

INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL# 430712 & 490712 BLACK & POLISHED BAJA-STEPS:
1999 AND NEWER CHEVROLET/GMC EXTENDED CAB PICKUPS
MODEL# 431512 & 491512 BLACK & POLISHED BAJA-STEPS:
2015 CHEVROLET/GMC DOUBLE CAB HEAVY DUTY PICKUPS



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ASSEMBLE THE BAJA-STEP TUBES AND MOUNTING BRACKETS AS FOLLOWS.
NOTE: THE 1" X 3" SERIAL NUMBER DECAL IS LOCATED ON THE FRONT LEG OF THE LEFT (DRIVERS SIDE) BAJA-STEP ASSEMBLY.
 - 2.1 LAY THE BAJA-STEP ASSEMBLIES (ITEM #1) ON A FLAT SURFACE. (LEFT & RIGHT HAND ASSEMBLIES SHOULD BE MIRROR IMAGES OF ONE ANOTHER).
 - 2.2 ATTACH THE FRONT (4-1/8" TALL) BRACKET (ITEM #2) AND REAR (8-1/2" TALL) BRACKET (ITEM #3) TO THE BAJA-STEP AS SHOWN. USE 1/2-13 X 2" LONG HEX HEAD BOLTS (ITEM #8). TORQUE THESE BOLTS TO 65 LB. FT.

NOTE:

DUE TO EXCESSIVE THREAD LOCKER IN THE BODY MOUNT BOLT AREA ON THE 2010+ GM SILVERADO/SIERRA, PLEASE USE CAUTION WHEN REMOVING THESE BODY MOUNT BOLTS IN ORDER TO REDUCE THE RISK OF CAUSING DAMAGE TO THE THREADED INSERTS INSIDE THE VEHICLE.

- 3 REMOVE THE FOUR (4) APPLICABLE FACTORY BODY MOUNT BOLTS FROM THE VEHICLE.
 - 3.1 THESE FOUR (4) BOLTS ARE REUSED IN THIS INSTALLATION.
 - 3.2 THE BODY MOUNT STEEL WASHER PLATES WITH RUBBER CUSHIONS ARE REUSED BETWEEN THE BODY MOUNT AND THE BAJA-STEP MOUNTING BRACKET.
- 4 ASSEMBLE THE DOUBLE ENDED STUD & FASTENERS TO THE REAR BRACE AS FOLLOWS:
 - 4.1 INSTALL 3/8" SERRATED FLANGE NUTS (ITEM #6) BACKWARDS, TO THE END OF THE THREAD, ON EACH END OF THE DOUBLE ENDED STUD (ITEM #4).
 - 4.2 ON THE SHORT THREADED END OF THE STUD, INSTALL A 3/8" FLAT WASHER (ITEM #7) AND THEN PUSH THE 3/4" THICK RUBBER WASHER (ITEM #5) AND FLAT WASHER TIGHT UP AGAINST THE SERRATED FLANGE NUT. **(THE END OF THE DOUBLE ENDED STUD SHOULD BE RECESSED BACK IN THE HOLE OF THE RUBBER WASHER APPROXIMATELY 3/16").**
 - 4.3 INSTALL THE LONG THREADED END OF THE STUD ASSEMBLY THRU THE HOLE IN THE MOUNTING BRACKET AND INSTALL A 3/8" SERRATED FLANGE NUT. (FINGER TIGHT ONLY).
5. POSITION THE BAJA-STEP ASSEMBLY UP UNDER THE VEHICLE AND ATTACH THE FRONT AND REAR BRACKETS TO THE BODY MOUNTS WITH FACTORY BODY MOUNT BOLTS AS SHOWN.
 - 5.1. TORQUE ALL BODY MOUNT BOLTS TO 65 LB. FT.
 - 5.2. POSITION THE STUD ASSEMBLIES SO THAT THE RUBBER WASHER IS SNUG UP AGAINST THE SIDE OF THE FRAME. **INSURE THAT THE THREADED STUD WILL NOT MAKE CONTACT WITH THE SIDE OF THE FRAME.** TIGHTEN THE 3/8" SERRATED FLANGE NUTS ON EITHER SIDE OF THE REAR BRACKET FLANGE TO LOCK THE STUD ASSEMBLY IN POSITION.



1200 E. Birch St.

Brandon, SD 57005

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REV A 08JUL13
552030 SHEET 1 15MAY12

NOTE:

**2015 SILVERADO/SIERRA HEAVY DUTY 2500/3500 PICKUPS WITH FACTORY FRONT MUD FLAPS,
LEAVE ALL FASTENERS FINGER TIGHT, AND SLIDE STEP BACK FAR ENOUGH TO CLEAR FRONT
MUD FLAP.**

