

INSTALLATION INSTRUCTIONS AND PARTS LIST
MODEL 583072, 583078, 583088, 584072, 584078, 584088 O-MEGA II 6" OVAL STEPS
 UNIVERSAL APPLICATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING, TO MOUNT THE BRACKETS TO YOUR VEHICLE.
3. BEFORE ATTACHING THE O-MEGA STEPS TO THE BRACKETS, PLACE THE STEP PADS (ITEM #2) ON TOP OF THE STEP PLATES. USE THE TABLE ON SHEET #2, AS A GUIDE TO POSITION THE STEP PAD FOR YOUR PARTICULAR VEHICLE. WHEN INSTALLING THE PADS ON THE STEPS, DRILL (5) 1/8" HOLE USING THE STEP PAD AS A GUIDE. ATTACH WITH (5) 8-18X1/2" TEK SCREWS (ITEM #6) PROVIDED. REPEAT FOR ALL STEP PADS.
4. INSTALL THE REQUIRED NUMBER OF SQUARE HEAD BOLTS INTO THE DESIGNATED SLOTS IN THE BOTTOM OF THE STEP PLATES.
5. INSTALL THE END CAPS (ITEM #3) AS SHOWN IN *fig. 1*, TIGHTENING THE NUTS TO 5 LB FT.
6. POSITION THE O-MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS (ITEM #4) ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #5) ON THE SQUARE HEAD SCREWS (ITEM #4) AND TIGHTEN TO 19 LB FT.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	553071	2	EXTRUSION-AL,69.0,OMEGA STP,SILVER
1	553072	2	EXTRUSION-AL,75.0,OMEGA STP,SILVER
1	553073	2	EXTRUSION-AL,85.0,OMEGA STP,SILVER
1	553059	2	EXTRUSION-AL,69.0,OMEGA STP,BLACK
1	553060	2	EXTRUSION-AL,75.0,OMEGA STP,BLACK
1	553061	2	EXTRUSION-AL,85.0,OMEGA STP,BLACK
2	552970	4	ALUM,STP-PAD,BLK,OMEGA-STEP
3	107956	4	CAP-END,PLSTC,2.95 X 6.70
4	106880	24	SCREW-SQ HD,5/16-18 X 1,MAGNIGUARD
5	102680	24	NUT-SERR FLG,HX,SST,WX,5/16-18
6	107958	20	SCREW-PPH,TEK,#8-18 X 1/2",SST,BZP



STEP PAD LOCATION GUIDE



VEHICLE MODEL	PAD A	PAD B
SILVERADO/SIERRA DOUBLE CAB	14-3/4	46-3/4
SILVERADO/SIERRA EXTENDED CAB	14-3/4	41-3/4
SILVERADO/SIERRA CREW CAB	14-3/4	54-1/4
COLORADO/CANYON EXTENDED CAB	10-1/2	43
COLORADO/CANYON CREW CAB	10-1/2	51
AVALANCHE/SUBURBAN/YUKON XL	15-1/4	55-1/4
TAHOE/YUKON	15-1/4	48-1/4
RAM QUAD CAB	10-1/2	46
RAM CREW CAB	10-1/2	48
RAM MEGA CAB	10-1/2	52-1/16
DODGE DAKOTA QUAD CAB	10-1/2	39
DODGE DURANGO	15-1/4	50-1/4
FORD F150 SUPER CAB	18-1/4	46-1/4
FORD F150 SUPER CREW CAB	18-1/4	56-1/2
FORD SUPER DUTY SUPER CAB	14-1/4	42
FORD SUPER DUTY CREW CAB	12	58-1/4
TOYOTA TUNDRA DOUBLE CAB 07+	8-1/4	49-1/4
TOYOTA TUNDRA CREWMAX07+	8-1/4	54-1/4
TOYOTA TACOMA ACCESS CAB	8-1/4	30-1/5
TOYOTA TACOMA DOUBLE CAB	18-3/4	55-1/4

NOTE: THE ABOVE PAD LOCATIONS ARE ONLY SUGGESTIONS AND MAY BE PLACED AT THE PURCHASERS DISCRETION.



