## INSTALLATION INSTRUCTIONS AND PARTS LIST

APPL: **45/460712** BLACK & STAINLESS STEEL NERF BARS: 2007 AND NEWER CHEVROLET/GMC EXTENDED CAB PICKUPS APPL: **45/461512** BLACK & STAINLESS STEEL NERF BARS: 2015 CHEVROLET/GMC DOUBLE CAB HEAVY DUTY PICKUPS



- 1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
- 2. NERF BAR TUBE AND MOUNTING BRACKET ASSEMBLIES (ITEM #1 & #2) ARE PRE-ASSEMBLED. NOTE: THE 1" X 3" SERIAL NUMBER DECAL IS LOCATED ON THE FRONT LEG OF THE LEFT (DRIVERS SIDE) NERF BAR ASSEMBLY.
  - 2.1. THE REAR MOUNTING BRACKETS ON THESE ASSEMBLIES ARE ROTATED TO THE FRONT (INBOARD OF LEGS) FOR SHIPPING PURPOSES. THESE BRACKETS MUST BE ROTATED TO THE VERTICAL POSITION AND THE ½" BOLTS MUST BE TORQUED TO 65 LB. FT.

## NOTE:

DUE TO EXCESSIVE THREAD LOCKER IN THE BODY MOUNT BOLT AREA ON THE 2010+ GM SILVERADO/SIERRA, USE CAUTION WHEN REMOVING THESE BODY MOUNT BOLTS IN ORDER TO REDUCE THE RISK OF CAUSING DAMAGE TO THE THREADED INSERTS INSIDE THE VEHICLE.

- 3 REMOVE THE FOUR (4) APPLICABLE FACTORY BODY MOUNT BOLTS FROM THE VEHICLE.
  - 3.1 THESE FOUR (4) BOLTS ARE REUSED IN THIS INSTALLATION.
  - 3.2 THE BODY MOUNT STEEL WASHER PLATES WITH RUBBER CUSHIONS ARE REUSED BETWEEN THE BODY MOUNT AND THE NERF BAR MOUNTING BRACKET.
- 4 ASSEMBLE THE DOUBLE ENDED STUD & FASTENERS TO THE REAR BRACE AS FOLLOWS:
  - 4.1 INSTALL 3/8" SERRATED FLANGE NUTS (ITEM #6) BACKWARDS, TO THE END OF THE THREAD, ON EACH END OF THE DOUBLE ENDED STUD (ITEM #4).
  - 4.2 ON THE SHORT THREADED END OF THE STUD, INSTALL A 3/8" FLAT WASHER (ITEM #7) AND THEN PUSH THE 3/4" THICK RUBBER WASHER (ITEM #5) AND FLAT WASHER TIGHT UP AGAINST THE SERRATED FLANGE NUT. (THE END OF THE DOUBLE ENDED STUD SHOULD BE RECESSED BACK IN THE HOLE OF THE RUBBER WASHER APPROXIMATELY 3/16").
  - 4.3 INSTALL THE LONG THREADED END OF THE STUD ASSEMBLY THRU THE HOLE IN THE MOUNTING BRACKET AND INSTALL A 3/8" SERRATED FLANGE NUT. (FINGER TIGHT ONLY).
- 5. POSITION THE NERF BAR ASSEMBLY UP UNDER THE VEHICLE AND ATTACH THE FRONT AND REAR BRACKETS TO THE BODY MOUNTS WITH FACTORY BODY MOUNT BOLTS AS SHOWN.
  - 5.1. TORQUE ALL BODY MOUNT BOLTS TO 65 LB. FT.
  - 5.2. POSITION THE STUD ASSEMBLIES SO THAT THE RUBBER WASHER IS SNUG UP AGAINST THE SIDE OF THE FRAME. **INSURE THAT THE THREADED STUD WILL NOT MAKE CONTACT WITH THE SIDE OF THE FRAME.** TIGHTEN THE 3/8" SERRATED FLANGE NUTS ON EITHER SIDE OF THE REAR BRACKET FLANGE TO LOCK THE STUD ASSEMBLY IN POSITION.



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## **NOTE:**

2015 SILVERADO/SIERRA HEAVY DUTY 2500/3500 PICKUPS WITH FACTORY FRONT MUD FLAPS, LEAVE ALL FASTENERS FINGER TIGHT, AND SLIDE STEP BACK FAR ENOUGH TO CLEAR FRONT MUD FLAP.

## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	548662	2	NERF BAR WLDMT-LH/RH,SST,460712
1	548674	2	NERF BAR WLDMT-LH/RH,BLK,450712
1	552386	1	NERF BAR WLDMT-LH,BLK,451412
2	552387	1	NERF BAR WLDMT-RH,BLK,451412
1	552388	1	NERF BAR WLDMT-LH,SST,461412
2	552389	1	NERF BAR WLDMT-RH,SST,461412
3	550130	2	BRKT MTG NERF BAR- RH/LH FRONT
4	548717	2	BRKT MTG NERF BAR- RH/LH REAR
5	104687	2	STUD-DOUBLE ENDED,STL,3/8-16 UNC X 7.00",ZP
6	102592	2	WASHER-RUBBER, 354 ID X 1.00 OD X .75 THK
7	100181	6	NUT-SERRATED FLANGE,HEX,3/8-16 UNC,ZP
8	100062	2	WASHER-FLAT,3/8",ZP



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