

INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL 583054, 583060, 584054 O-MEGA II 6" OVAL STEPS

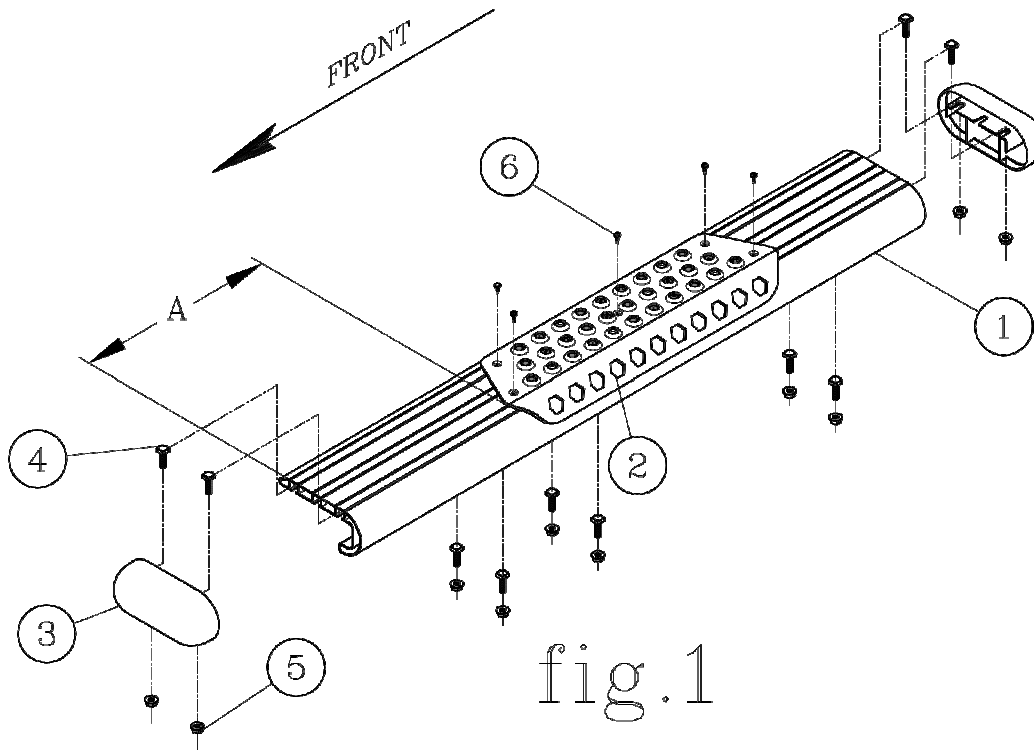
1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING, TO MOUNT THE BRACKETS TO YOUR VEHICLE.
3. BEFORE ATTACHING THE O-MEGA STEPS TO THE BRACKETS, PLACE THE STEP PADS (ITEM #2) ON TOP OF THE STEP PLATES. USE THE TABLE ON SHEET #2, AS A GUIDE TO POSITION THE STEP PAD FOR YOUR PARTICULAR VEHICLE. WHEN INSTALLING THE PADS ON THE STEPS, DRILL (5) 1/8" HOLE USING THE STEP PAD AS A GUIDE. ATTACH WITH (5) 8-18X1/2" TEK SCREWS (ITEM #6) PROVIDED. REPEAT FOR ALL STEP PADS.
4. INSTALL THE REQUIRED NUMBER OF SQUARE HEAD BOLTS INTO THE DESIGNATED SLOTS IN THE BOTTOM OF THE STEP PLATES.
5. INSTALL THE END CAPS (ITEM #3) AS SHOWN IN *fig. 1* SNUG UP THE NUTS. BE CAREFUL NOT TO DEFORM THE PLASTIC
6. POSITION THE O-MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS (ITEM #4) ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #5) ON THE SQUARE HEAD SCREWS (ITEM #4) AND TIGHTEN TO 19 LB FT.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	553069	2	EXTRUSION-AL,51.0,OMEGA STP,SILVER
1	553057	2	EXTRUSION-AL,51.0,OMEGA STP,BLACK
1	553070	2	EXTRUSION-AL,57.0,OMEGA STP,SILVER
2	552970	4	ALUM,STP-PAD,BLK,OMEGA-STEPS
3	107956	4	CAP-END,PLSTC,2.95 X 6.70
4	106880	20	SCREW-SQ HD,5/16-18 X 1,MAGNIGUARD
5	102680	20	NUT-SERR FLG,HX,SST,WX,5/16-18
6	107958	20	SCREW-PPH,TEK,#8-18 X 1/2",SST,BZP



