

INSTALLATION INSTRUCTIONS AND PARTS LIST

STAINLESS STEEL W2W NERF BARS:

461037 2010 AND NEWER DODGE RAM HD MEGA CAB W2W

461039 2010 AND NEWER DODGE RAM HD CREW CAB 6.4 BOX W2W



NO DRILL INSTALLATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. NERF BAR TUBE AND MOUNTING BRACKET ASSEMBLIES ARE PRE-ASSEMBLED.
 - 2.1. THE FRONT AND REAR MOUNTING BRACKETS ON THESE ASSEMBLIES ARE ROTATED INBOARD OF THE LEGS FOR SHIPPING PURPOSES. THESE BRACKETS MUST BE ROTATED TO THE VERTICAL POSITION AND THE ½” BOLTS MUST BE TORQUED TO 65 LB FT.
3. ASSEMBLE THE DOUBLE ENDED STUD & FASTENERS TO THE FRONT & REAR BRACES AS FOLLOWS: **(NOTE THAT THE LONGER STUD WILL BE ATTACHED TO THE FRONT BRACKET)**.
 - 3.1. INSTALL 3/8” SERRATED FLANGE NUTS (ITEM #15) **BACKWARDS**, TO THE END OF THE THREAD, ON EACH END OF THE DOUBLE ENDED STUD (ITEM #14 & #18).
 - 3.2. ON THE SHORT THREADED END OF THE STUD, INSTALL A 3/8” FLAT WASHER (ITEM #16). THEN, PUSH THE ¾” THICK RUBBER WASHER (ITEM #17) & FLAT WASHER TIGHT UP AGAINST THE SERRATED FLANGE NUT. (THE END OF THE DOUBLE ENDED STUD SHOULD BE RECESSED BACK IN THE HOLE OF THE RUBBER WASHER APPROXIMATELY 3/16”).
 - 3.3. INSTALL THE LONG THREADED END OF THE STUD ASSEMBLY THRU THE HOLE IN THE EMBOSSED SURFACE OF THE MOUNTING BRACKET (JUST ABOVE THE NERF BAR TUBE) AND INSTALL A 3/8” SERRATED FLANGE NUT AS SHOWN. (FINGER TIGHT ONLY).
4. REMOVE THE FOUR (4) APPLICABLE M12-1.75 BODY MOUNT BOLTS FROM THE VEHICLE. **(THE FACTORY BOLTS AND WASHERS ARE NOT REUSED)**.
5. POSITION THE NERF BAR ASSEMBLY UP UNDER THE BODY MOUNTS:
 - 5.1. ON THE FRONT BODY MOUNTS, INSTALL M12-1.75 X 110mm (APPROX. 4-3/8” LONG) HEX HEAD BOLTS (ITEM #13), 1/2” LOCK WASHERS (ITEM #11) AND ½” FLAT WASHERS (ITEM #12) UP THRU THE HOLE IN THE NERF BAR MOUNTING BRACKET AND THE BODY MOUNTING CUSHION AS SHOWN.
 - 5.2. ON THE REAR BODY MOUNT INSTALL M12-1.75 X 160mm (APPROX. 6-5/16” LONG) HEX HEAD BOLTS (ITEM #19), 1/2” LOCK WASHERS (ITEM #11) AND ½” FLAT WASHERS (ITEM #12) UP THRU THE HOLE IN THE NERF BAR MOUNTING BRACKET AND BODY MOUNT BUSHING AS SHOWN.
 - 5.3. TORQUE ALL M12-1.75 BODY MOUNTING BOLTS TO 45 LB. FT.
 - 5.4. POSITION THE STUD ASSEMBLY SO THAT THE RUBBER WASHER IS SNUG UP AGAINST THE INCLINED WALL OF THE BODY MOUNT HOUSING. TIGHTEN THE 3/8” SERRATED FLANGE NUTS ON EITHER SIDE OF THE EMBOSSED SURFACE OF THE REAR BRACKET TO LOCK THE STUD ASSEMBLY IN POSITION.



