

# INSTALLATION MANUAL

# 495154

This is the second of two manuals required to complete this installation. The first manual is included with your mounting brackets.

## Level of Difficulty

Easy

Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

## Parts List

Qty	Description
1	Grip Step™ XL running board
3	Clamping bracket
6	Carriage bolt, 5/16" - 18 x 1"
6	Nylock nut, 5/16" - 18

## Tools Required

Ratchet	Socket, 1/2"
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## Torque Specifications

5/16 bolt	10 ft-lbs.
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Use above torque setting unless otherwise noted

## Product Photo



## NOTICE

Visit [www.luvernetruck.com](http://www.luvernetruck.com) for a full-color copy of this instruction manual, as well as helpful videos, guides and much more!

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Periodic inspection of your product should be performed to ensure all hardware and / or components remain secure.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

## Maintenance

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

## Product Registration and Warranty

LUVERNE stands behind our products with industry-leading warranties. To get copies of the product warranties, register your purchase or provide feedback, visit: [warranty.curtgroup.com/surveys](http://warranty.curtgroup.com/surveys)

## Step 1

Place the Grip Step™ XL running board on the mounting brackets. Place the clamping bracket inside the running board and secure with the provided 5/16" hardware.

Repeat for the next two brackets.

Adjust the board so it is parallel with the vehicle. Tighten all hardware to 10 ft-lbs.

