

INSTALLATION INSTRUCTIONS AND PARTS LIST

MODELS:

477097, 477101, 477113 (EXTENDED CABS)
477102, 477108, 477114, 477125 (CREW CABS)
REGAL 7 OVAL STEPS (BOARDS ONLY)
UNIVERSAL APPLICATIONS



1. Read instructions completely and check to make sure that all required parts (listed on the service parts list) are on hand before starting the installation.
2. Follow the instructions included with the specific bracket package that you are using to mount the brackets to your vehicle.
3. The step is pre-assembled from the factory. The serial number label is located on the front inside drivers side step assembly.
4. Attaching the step to the mounting bracket:
 - 4.1 Set the step on the mounting brackets, and slide each support mounting plate (item #9) inside the oval step and above each bracket.
 - 4.2 Using the supplied 5/16-18 x 1" black stainless steel hex bolt, washer, and serrated flange nut (items # 10,11&12) attach the step assembly, support mounting plate and mounting bracket.
 - 4.3 Set the step plate in the correct position and tighten all fasteners.
Torque all 5/16" fasteners to 19 LB FT.



(A LUVERNE Company)

1200 E. Birch St.

Brandon, SD 57005

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INSTALLATION INSTRUCTIONS AND PARTS LIST
APPLICATION: MODEL **401529** W2W GRIP STEP BRACKETS ON:
2015+ FORD F150 PICKUPS



NO DRILL APPLICATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ON THE LEFT SIDE OF THE VEHICLE INSTALL TWO 1.5" ISOLATOR WASHERS (ITEM #3), THE STEP MOUNTING BRACKET (ITEM #2) AND TWO M8-1.25 FLANGE NUTS (ITEM #4) OVER THE FACTORY PROVIDED STUDS ON THE INSIDE OF THE ROCKER PANEL AS SHOWN.
3. REPEAT STEP 2 FOR THE REAR BRACKET.
4. CHECK THAT THE FRONT AND REAR BRACKETS ARE LEVEL AND TIGHTEN ALL FLANGE NUTS.

NOTE: IF INSTALLING ON A REGULAR CAB PICKUP SKIP TO STEP #10.

5. REMOVE THE CENTER BODY MOUNT BOLT AND INSTALL THE CENTER INBOARD MOUNTING BRACKET (ITEM #10) AS SHOWN IN FIGURE 1.
6. USING THREE 3/8"-18 X 1.0" HEX BOLTS (ITEM #5) THREE 3/8" FLAT WASHERS (ITEM #6) AND THREE 3/8"-18 FLANGE NUTS (ITEM #7) ATTACH THE OUTBOARD BRACKET (ITEM #11) TO THE INBOARD BRACKET (ITEM #10). ADJUST THE HEIGHT TO MATCH YOUR STEP BOARD AND TIGHTEN BOLTS.
7. ASSEMBLE THE LOAD REACTION STUDS AND HARDWARE (ITEMS #6-9) AS FOLLOWS.
 - 7.1. ON THE SHORT THREADED END OF THE LOAD REACTION STUD (ITEM #9), INSTALL A 3/8" FLANGE NUT (ITEM #7) BACKWARDS ONTO THE BOTTOM OF THE THREAD. THEN INSTALL A 3/8" FLAT WASHER (ITEM #6) AND RUBBER CUSHION WASHER (ITEM #8) TIGHT UP AGAINST THE FLANGE NUT. (THE END OF THE STUD MUST BE RECESSED IN THE RUBBER WASHER APPROX. 3/16")
 - 7.2. ON THE LONG THREADED END OF THE STUD, INSTALL A 3/8" FLANGE NUT (ITEM #7) BACKWARDS TO NEAR THE BOTTOM OF THE THREADS.
8. CHECK THAT THE CENTER BRACKET IS PERPENDICULAR TO THE BODY OF THE VEHICLE AND TIGHTEN THE BODY MOUNT BOLT PER THE MANUFACTURES SPECIFICATIONS.
9. INSTALL THE LOAD REACTION STUD INTO THE CENTER INBOARD BRACKET (ITEM #10) AS SHOWN IN FIGURE 1 AND ADJUST THE INBOARD NUT SO THAT THE RUBBER CUSHION WASHER IS SNUG UP AGAINST THE FRAME OF THE VEHICLE. INSTALL A 3/8" FLANGE NUT (ITEM #7) ON THE OUTBOARD SIDE OF THE STUD AND TIGHTEN TO 19 LB-FT.
10. REMOVE THE CABLE GUIDE BRACKET FROM THE LEAF SPRING SHACKLE. **NOTE: THIS IS ONLY NECESSARY ON THE LEFT (DRIVERS) SIDE OF THE VEHICLE. THE CABLE GUIDE BRACKET WILL NO LONGER BE NEEDED AND MAY BE REMOVED.**
11. REMOVE THE NUT ON THE SPRING SHACKLE BOLT AND INSTALL THE REAR INBORAD BRACKET (ITEM #12) AS SHOWN IN FIGURE 2. MAKE SURE THE INBOARD BRACKET IS VERTICAL AND TIGHTEN TO 80 LB-FT.