STEP PAD LOCATION GUIDE



VEHICLE MODEL	PAD A	PAD B
SILVERADO/SIERRA REGULAR CAB	14-3/4	N/A
DODGE RAM REGULAR CAB	10-1/2	N/A
FORD F150 REGULAR CAB	18-1/4	N/A
FORD SUPER DUTY REGULAR CAB	6-7/8	N/A
TUNDRA REGULAR CAB	6-1/2	N/A
TOYOTA FJ CRUSIER	6-1/2	N/A
FORD ESCAPE	5-1/2	35-1/2

NOTE: THE ABOVE PAD LOCATIONS ARE ONLY SUGGESTIONS AND MAY BE PLACED AT THE PURCHASERS DISCRETION. (THE 2008-2012 FORD ESCAPE WILL USE 2 PADS PER SIDE ON THE 585060 BOARDS).



INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL 570751 MEGA STEPS BRACKETS: 2007 TOYOTA TUNDRA REGULAR CAB PICKUPS



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE USING EXISTING MOUNTING HOLES ON THE INTERIOR WALL OF THE ROCKER PANEL. NOTE: THE BRACKETS MUST BE PLACE IN THE PROPER POSITION, SEE FIG. 1.
 - 2.1. POSITION THE BRACKETS ON THE VEHICLE SO THAT BOTH HOLES LINE UP WITH THE THREADED INSERTS IN THE ROCKER PANEL ATTACH THE TOP OF THE BRACKET WITH A M8-1.25 X 25MM ZINC PLATED HEX HEAD CAP SCREW, 5/16" FLAT WASHER AND LOCK WASHER (ITEMS #6, #7 & #8). LEVEL THE BRACKETS AND TIGHTEN THE FASTENERS TO 19 LB FT.
3. ATTACH THE STEP (ITEM #1) TO THE MOUNTING BRACKETS.
 - 3.1. INSERT FOUR (2) 5/16" SQUARE HEAD SCREWS (ITEM #8) IN THE CENTER SLOT ON THE UNDER SIDE OF THE STEP.
 - 3.2. POSITION THE STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE CAB.
 - 3.3. LOCATE THE STEP, IN AND OUT, AS DESIRED, INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #7) ON THE SQUARE HEAD SCREWS AND TIGHTEN TO 19 LB FT.