INSTALLATION INSTRUCTIONS AND PARTS LIST

VEHICLE APPLICATION: **MODEL 570716 MEGA STEPS ON:**
2007 AND NEWER GM TAHOE & YUKON SUV'S WITH FACTORY SIDE STEPS



1. **NOTE: THIS APPLICATION USES EXISTING FACTORY RUNNING BOARD MOUNTING BRACKETS FOR MOUNTING THE MEGA STEPS.**
2. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
3. REMOVE THE FACTORY RUNNING BOARD STEP PLATE FROM THE VEHICLE BRACKETS.
 - 3.1. REMOVE FOUR METRIC SEMS SCREWS (10mm SOCKET) FROM THE OUTBOARD END OF THE FACTORY BRACKET ON THE UNDER SIDE OF THE STEP. THESE SCREWS FASTEN THE FACTORY STEP TO THE FACTORY BRACKETS.
 - 3.2. REMOVE FIVE METRIC SEMS SCREWS (13mm SOCKET) FROM THE INBOARD EDGE OF THE FACTORY STEP PLATE ON THE UNDER SIDE OF THE STEP. FOUR OF THESE SCREWS FASTEN THE STEP PLATE AND FACTORY BRACKETS TO THE ROCKER PANEL PINCH WELD AND ONE AT THE FRONT FASTENS THE STEP TO THE FENDER AND ROCKER PANEL.
 - 3.3. LOOSEN FOUR METRIC SEMS SCREWS (13mm SOCKET) ON THE INBOARD VERTICAL WALL OF THE ROCKER PANEL THAT FASTENS THE TOP OF THE RUNNING BOARD BRACKET. THESE NEED TO BE LOOSED JUST A COUPLE TURNS TO ALLOW THE BRACKET TO SLIDE DOWN ON THE BRACKET SLOT. THIS WILL ALLOW THE FACTORY STEP PLATE TO BE SLID OUTWARD OFF OF THE MOUNTING BRACKETS.
 - 3.4. SLIDE THE FACTORY STEP PLATE OFF OF THE MOUNTING BRACKETS.
4. ATTACH THE MEGA STEPS (ITEM #1) TO THE MOUNTING BRACKETS.
 - 4.1. REINSTALL THE SEMS SCREW AT THE FRONT OF THE ROCKER PANEL THAT HOLDS THE BOTTOM OF THE FENDER TO THE ROCKER PANEL.
 - 4.2. INSERT A NYLON WASHER (ITEM #2) BETWEEN THE TOP OF THE FACTORY MOUNTING BRACKET AND THE BOTTOM OF THE ROCKER PANEL AND REINSTALL THE FACTORY SEMS SCREW AS SHOWN. THIS IS DONE ON EACH MOUNTING BRACKET.
 - 4.3. PREPARE THE MEGA STEP PLATE FOR MOUNTING AS FOLLOWS. SLIDE FOUR EXISTING BOLTS ON THE UNDERSIDE OF THE MEGA STEP TO WITHIN FOUR INCHES OF THE END OF THE SLOT. SLIDE TWO SCREWS EACH WAY AND THEN INSTALL AND TIGHTEN A NUT (ITEM #4) ON EACH OF THESE SCREWS TO 19 LB FT. INSERT FOUR (4) 5/16" SQUARE HEAD SCREWS (ITEM #3) IN THE CENTER SLOT ON THE UNDER SIDE OF THE STEP.
 - 4.4. POSITION THE MEGA STEP ON THE FACTORY MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #4) ON THE SQUARE HEAD SCREWS AND TIGHTEN TO 19 LB FT

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	575078	1	STEP ASSY- 78.00" (MOD. 575078)
2	107182	8	WASHER- SPCR, NYLON, BLK, .312 ID X 1.24 OD X .25 THK
3	106880	8	SCREW-SQUARE HEAD, 5/16_18 UNC X 1.00"
4	102680	16	NUT-SERRATED FLANGE, HEX, SST, 5/16-18 UNC

SERVICE PARTS LIST

MODEL NO. -570716

LUVERNE LOGO SHOULD BE TOWARD REAR OF VEHICLE

1 RIGHT HAND STEP
LEFT HAND STEP

4 UNUSED SQUARE HEAD SCREWS IN INBOARD SLOT
SERRATED FLANGE NUTS FOR UNUSED SQUARE HEAD SCREWS

3 SQUARE HEAD SCREWS MUST BE INSTALLED IN CENTER SLOT FROM END OF STEP

FACTORY SCREW: REUSED
USE 13mm SOCKET
FOUR PLACES: ONE ON EACH FACTORY BRACKET

FACTORY SCREW: REUSED
USE 13mm SOCKET
FIVE PLACES: ONE ON EACH FACTORY BRACKET AND ONE AT THE FRONT OF THE FACTORY STEP

FACTORY SCREW:
NOT REUSED
USE 10mm SOCKET
FOUR PLACES: ONE ON EACH FACTORY BRACKET

LEFT (DRIVER) SIDE SHOWN
-RIGHT (PASSENGER) SIDE OPPOSITE-

LUVERNE
TRUCK
EQUIPMENT
INC.

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551613 SHEET 2 08FEB06