## LUVERNE

# **INSTALLATION MANUAL**

### 581444

#### Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your side bars / running boards.

#### Parts List

8	Mounting bracket, universal	
16	Hex bolt, M8	
16	Lock washer, M8	
16	Flat washer, M8	

Tools Required			
Ratchet	Torque wrench		
Socket set	Wrench set		
Socket extension	Level		

Torque Specifications		
M8 bolt	15 ft-lbs.	
Use above torque setting unless otherwise noted		

#### **Product Photo**



#### NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

#### Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

#### **Product Registration and Warranty**

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#### Step 1

Starting on the passenger side, locate the six mounting locations on the rocker panel. Each location will have two threaded holes directly above / below one another with a plastic cover.

Remove the plastic covers from the first, third, fourth and sixth mounting locations.



#### Step 2

Starting at the first mounting location, hold up one of the universal brackets and secure the top and bottom mounting tabs using M8 hex bolts, lock washers and flat washers.

Repeat this process on the remaining three mounting locations.

Snug the hardware, but do not fully tighten.



#### Step 3

Repeat steps 1 - 2 on the driver side of the vehicle.

**Note:** To complete the installation, refer to the manual included with your running boards / side steps.



