

## INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION: MODEL 480412 STAINLESS STEEL SIDE ENTRY STEPS ON: 2004 &  
NEWER CHEVROLET COLORADO & GMC CANYON EXTENDED & CREW CAB  
PICKUPS

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. PEEL AWAY THE PROTECTIVE VINYL COVERING AND CLEAN THE TOP OF EACH STEP PLATE TO REMOVE ANY VINYL COVERING RESIDUE. (A GOOD GLASS CLEANER IS SUGGESTED).
3. THERE ARE SIX (6) USEABLE SLOTTED HOLES ALONG THE OUTSIDE WALL OF THE FRAME FROM THE FRONT BODY MOUNT TOWARD THE REAR. SOME OF THESE HOLES WILL BE USED FOR THIS INSTALLATION PER THE FOLLOWING INSTRUCTIONS.
  - 3.1. ON THE FIRST(1), THIRD(3), FIFTH(5) AND SIXTH(6) HOLES, MAKE A LINE FROM NEAR THE CENTER OF EACH HOLE DOWN TOWARDS THE BOTTOM OF THE FRAME.
  - 3.2. ASSEMBLE A POLYETHYLENE "FOAM" WASHER (ITEM #18) AND SINGLE THREAD LOCKING PALNUT (ITEM #19), WITH THE FLAT SURFACE TOWARD THE FOAM WASHER, ON THE 5/8-11 UNC X 2.00" CLIPPED HEAD CARRIAGE BOLT (ITEM #16). (HAND TIGHTEN THE PALNUT).
  - 3.3. INSERT THE HEAD OF THE CARRIAGE BOLTS THRU HOLES INDICATED ABOVE AND TURN THE BOLTS 90 DEGREES TO LOCK THEM INTO THE HOLES. (LOCATE THE BOLTS ON THE CENTER LINE OF THE HOLES).
4. ON THE LEFT HAND (DRIVERS) SIDE OF THE FRAME, THE VEHICLE BRAKE CABLE IS LOCATED NEAR THE #3 MOUNTING HOLE. TO ACCOMMODATE THIS, REMOVE THE SECOND MOUNTING BRACE FROM THE FRONT ON THE LEFT HAND STEP ASSEMBLY (ITEM #8). BRACE IS REMOVED BY REMOVING THE #10 X 3/4" CARRIAGE BOLTS AND INSTALL THIS BRACE ON THE CARRIAGE BOLT IN THE #3 HOLE ON THE SIDE OF THE FRAME AS SHOWN. (LEAVE THE FASTENERS FINGER TIGHT AT THIS TIME).
- 5.
6. INSTALL THE SIDE ENTRY STEPS AS FOLLOWS:
  - 3.4. POSITION THE STEP ASSEMBLY AGAINST THE SIDE OF THE FRAME SO THAT THE CARRIAGE BOLTS STICK THRU THE HOLES IN THE MOUNTING BRACKETS. ATTACH THE ASSEMBLY TO THE CARRIAGE BOLTS WITH 5/8" FLAT WASHERS (ITEM #20, 5/8" LOCKWASHERS (ITEM #21 AND 5/8-11 NUT (ITEM #17).