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12. USING TWO 5/16-18 X 1" BOLTS (ITEM #17) TWO 5/16 FLAT WASHER (ITEM #16) AND TWO 5/16-18 FLANGE NUTS (ITEM #18) INSTALL THE OUTBOARD BRACKET (ITEM #14) AS SHOWN IN FIGURE 2.
NOTE: LEAVE THIS BRACKET LOOSE AT THIS TIME.
13. ATTACH THE STEP BOARD TO THE MOUNTING BRACKETS AS DESCRIBED IN THE INSTRUCTION SHEET INCLUDED WITH YOUR STEP BOARD ASSEMBLY.
14. ADJUST THE REAR OUTBOARD BRACKET FOR YOUR STEP ASSEMBLY AND TIGHTEN THE BOLTS SECURING THE OUTBOARD BRACKET TO THE INBOARD BRACKET.
15. USING A 5/16-18 X 1" BOLT (ITEM #17) A 5/16 FLAT WASHER (ITEM #16) AND A 5/16-18 FLANGE NUT (ITEM #18) INSTALL THE REAR CLAMP BRACKET (ITEM #15) OVER THE CABLES FROM STEP 10 ON TO THE REAR INBOARD BRACKET.
16. REPEAT STEPS 2 – 15 FOR THE RIGHT SIDE OF THE VEHICLE.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1		1	STEP ASSY, GRIP STEP
2	552845	4	BRACKET-MTG, GRIP STEP, 401521
3	108442	8	WASHER – NYLON, .36" X 1.5" X .032" BLACK
4	105859	8	NUT- FLANGE, M8-1.25, ZP
5	100040	6	BOLT-HEX HD, 3/8"-16 X 1.00", ZP
6	100062	8	WASHER-FLAT, 3/8", ZP
7	106995	12	NUT-FLANGE, 3/8"-16, ZP
8	102592	2	WASHER-RUBBER, .354 X 1.0 X .75
9	104673	2	STUD-DBL END, 3/8"-16 X 5"
10	552843	2	BRKT-MTG, CTR, INBOARD, 401529
11	552844	2	BRKT-MTG, CTR, OUTBOARD, 401529
12	552832	1	BRKT-MTG, REAR, W2W, INBOARD, LH, 401592
13	552833	1	BRKT-MTG, REAR, W2W, INBOARD, RH, 401529
14	552125	2	BRKT-MTG, REAR, W2W, OUTBOARD, 401529
15	552754	1	BRKT-CLAMP, W2W, 401529/571529
16	106998	5	WASHER-FLAT, .375X.875X.083, BZP
17	106997	5	SCR-HEX, 5/16-18 X 1.0", BZP
18	106996	5	NUT-FLANGE, 5/16-18, BZP



