

# INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL 583054, 583060, 584054 O-MEGA II 6" OVAL STEPS

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING, TO MOUNT THE BRACKETS TO YOUR VEHICLE.
3. BEFORE ATTACHING THE O-MEGA STEPS TO THE BRACKETS, PLACE THE STEP PADS (ITEM #2) ON TOP OF THE STEP PLATES. USE THE TABLE ON SHEET #2, AS A GUIDE TO POSITION THE STEP PAD FOR YOUR PARTICULAR VEHICLE. WHEN INSTALLING THE PADS ON THE STEPS, DRILL (5) 1/8" HOLE USING THE STEP PAD AS A GUIDE. ATTACH WITH (5) 8-18X1/2" TEK SCREWS (ITEM #6) PROVIDED. REPEAT FOR ALL STEP PADS.
4. INSTALL THE REQUIRED NUMBER OF SQUARE HEAD BOLTS INTO THE DESIGNATED SLOTS IN THE BOTTOM OF THE STEP PLATES.
5. INSTALL THE END CAPS (ITEM #3) AS SHOWN IN *fig. 1* SNUG UP THE NUTS. BE CAREFUL NOT TO DEFORM THE PLASTIC
6. POSITION THE O-MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS (ITEM #4) ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #5) ON THE SQUARE HEAD SCREWS (ITEM #4) AND TIGHTEN TO 19 LB FT.

## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	553069	2	EXTRUSION-AL,51.0,OMEGA STP,SILVER
1	553057	2	EXTRUSION-AL,51.0,OMEGA STP,BLACK
1	553070	2	EXTRUSION-AL,57.0,OMEGA STP,SILVER
2	552970	4	ALUM,STP-PAD,BLK,OMEGA-STEPS
3	107956	4	CAP-END,PLSTC,2.95 X 6.70
4	106880	20	SCREW-SQ HD,5/16-18 X 1,MAGNIGUARD
5	102680	20	NUT-SERR FLG,HX,SST,WX,5/16-18
6	107958	20	SCREW-PPH,TEK,#8-18 X 1/2",SST,BZP



## STEP PAD LOCATION GUIDE

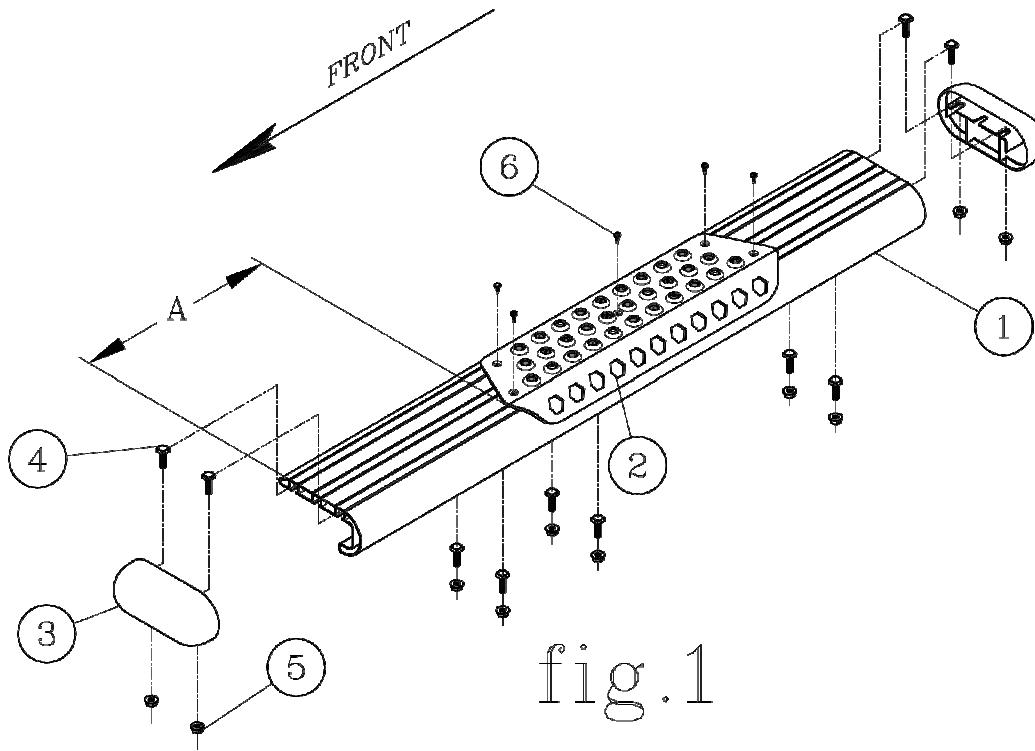


fig.1

VEHICLE MODEL	PAD A	PAD B
SILVERADO/SIERRA REGULAR CAB	14-3/4	N/A
DODGE RAM REGULAR CAB	10-1/2	N/A
FORD F150 REGULAR CAB	18-1/4	N/A
FORD SUPER DUTY REGULAR CAB	6-7/8	N/A
TUNDRA REGULAR CAB	6-1/2	N/A
TOYOTA FJ CRUSIER	6-1/2	N/A
FORD ESCAPE	5-1/2	35-1/2

