INSTALLATION INSTRUCTIONS AND PARTS LIST APPL: 46/450719 SERIES W2W STAINLESS STEEL & BLACK NERF BARS ON: 2007 AND NEWER CHEVROLET/GMC CREW CAB PICKUPS 6.5



- 1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
- 2. NERF BAR TUBE/MOUNTING BRACKET ASSEMBLIES (ITEM #1 THRU #9) ARE PRE-ASSEMBLED.
 - 2.1. THE FRONT & REAR MOUNTING BRACKETS ON THESE ASSEMBLIES ARE ROTATED TOWARD THE CENTER (INBOARD OF LEGS) FOR SHIPPING PURPOSES. THESE BRACKETS MUST BE ROTATED TO THE VERTICAL POSITION AND THE ¹/2" BOLTS MUST BE TORQUED TO 65 LB. FT.

NOTE:

DUE TO EXCESSIVE THREAD LOCKER IN THE BODY MOUNT BOLT AREA ON THE 2010+ GM SILVERADO/SIERRA, USE CAUTION WHEN REMOVING THE BODY MOUNT BOLTS TO REDUCE THE RISK OF CAUSING DAMAGE TO THE THREADED INSERTS INSIDE THE VEHICLE.

- 3 REMOVE THE FOUR (4) APPLICABLE FACTORY BODY MOUNT BOLTS FROM THE VEHICLE. 3.1 THESE FOUR (4) BOLTS ARE REUSED IN THIS INSTALLATION.
 - 3.2 THE BODY MOUNT STEEL WASHER PLATES WITH RUBBER CUSHIONS ARE REUSED BETWEEN THE BODY MOUNT AND THE NERF BAR MOUNTING BRACKET.
- 4. POSITION THE NERF BAR ASSEMBLY UP UNDER THE VEHICLE AND ATTACH THE FRONT AND REAR BRACKETS TO THE BODY MOUNTS WITH FACTORY BODY MOUNT BOLTS AS SHOWN.
- 5. TORQUE ALL BODY MOUNT BOLTS TO 65 LB. FT

ITEM	PART NO.	QTY	DESCRIPTION
1	551135	1	NERF BAR WLDMT-GM,W2W,LH,C0117SST
2	551136	1	NERF BAR WLDMT-GM,W2W,RH,CO117SST
1	551127	1	NERF BAR WLDMT-GM,W2W,LH,BLK,CO117TB
2	551128	1	NERF BAR WLDMT-GM,W2W,RH,BLK,CO117TB
3	551111	2	SPACER-TUBE,C9917SST
3	551116	2	SPACER-TUBE,C9917STB
4	551112	2	TRIM-SPACER TUBE
5	103950	6	PAD-STEP,NB,BLK,20" LG
6	102500	2	INSR-FNSH,RIBBED,14-18 GA
7	550130	2	BRKT-MTG,FRONT
8	549077	2	BRKT-MTG,REAR
9	104249	4	BOLT-HEX HD CAP,SERR FLG,1/2-13 X 2.00,ZP
10	100118	4	WASHER-FLAT, 562 ID X 1.38 OD X .109 T, ZP

SERVICE PARTS LIST



REV B 21MAY14 REV A 03SEPT10 551304 SHEET 1 08FEB07