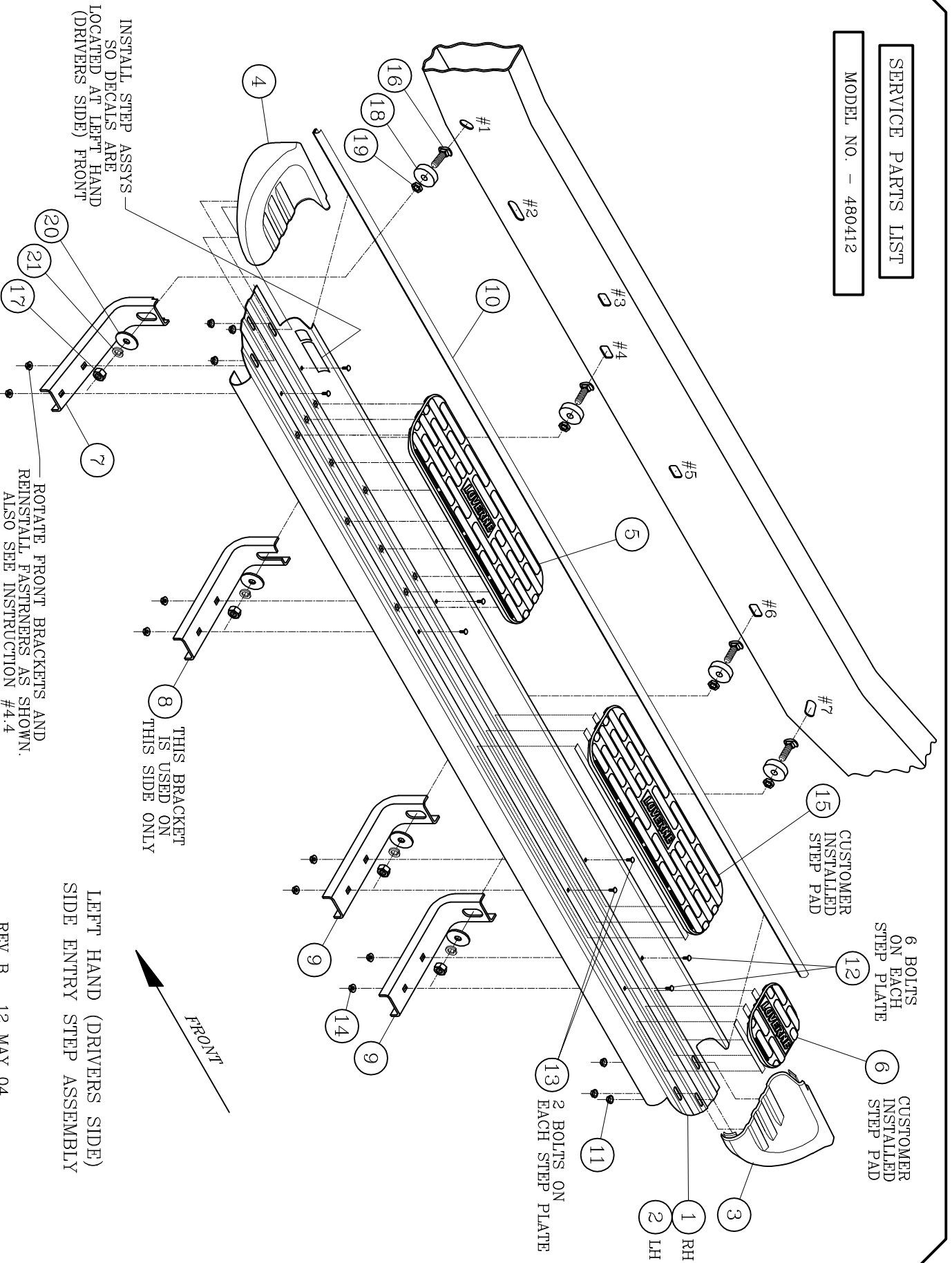
## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	549853	1	STEP PLATE-SES,RH,COLORADO/CANYON,EXT/CREW CAB
2	549854	1	STEP PLATE-SES,LH,COLORADO/CANYON,EXT/CREW CAB
3	104250	2	END CAP-RH FRONT/LH REAR
4	104251	2	END CAP-LH FRONT/RH REAR
5	105500	2	PAD,MLD,STEP PLATE,20.00"
6	105501	2	PAD,MLD,STEP PLATE,5.50"
7	549845	2	BRACE-MTG,FRONT,SES,RH/LH,GM COLORADO/CANYON
8	549846	1	BRACE-MTG,GM COLORADO/CANYON
9	549847	5	BRACE-MTG,GM COLORADO/CANYON
10	102502	2	TRIM-SEAL,SES,EXTRUDED,95.00"
11	104257	12	NUT-HEX,SGL SELF THD,CAP WASHER,1/4"
12	104258	12	BOLT-CARRIAGE,SST,#10-24 X 3/4"LG
13	104259	4	BOLT-CARRIAGE,CLP HD,SST,#10-24 X 3/4"LG
14	104261	16	NUT-SERRATED FLANGE,HEX,SST,#10-24
15	549857	2	PAD ASSY-MLD,STEP PLATE,SPCL
16	104692	8	BOLT-CARRIAGE,CLP HD,STL,5/8-11 X 2.00" LG,ZP
17	100149	8	NUT-HEX HD,FIN,STL,5/8-11,ZP
18	106277	8	WASHER-POLTHN,.50 ID X 1.75 OD X .50 THK
19	105874	8	NUT-LOCK,5/8-11,PALNUT
20	100147	8	WASHER-FLAT,5/8" .69 ID X 1.75 OD X .134 THK
21	100148	8	WASHER-LOCL,HS,REG,5/8",ZP



# SERVICE PARTS LIST

MODEL NO. - 480412



LEFT HAND (DRIVERS SIDE)  
SIDE ENTRY STEP ASSEMBLY

REV B 12 MAY 04  
REV A 19 MAR 04  
549852 SHEET 3 23FEB04