

INSTALLATION MANUAL

570749

Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

Parts List

2	Mounting bracket, lower
2	Mounting bracket, upper
8	Hex head screw, 7/16"-14 x 4"
8	Flat washer, 7/16"
8	Hex nut, serrated flange, 7/16"-14
8	Hex head screw, 3/8"-16 x 1"
8	Flat washer, 3/8"
8	Hex nut, serrated flange, 3/8"-16

Tools Required

Socket set	--
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Torque Specifications

	Metric	SAE
	M6 bolt	3 ft.-lbs.
	M8 bolt	7 ft.-lbs.
	M10 bolt	16 ft.-lbs.
	M12 bolt	28 ft.-lbs.
	1/4" bolt	3 ft.-lbs.
	5/16" bolt	7 ft.-lbs.
	3/8" bolt	16 ft.-lbs.
	7/16" bolt	20 ft.-lbs.
	1/2" bolt	28 ft.-lbs.

Use above torque setting unless otherwise noted

Product Photo



Grip Step™ Running Boards (not included)



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Product Registration

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Step 1

On the driver side, locate the mounting holes on the rear frame. Using four 7/16"-14 x 4" hex head screws (#3), four 7/16" flat washers (#4) and four 7/16"-14 serrated flange nuts (#5), install the upper mounting bracket (#2). Tighten all hardware to 19 ft-lbs.

Step 2

Using four 3/8"-16 x 1" hex head screws (#6), four 3/8" flat washers (#7) and four 3/8"-16 serrated flange hex nuts (#8), install the lower mounting bracket (#1).

Note: Snug the hardware, but do not fully tighten.

Note: When installing Grip Steps™, it is recommended that the lower bracket is all the way out and mounted in the lower set of holes. When installing MegaSteps® or O-Mega Steps™, it is recommended that the lower bracket is slid all the way in and mounted in the upper set of holes.

Step 3

Repeat steps 1 – 3 for the passenger side of the vehicle.

Step 4

Attach the running board per the step board instructions.

Note: Snug the hardware, but do not fully tighten.

Step 5

Ensure that the step is level and positioned correctly. Tighten all remaining bolts to 19 ft-lbs.

ASSEMBLY

Parts List

Qty	Description	#
2	Mounting bracket, lower	1
2	Mounting bracket, upper	2
8	Hex head screw, 7/16"-14 x 4"	3
8	Flat washer, 7/16"	4
8	Hex nut, serrated flange, 7/16"-14	5
8	Hex head screw, 3/8"-16 x 1"	6
8	Flat washer, 3/8"	7
8	Hex nut, serrated flange, 3/8"-16	8

