

MBRP Muffler Installation Instructions

1160309-116T307	2003-2007	REV 600/800
1180209	2004-2007	REV 600SDI
	2008	Summit 600SDI
1170210	2007	REV Summit 800R Motors only

Note: Local regulations may limit or prohibit modification to your snowmobile's emissions system and/or the sound levels that it generates. It is your responsibility to be aware of restrictions that may apply to your intended use of this product.

- 1. Remove the springs fastening the stock muffler to the frame and exhaust pipe. (Set springs safely aside so they can be reused)
- 2. Remove the stock muffler.
- 3. Install the MBRP Powersports muffler, placing its outlet through the stock exit in the belly pan. The muffler body should rest on the aluminum plate protecting the engine.
- 4. Using the stock springs, fasten the MBRP muffler using the tabs on the inlet pipe.
- 5. For the sleds equipped with an SDI engine, re-install the O₂ sensor in the provided bung.

NOTE: To avoid exhaust leaks use a high heat silicone to seal all connections between the expansion chambers and the muffler. Monitor the exhaust for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.



CAUTION: **<u>DO NOT</u>** touch the muffler while the snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Ltd. warranty applies for a two (2) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Ltd. sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Ltd. quality engineer.