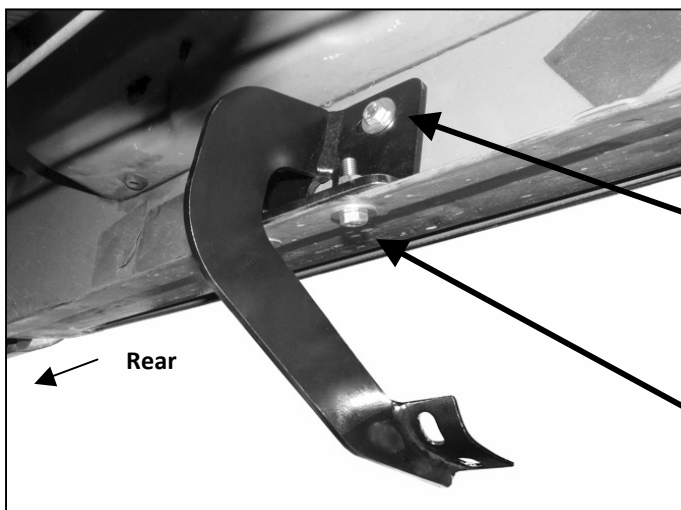
Driver Side Installation Pictured



(Fig 1) 8mm Clip Nuts (hole in body panel shown for example only-location and shape may differ slightly)



(Fig 2) Driver side-front Mounting Bracket location



- (2) 8mm Clip Nuts
(2) 8mm x 30mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm x 28mm Large Flat Washers

- (2) 8mm x 25mm Hex Bolts
(2) 8mm Lock Washer
(4) 8mm STD Flat Washers
(2) 8mm Hex Nuts

(Fig 3) Driver side-rear Mounting Bracket location

Driver Side Installation Pictured



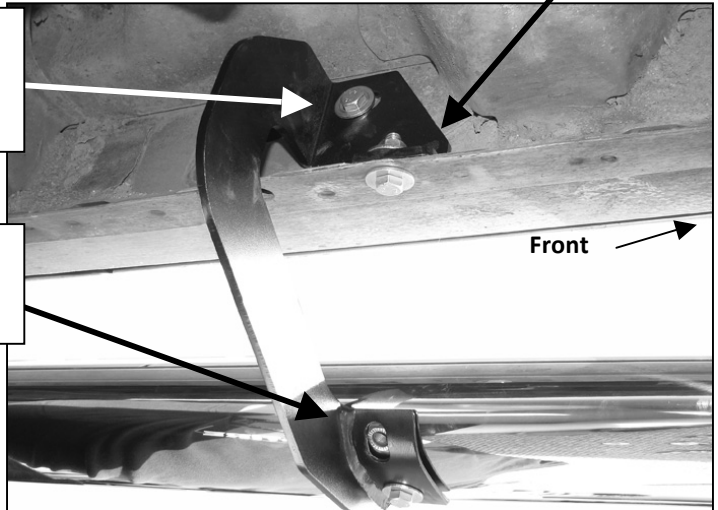
(Fig 4) Driver side-center Mounting Bracket location

(1) 8mm Clip Nut

8mm x 25mm Hex Bolt
8mm Lock Washer
(2) 8mm STD Flat Washers
8mm Hex Nut

8mm Clip Nut
8mm x 30mm Hex Bolt
8mm Lock Washer
8mm x 28mm Large Flat Washer

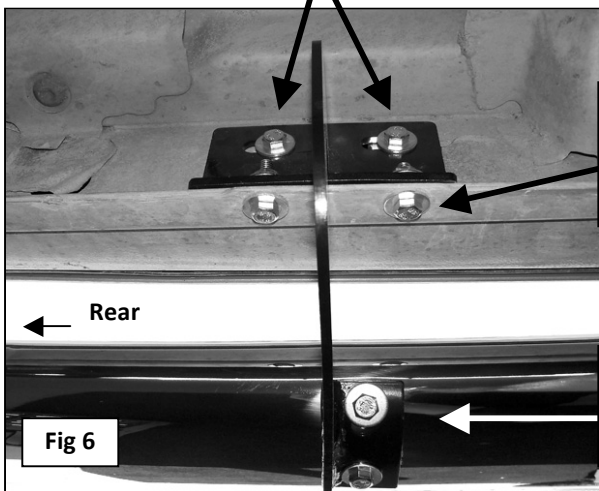
(2) 8mm x 25mm Hex Bolts
(2) 8mm Lock Washer
(2) 8mm STD Flat Washers



(Fig 5) Driver Side Center Mounting Bracket location

(2) 8mm Clip Nuts
(2) 8mm x 30mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm x 28mm Large Flat Washers

(2) 8mm x 25mm Hex Bolts
(2) 8mm Lock Washer
(4) 8mm STD Flat Washers
(2) 8mm Hex Nuts



(2) 8mm x 25mm Hex Bolts
(2) 8mm Lock Washer
(2) 8mm STD Flat Washers