# LUVERNE INSTALLATION MANUAL

# 571633

Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

#### Parts List

- 1 Driver / left running board\*
- 1 Passenger / right running board\*
- 3 Mounting bracket, driver side
- 3 Mounting bracket, passenger side
- 18 Flat washer, M8
- 18 Lock washer, M8
- 18 Hex nut, M8
- \* Running boards sold separately

### **Tools Required**

Ratchet	Socket set
Torque wrench	Level

#### **Torque Specifications**

	M6 bolt	3 ft-lbs.
tric	M8 bolt	7 ft-lbs.
Metric	M10 bolt	16 ft-lbs.
	M12 bolt	28 ft-lbs.
SAE	1/4" bolt	3 ft-lbs.
	5/16" bolt	7 ft-lbs.
	3/8" bolt	16 ft-lbs.
	7/16" bolt	20 ft-lbs.
	1/2" bolt	28 ft-lbs.
Use above torgue setting unless otherwise noted		



#### Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the

installation process to help prevent damage to the product or vehicle.

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Starting on the driver side, locate the three mounting tabs along the bottom edge of the vehicle.



#### Step 2

Starting at the front mounting location, remove any debris from the factory studs.

Attach a mounting bracket using an M8 flat washer, lock washer and hex nut. Ensure the mounting tabs are pointing towards the rear of the truck.

**Note:** Apply anti-seize to the studs to keep the nuts from seizing up.

Repeat this process for the middle and rear mounting locations.

Snug the hardware, but do not fully tighten.





## Step 3

Repeat step 2 for the front, middle and rear mounting locations on the passenger side.

**Note:** To complete the installation, refer to the manual included with your running boards / side steps.