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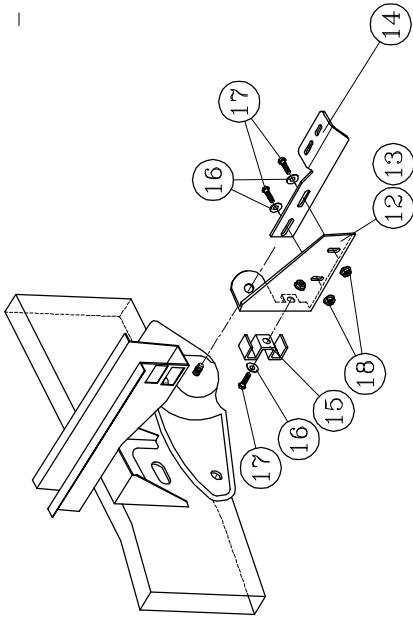
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SERVICE PARTS LIST

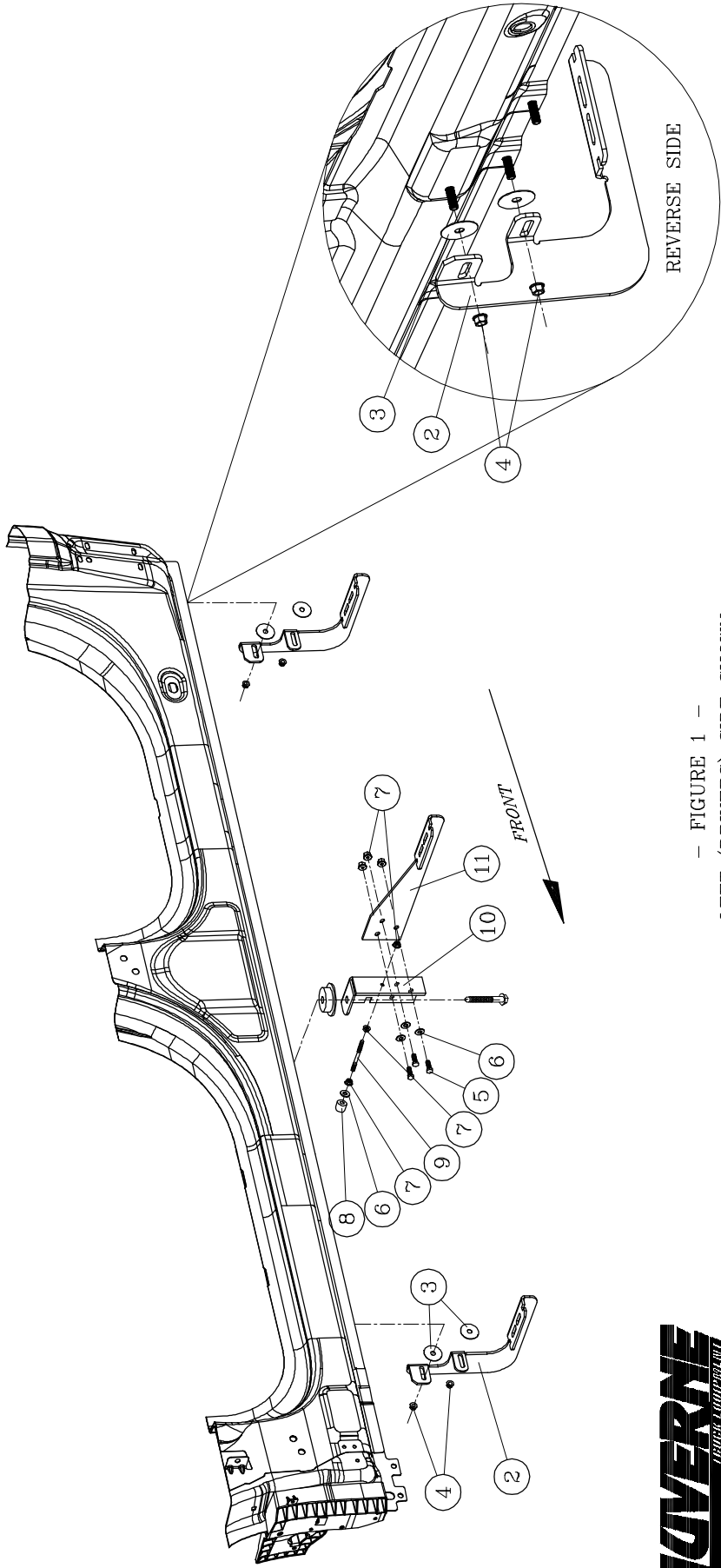
MODEL NO. - 401529

2015 FORD F150 WZV GRIP STEPS

NOTE: SUPER CREW CONFIGURATION SHOWN
OTHER CAB CONFIGURATIONS WILL VARY



- REAR BRACKET ASSEMBLY -



- FIGURE 1 -
- LEFT (DRIVERS) SIDE SHOWN -
- RIGHT (PASSENGER) SIDE OPPOSITE -



1200 E. 20th St.
Beverly, MA 01915

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	552074	1	REGAL 7 OVAL STEP, LH,96",477097, EXT CAB
2	552075	1	REGAL 7 OVAL STEP, RH,96",477097, EXT CAB
1	552076	1	REGAL 7 OVAL STEP, LH,100",477101, EXT CAB
2	552077	1	REGAL 7 OVAL STEP, RH,100",477101, EXT CAB
1	552078	1	REGAL 7 OVAL STEP, LH,112",477113, EXT CAB
2	552079	1	REGAL 7 OVAL STEP, RH,112",477113, EXT CAB
1	552080	1	REGAL 7 OVAL STEP, LH,100",477102, CREW CAB