**NOTE: THE ABOVE PAD LOCATIONS ARE ONLY SUGGESTIONS AND MAY BE PLACED AT THE PURCHASERS DISCRETION. (THE 2008-2012 FORD ESCAPE WILL USE 2 PADS PER SIDE ON THE 585060 BOARDS).**



## INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION: MODEL **571741** MEGA STEP BRACKETS ON:  
2015 GM 2500/3500HD REGULAR CAB PICKUPS, GAS/DIESEL  
**BODY MOUNT APPLICATION**



### NO DRILL APPLICATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ON THE LEFT SIDE OF THE VEHICLE PREASSEMBLE THE FRONT BRACKET (ITEMS #2, 4) AS SHOWN IN **FIG. 1** USING THREE 3/8"-16 X 1.0" SCREWS, 3/8" FLAT WASHERS AND 3/8" FLANGE NUTS. (ITEMS #11, 8, 9). TORQUE TO 19 LB. FT.
3. ASSEMBLE THE LOAD REACTION STUDS AND HARDWARE (ITEMS #7 THRU #10) AS FOLLOWS.
  - 3.1. ON THE SHORT THREADED END OF THE LOAD REACTION STUD (ITEM #10), INSTALL A 3/8" SERRATED FLANGE NUT (ITEM #9) BACKWARDS TO THE BOTTOM OF THE THREAD. THEN INSTALL A 3/8" FLAT WASHER (ITEM #8) AND RUBBER "CUSHION" WASHER (ITEM #7) TIGHT UP AGAINST THE SERRATED FLANGE NUT. (THE END OF THE STUD MUST BE RECESSED IN THE RUBBER WASHER APPROX. 3/16").
  - 3.2. ON THE LONG THREADED END OF THE STUD, INSTALL A 3/8" SERRATED FLANGE NUT (ITEM #9) BACKWARDS TO NEAR TO THE BOTTOM OF THE THREADS
4. ATTACH THE LOAD REACTION STUD ASSEMBLIES TO THE MOUNTING BRACKETS AS SHOWN IN **FIG. 2**. INSERT THE STUD, FROM WHAT WILL BE THE INBOARD OR FRAME SIDE THRU THE LOWEST HOLE IN THE BENT FLANGE OF THE BRACKET THAT WILL ALLOW THE RUBBER WASHER TO SEAT FIRM AGAINST THE SIDE WALL OF THE FRAME. INSTALL A 3/8"-16 FLANGE NUT (ITEM #9) ON THE OUTBOARD END OF THE STUD (FINGER TIGHT ONLY).

#### **NOTE:**

**DUE TO EXCESSIVE THREAD LOCKER IN THE BODY MOUNT BOLT AREA ON THE SILVERADO/SIERRA, USE CAUTION WHEN REMOVING THE BODY MOUNT BOLTS.**

5. REMOVE THE FACTORY FRONT, AND REAR BODY MOUNT BOLTS AND INSTALL THE MOUNTING BRACKETS PER THE FOLLOWING INSTRUCTIONS:
  - 5.1. INSTALL THE FRONT MOUNTING BRACKET (ITEM #2, 4) TO THE FRONT BODY MOUNT AS SHOWN (LEAVE THESE FASTENERS FINGER TIGHT).
  - 5.2. INSTALL THE REAR MOUNTING BRACKET (ITEM #5) & WASHER (ITEM #12) TO THE REAR BODY MOUNT AS SHOWN (LEAVE THESE FASTENERS FINGER TIGHT).
6. INSTALL THE STEP BOARDS AS DESCRIBED BY THE INSTRUCTIONS INCLUDED WITH YOUR STEP BOARDS. (**NOTE: INSURE THAT THE MOUNTING BRACKETS DO NOT TOUCH THE INSIDE WALL OF THE BODY MOUNT HOUSING AND TORQUE THE BODY MOUNT FASTENERS TO MANUFACTURES SPECS**).
7. POSITION THE LOAD REACTION BOLT ASSEMBLY SO THAT THE RUBBER CUSHION IS SNUG UP AGAINST THE SIDE OF THE FRAME. TIGHTEN THE 3/8" FLANGE NUTS ON EITHER SIDE OF THE BRACKET TO 19LB. FT.
8. REPEAT STEPS 2-7 FOR THE RIGHT SIDE OF THE VEHICLE.

**ATTACHING THE STEP BOARD TO THE BRACKETS:**

PLEASE REFER TO THE INSTRUCTION SHEET INCLUDED WITH YOUR STEP BOARD ASSEMBLY TO MOUN THE STEP TO THE BRACKETS.