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	552027	2	BAJA-STEP WLDMNT-LH/RH, SST, BLK, 430712
1	552361	2	BAJA-STEP WLDMNT-LH/RH, SST, POL, 490712
1	552380	1	BAJA-STEP WLDMNT-LH, SST, BLK, 431412
1	552381	1	BAJA-STEP WLDMNT-RH, SST, BLK, 431412
1	552382	1	BAJA-STEP WLDMNT-LH, SST, POL, 491412
1	552383	1	BAJA-STEP WLDMNT-RH, SST, POL, 491412
2	552032	2	BRKT MTG BAJA-STEP- RH/LH FRONT
3	552031	2	BRKT MTG BAJA-STEP- RH/LH REAR
4	104687	2	STUD-DOUBLE ENDED,STL,3/8-16 UNC X 7.00",ZP
5	102592	2	WASHER-RUBBER,.354 ID X 1.00 OD X .75 THK
6	100181	6	NUT-SERRATED FLANGE,HEX,3/8-16 UNC,ZP
7	100062	2	WASHER-FLAT,3/8",ZP
8	104249	4	BOLT-HEX HD CAP, SERRFLG, 1/2 X 2.00"LG,ZP



(A LUVERNE Company)

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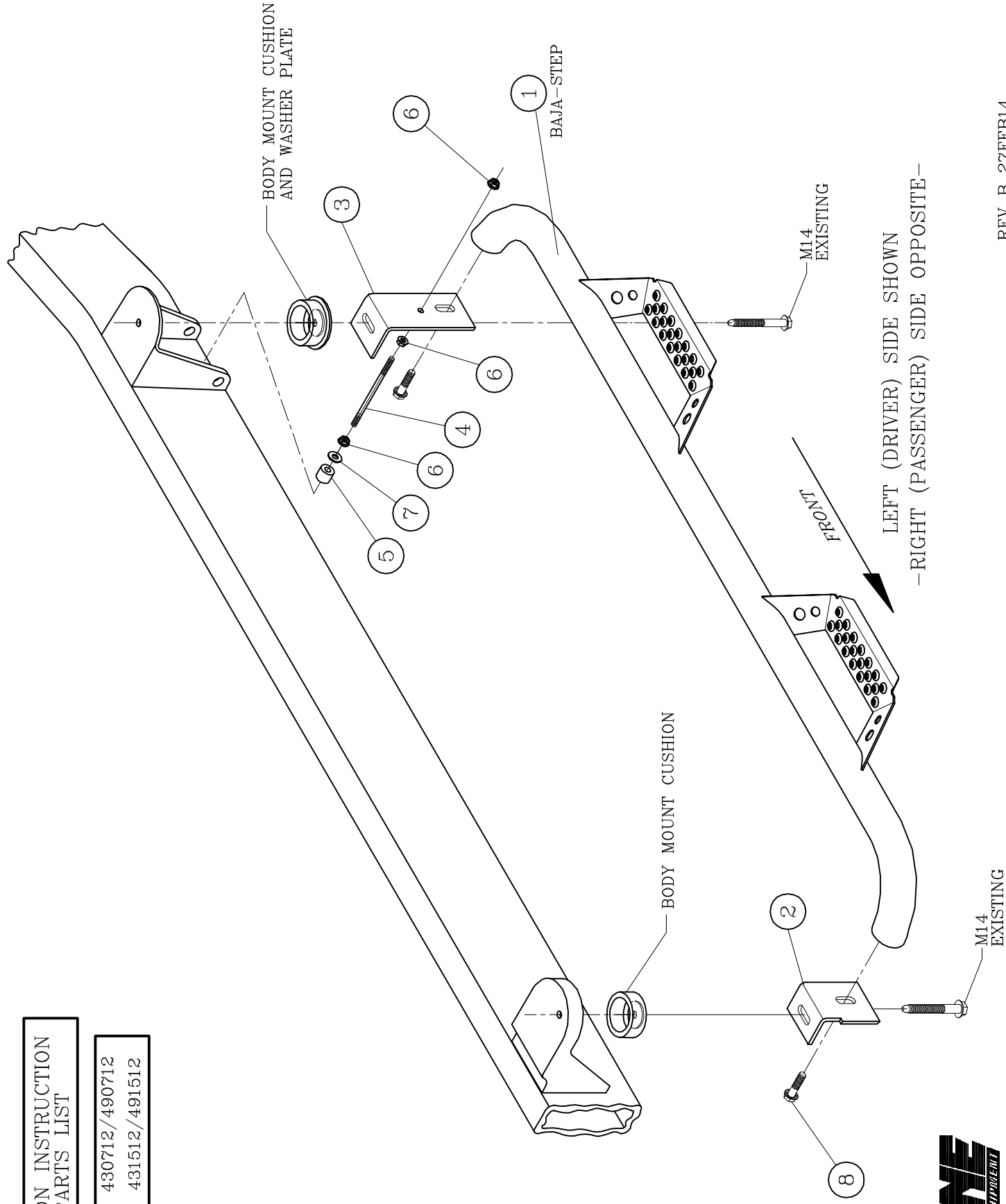
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INSTALLATION INSTRUCTION AND PARTS LIST

MODEL NO. 430712/490712

MODEL NO. 431512/491512



LOVERNE
TRUCK EQUIPMENT
(A LOVERNE COMPANY)

1200 E. Birch St.
Granville, SD 57035

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