

INSTALLATION INSTRUCTIONS AND PARTS LIST

APPL: 46/451419 SERIES W2W STAINLESS STEEL & BLACK NERF BARS ON:
2014 CHEVROLET/GMC CREW CAB PICKUPS 6.5



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. NERF BAR TUBE/MOUNTING BRACKET ASSEMBLIES (ITEM #1 THRU #9) ARE PRE-ASSEMBLED.
 - 2.1. THE FRONT & REAR MOUNTING BRACKETS ON THESE ASSEMBLIES ARE ROTATED TOWARD THE CENTER (INBOARD OF LEGS) FOR SHIPPING PURPOSES. THESE BRACKETS MUST BE ROTATED TO THE VERTICAL POSITION AND THE 1/2" BOLTS MUST BE TORQUED TO 65 LB. FT.

NOTE:

DUE TO EXCESSIVE THREAD LOCKER IN THE BODY MOUNT BOLT AREA ON THE GM SILVERADO/SIERRA, PLEASE USE CAUTION WHEN REMOVING THESE BODY MOUNT BOLTS IN ORDER TO REDUCE THE RISK OF CAUSING DAMAGE TO THE THREADED INSERTS INSIDE THE VEHICLE.

3. REMOVE THE FOUR (4) APPLICABLE FACTORY BODY MOUNT BOLTS FROM THE VEHICLE.
 - 3.1 THESE FOUR (4) BOLTS ARE REUSED IN THIS INSTALLATION.
 - 3.2 THE BODY MOUNT STEEL WASHER PLATES WITH RUBBER CUSHIONS ARE REUSED BETWEEN THE BODY MOUNT AND THE NERF BAR MOUNTING BRACKET.
4. POSITION THE NERF BAR ASSEMBLY UP UNDER THE VEHICLE AND ATTACH THE FRONT AND REAR BRACKETS TO THE BODY MOUNTS WITH FACTORY BODY MOUNT BOLTS AS SHOWN.
5. TORQUE ALL BODY MOUNT BOLTS TO 65 LB. FT

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	551135	1	NERF BAR WLDMT-GM,W2W,LH,CO117SST
2	551136	1	NERF BAR WLDMT-GM,W2W,RH,CO117SST
1	551127	1	NERF BAR WLDMT-GM,W2W,LH,BLK,CO117TB
2	551128	1	NERF BAR WLDMT-GM,W2W,RH,BLK,CO117TB
3	551111	2	SPACER-TUBE,C9917SST
3	551116	2	SPACER-TUBE,C9917STB
4	551112	2	TRIM-SPACER TUBE
5	103950	6	PAD-STEP,NB,BLK,20" LG
6	102500	2	INSR-FNSH,RIBBED,14-18 GA
7	552344	2	BRKT-MTG,FRONT
8	552345	2	BRKT-MTG,REAR
9	104249	4	BOLT-HEX HD CAP,SERR FLG,1/2-13 X 2.00,ZP



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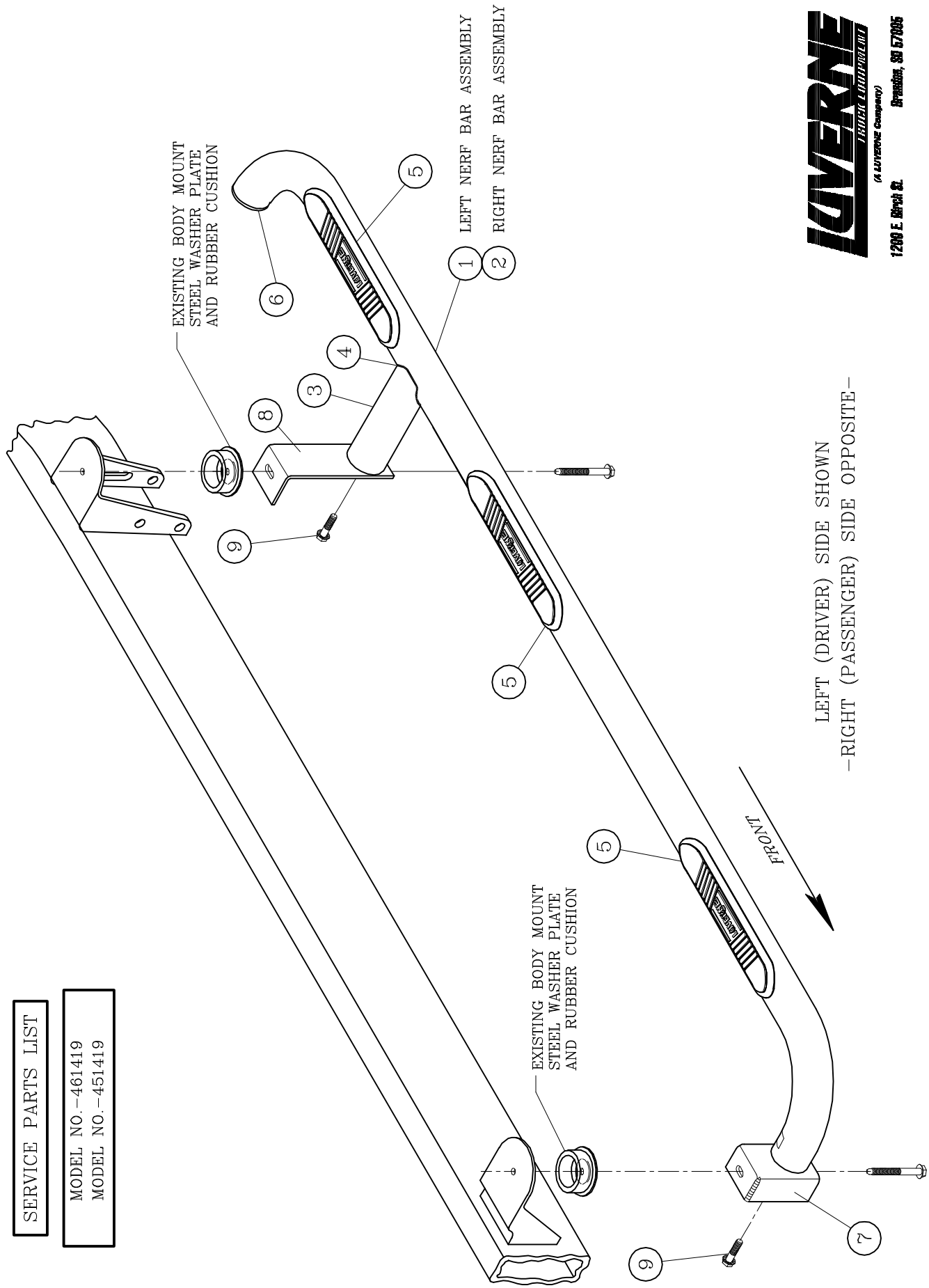
1200 E. Birch St.

Brandon, SD 57005

552357 SHEET 1 OF 2 27JUN13

SERVICE PARTS LIST

MODEL NO. -461419
 MODEL NO. -451419



LEFT (DRIVER) SIDE SHOWN
 -RIGHT (PASSENGER) SIDE OPPOSITE-

LOVERNE
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