

INSTALLATION INSTRUCTIONS AND PARTS LIST

**45/461411 SERIES POLISHED STAINLESS STEEL & BLACK NERF BARS ON:
2014 AND NEWER CHEVROLET/GMC REGULAR CAB PICKUPS**



NO DRILL APPLICATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. NERF BAR TUBE AND MOUNTING BRACKET ARE PRE-ASSEMBLED.
NOTE: THE 1" X 3" SERIAL NUMBER DECAL IS LOCATED ON THE FRONT LEG OF THE LEFT (DRIVERS SIDE) NERF BAR ASSEMBLY.

NOTE:

DUE TO EXCESSIVE THREAD LOCKER IN THE BODY MOUNT BOLT AREA ON THE GM SILVERADO/SIERRA, PLEASE USE CAUTION WHEN REMOVING THESE BODY MOUNT BOLTS IN ORDER TO REDUCE THE RISK OF CAUSING DAMAGE TO THE THREADED INSERTS INSIDE THE VEHICLE.

- 3 REMOVE THE FOUR (4) APPLICABLE FACTORY BODY MOUNT BOLTS FROM THE VEHICLE.
 - 3.1 THESE FOUR (4) BOLTS ARE REUSED IN THIS INSTALLATION.
 - 3.2 THE BODY MOUNT STEEL WASHER PLATES WITH RUBBER CUSHIONS ARE REUSED BETWEEN THE BODY MOUNT AND THE NERF BAR MOUNTING BRACKET.
- 4 POSITION THE NERF BAR ASSEMBLY UP UNDER THE VEHICLE AND ATTACH THE FRONT AND REAR BRACKETS TO THE BODY MOUNTS WITH FACTORY BODY MOUNT BOLTS AS SHOWN.
- 5 TORQUE ALL BODY MOUNT BOLTS TO 65 LB. FT.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	548654	2	NERF BAR -GM,REG,LH/RH,BLK,C9911TB
1	548651	2	NERF BAR- GM,REG,LH/RH,SST, C9911SST
2	552344	2	BRKT-MTG,NB,GM,REG/EXT FRONT
3	552396	2	BRKT-MTG,NB,GM, LH/RH,REAR



(A LUVERNE Company)

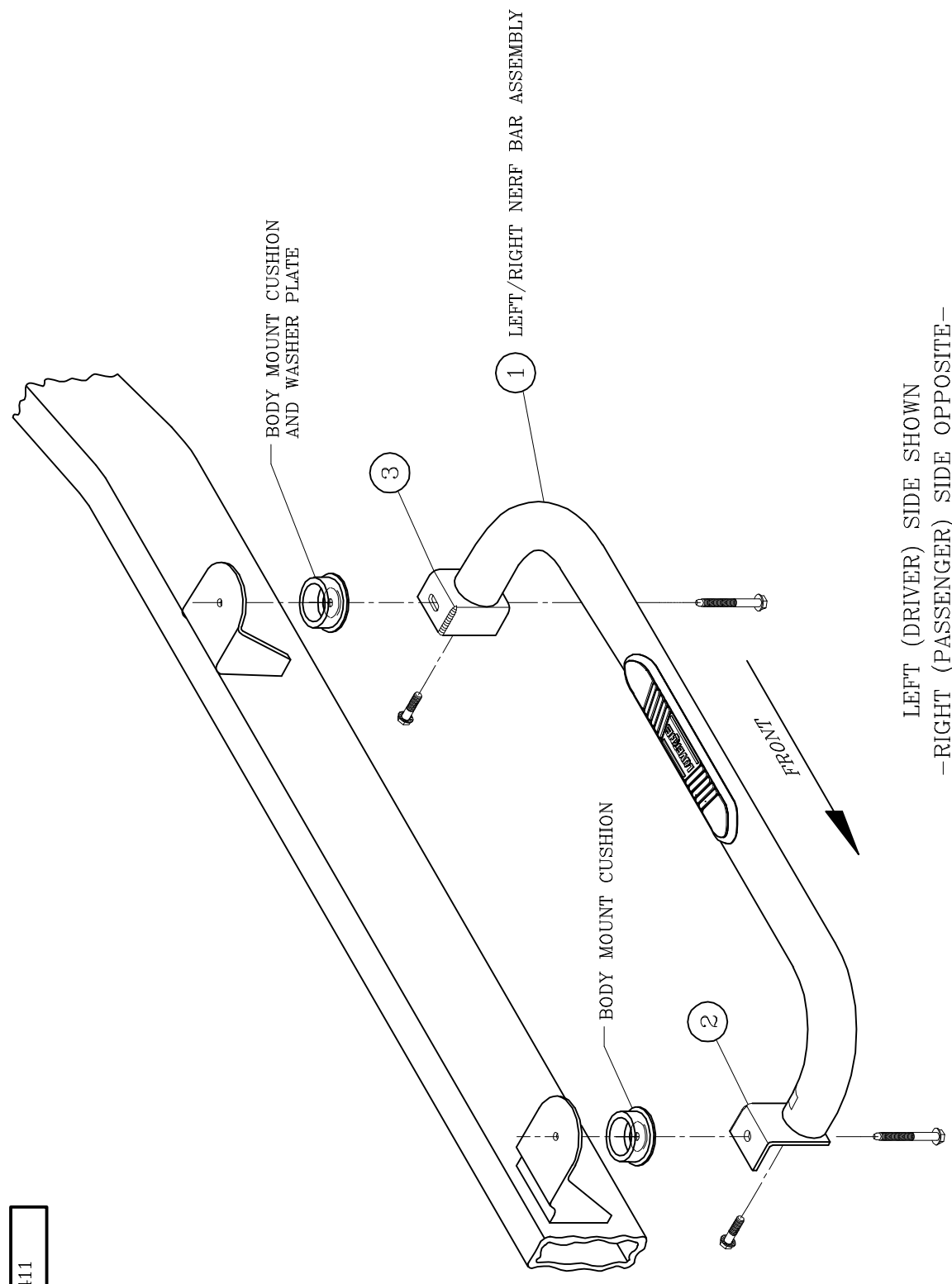
1200 E. Birch St.

Brandon, SD 57005

552336 SHEET 1 OF 2 22OCT13

SERVICE PARTS LIST

MODEL NO.45/461411



LEFT (DRIVER) SIDE SHOWN
-RIGHT (PASSENGER) SIDE OPPOSITE-



1200 E. 6th St. Brandon, SD 57005