SERVICE PARTS LIST

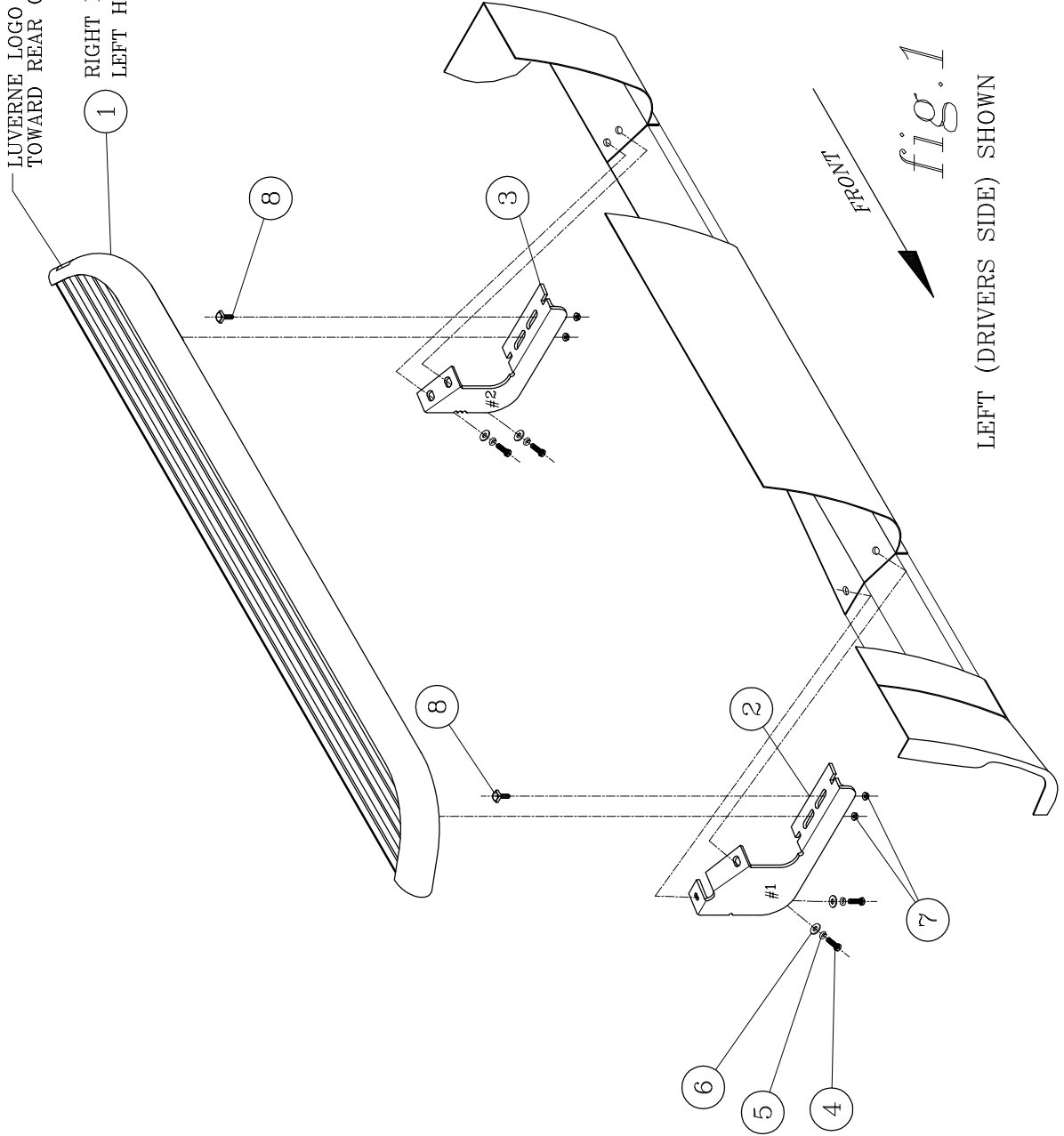
ITEM	PART NO.	QTY	DESCRIPTION
1	575060	2	MEGA STEP BOARD ASSEMBLY 60"
2	551362	2	BRKT- MTG, STEP,FRNT, TOYOTA TUNDRA
3	551364	2	BRKT- MTG, STEP,REAR, TOYOTA TUNDRA
4	102549	8	SCREW-M8-1.25X25MM,ZP
5	100030	8	WHSR-LOCK, 5/16" ZP
6	100034	8	WHSR-FLAT, 5/16" ZP
7	102680	10	NUT-SERRATED FLANGE, HEX, SST, 5/16-18 UNC
8	106880	4	SCREW-SQUARE HEAD, 5/16-18 UNC

SERVICE PARTS LIST

MODEL NO. - 570751

LUVERNE LOGO SHOULD BE
TOWARD REAR OF VEHICLE

1 RIGHT HAND
LEFT HAND



LEFT (DRIVERS SIDE) SHOWN

fig. 1

LUVERNE TRUCK
EQUIPMENT
INC.
1200 Birch Street
Brandon, SD 57005