2	552081	1	REGAL 7 OVAL STEP, RH,100",477102, CREW CAB
1	552501	1	REGAL 7 OVAL STEP, LH, 106",477108, CREW CAB
2	552502	1	REGAL 7 OVAL STEP, RH, 106",477108, CREW CAB
1	552082	1	REGAL 7 OVAL STEP, LH,112",477114, CREW CAB
2	552083	1	REGAL 7 OVAL STEP, RH,112",477114, CREW CAB
1	552084	1	REGAL 7 OVAL STEP, LH,123",477125, CREW CAB
2	552085	1	REGAL 7 OVAL STEP, RH,123",477125, CREW CAB
3	109233	2	END CAP LH REAR, RH FRONT,BLK PLASTIC
4	109232	2	END CAP RH REAR, LH FRONT,BLK PLASTIC
5	107863	8	BOLT-CARRAIGE, 10-24 X 0.50,SST, BLACK
6	108909	6	STEP PAD, 25" X 6.5", PLASTIC, BLACK
7	108908	36	BOLT-CARRAIGE, 10-24 X 1.0,SST, BLACK
8	107864	44	NUT-NYLOCK, 10-24, SST
9	552052	10	SUPPORT MTG PLT, 11 GA, GALV
10	106997	20	SCREW-HEX HD, 5/16-18X1.0,SST,BLACK
11	106998	20	WSHR-FLAT, 5/16, SST, BLACK
12	102680	20	NUT-SER FLG, 5/16-18, SST
13	108913	2	STEP PAD, 15" X 6.5", PLASTIC (IF NEEDED)