**SERVICE PARTS LIST**

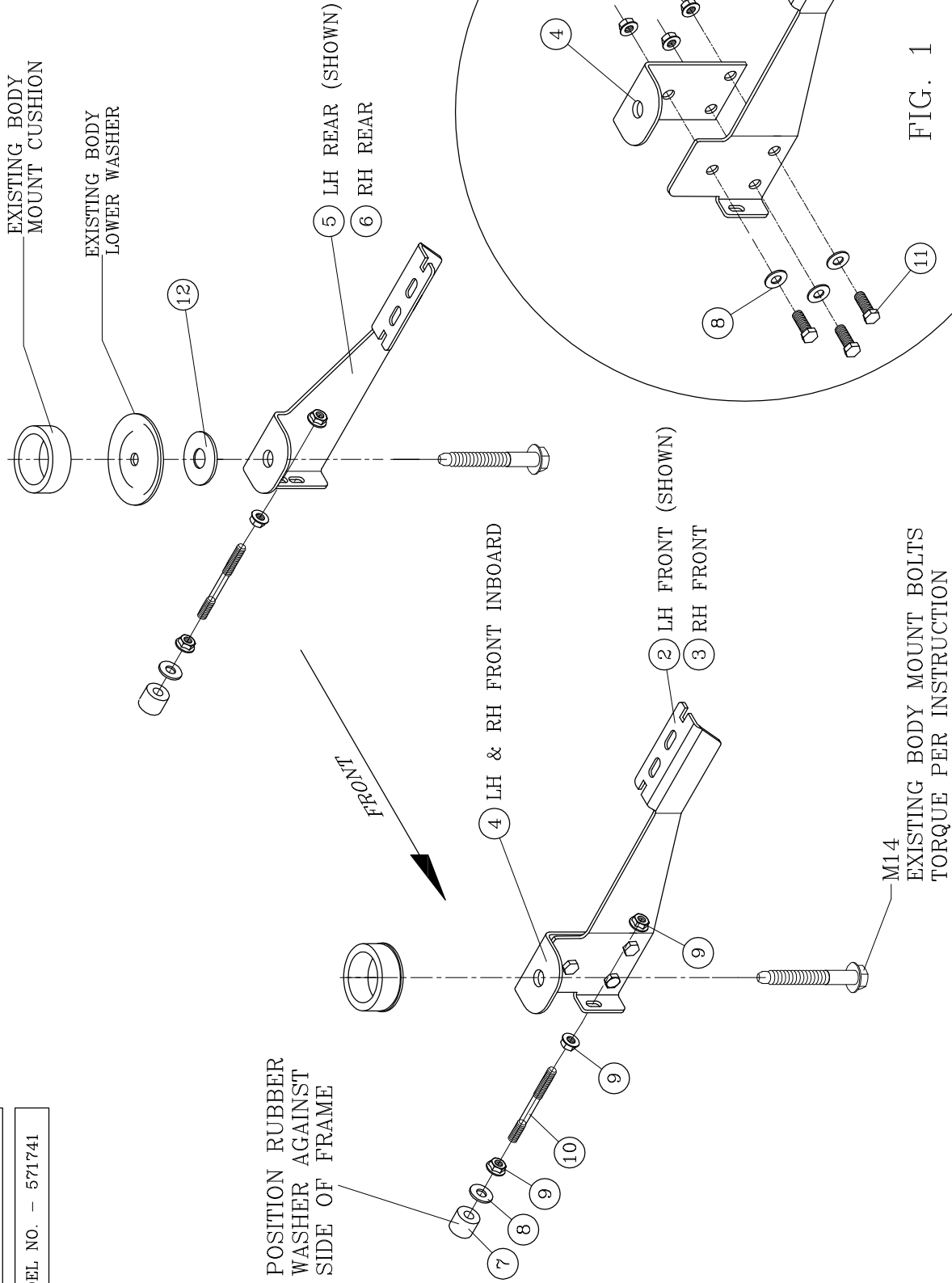
ITEM	PART NO.	QTY	DESCRIPTION
1		1	STEP ASSEMBLY, MEGA STEP / O-MEGA STEP
2	552646	1	BRACKET-MTG, FRONT, LH, 571741
3	553123	1	BRACKET-MTG, FRONT, RH, 571741
4	552718	2	BRACKET-MTG, FRONT, INBOARD, 571741
5	552648	1	BRACKET-MTG, CENTER, LH, 571741
6	552647	1	BRACKET-MTG, CENTER, RH, 571741
7	102592	4	WSHR, RUBBER, .354 ID X 1.00 OD X .75 THK
8	100062	10	WSHR, FL, 3/8", .438 ID X 1.00 OD X .083" THK
9	100181	18	NUT, SERR FLG, HEX, 3/8-16 UNC, ZP
10	104686	4	STUD, -DBL ENDED, STL, 3/8-16 X 4.00", ZP
11	100040	6	SCR-HEX HD, 3/8"-16 X 1.0" UNC, ZP
12	108882	2	WSHR, FL, .59 ID X 1.06 OD X .19 THK, ZP



SERVICE PARTS LIST

MODEL NO. - 571741

FIG. 2



LEFT (DRIVER) SIDE SHOWN  
 -RIGHT (PASSENGER) SIDE OPPOSITE-