REV C 20MAY16
REV B 16APR10
REV A 05JAN10
551489 SHEET 1 07DEC09

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SERVICE PARTS LIST

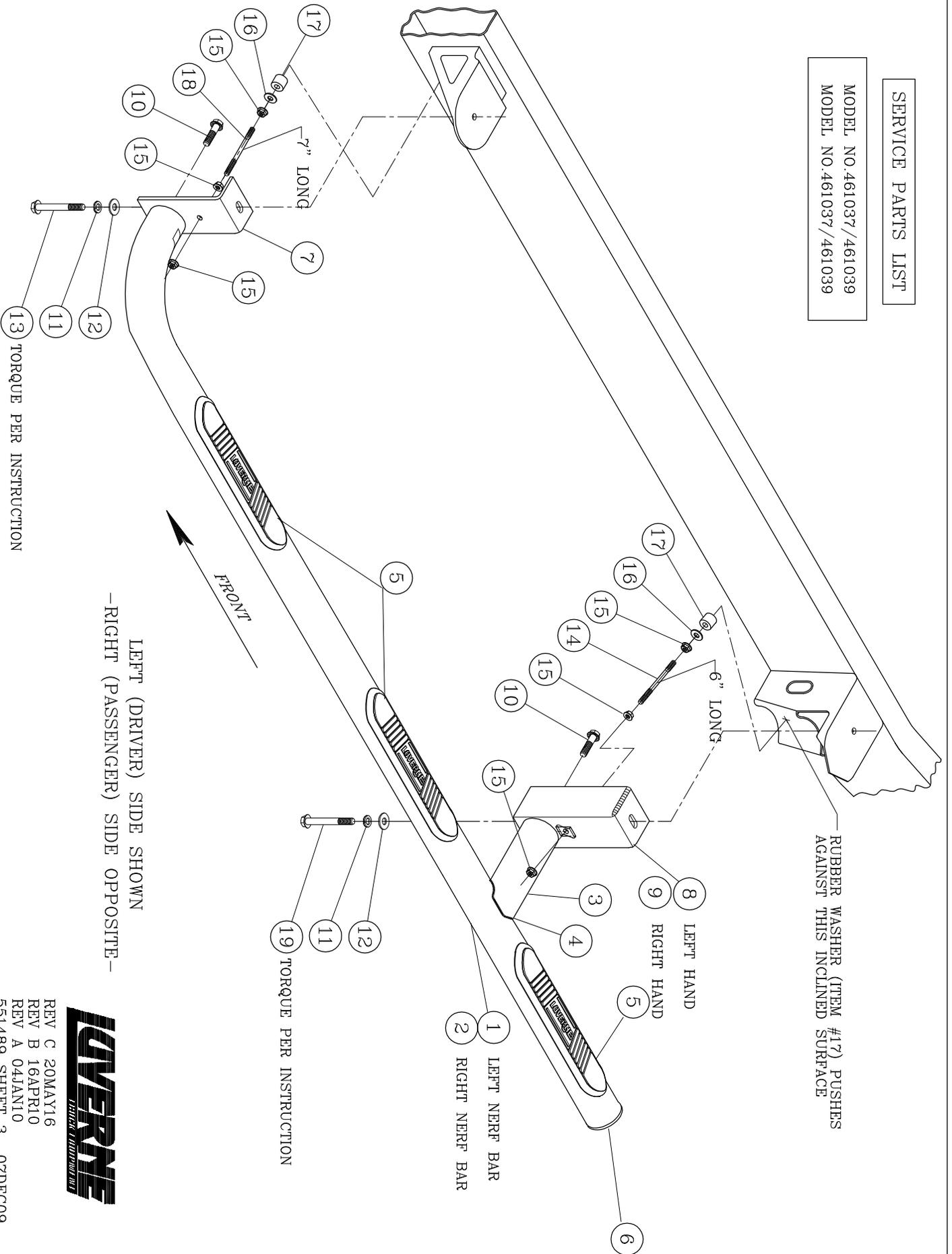
ITEM	PART NO.	QTY	DESCRIPTION
1	551482	1	NERF BAR WLDMT-W2W,LH,SST,461039
1	551138	1	NERF BAR WLDMT-W2W,LH,SST,461037
2	551483	1	NERF BAR WLDMT- W2W,RH,SST,461039
2	551439	1	NERF BAR WLDMT-W2W. RH,SST,461037
3	551159	2	SPCR TUBE, 460637
4	551112	2	TRIM, SPCR TUBE
5	103950	6	PAD-STEP, NB, BLK, 20.00 LG
6	102500	2	INSR-FNSH, RIBBED, 14-18 GA TUBE
7	551468	2	BRKT, MTG, FRONT
8	550308	1	BRKT, MTG, LH, REAR
9	550309	1	BRKT, MTG, RH, REAR
10	104249	4	BOLT- HEX HD CAP, SERR FLNG 1/2-13 X 2.00, ZP
11	100121	4	WASHER-LOCK,1/2",ZP
12	100118	4	WASHER-FLAT,1/2",ZP
13	103444	2	BOLT- HEX HD CAP, M12-1.75 X 110mm
14	108448	2	STUD-DOUBLE ENDED,STL,3/8-16 UNC X 600",ZP
15	100181	12	NUT-SERRATED FLANGE,HEX,3/8-16 UNC,ZP
16	100062	4	WASHER-FLAT, 3/8", ZP
17	102592	4	WASHER-RUBBER,.354 ID X 1.00 OD X .75 THK
18	104687	2	STUD-DOUBLE ENDED,STL,3/8-16 UNC X 600",ZP
19	109451	2	BOLT- HEX HD CAP, M12-1.75 X 160mm



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