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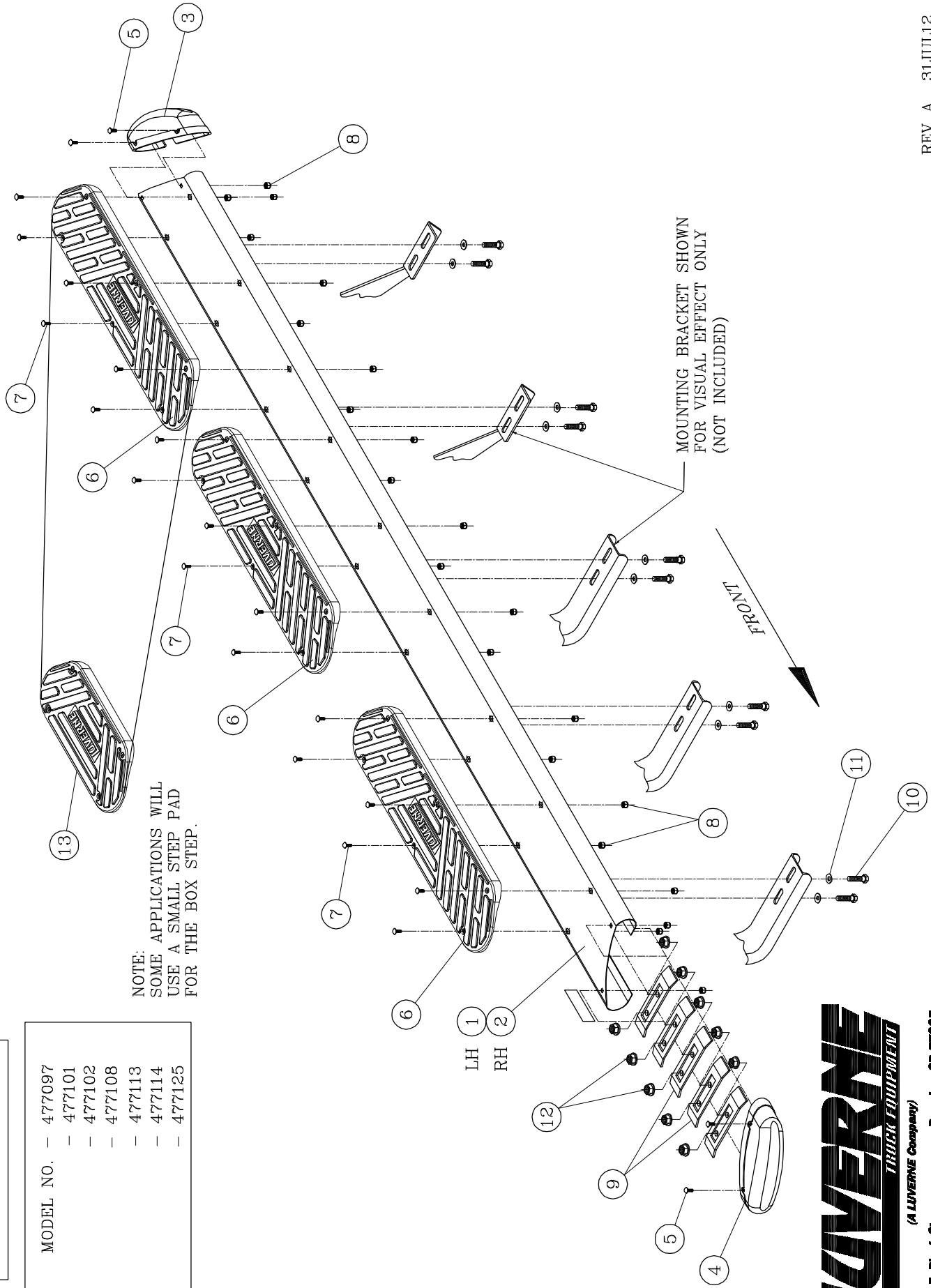
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SERVICE PARTS LIST

MODEL NO.	-	477097
	-	477101
	-	477102
	-	477108
	-	477113
	-	477114
	-	477125

NOTE:
SOME APPLICATIONS WILL
USE A SMALL STEP PAD
FOR THE BOX STEP.



LAVERNE
TRUCK EQUIPMENT
(A LUYERNE Company)

1200 E. Birch St.
Brandon, SD 57005