

INSTALLATION MANUAL

4055117

This is the first of two manuals required to complete this installation. The second manual is included with your side bars / running boards.

Level of Difficulty

Easy

Parts List

1	Driver / left running board*
1	Passenger / right running board*
6	VersaTrac™ mounting bracket, universal
12	Hex bolt, M8
30	Flat washer, M8
30	Lock washer, M8
30	Hex nut, M8

*Running boards sold separately

Tools Required

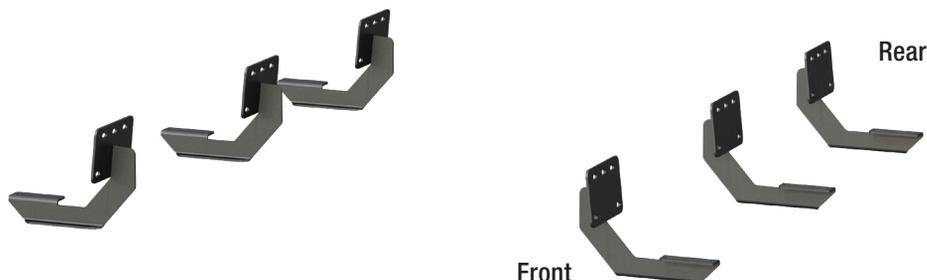
Ratchet	Socket set
Torque wrench	Level

Torque Specifications

	Metric	SAE
	M6 bolt	3 ft.-lbs.
	M8 bolt	7 ft.-lbs.
	M10 bolt	16 ft.-lbs.
	M12 bolt	28 ft.-lbs.
	1/4" bolt	3 ft.-lbs.
	5/16" bolt	7 ft.-lbs.
	3/8" bolt	16 ft.-lbs.
	7/16" bolt	20 ft.-lbs.
	1/2" bolt	28 ft.-lbs.

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

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Step 1

Starting on the driver side, locate the three mounting tabs along the bottom edge of the vehicle.



Step 2

Starting at the front mounting location, remove any debris from the factory studs.

Attach a mounting bracket using an M8 flat washer, lock washer and hex nut.

Note: Apply anti-seize to the studs to keep the nuts from seizing up.

Repeat this process for the middle and rear mounting locations.

Snug the hardware, but do not fully tighten.



Step 3

Repeat step 2 for the front, middle and rear mounting locations on the passenger side.

Note: To complete the installation, refer to the manual included with your running boards / side steps.

