

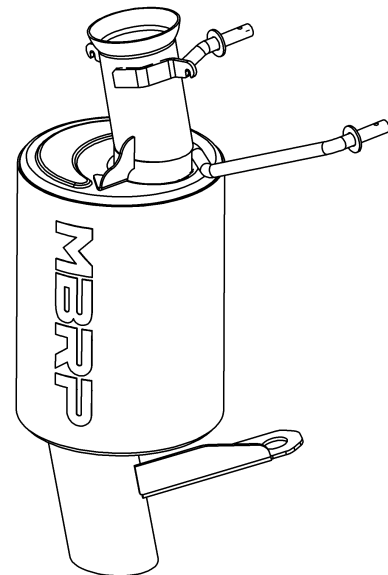
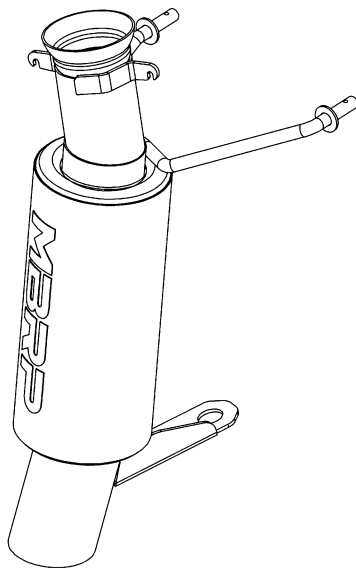
# MBRP

## Muffler Installation Instructions

2390316 / 239T114 2024-UP Arctic Cat Catalyst 600

**Note:** Local regulations may limit or prohibit modification to your snowmobile's emissions system and/or the sound levels that it generates. It is your responsibility to be aware of restrictions that may apply to your intended use of this product.

1. Remove the side panel to access the stock muffler (It may be helpful to remove the hood as well).
2. Remove the springs (2) at the inlet of the muffler and the pins securing the upper mounting posts to the chassis. Then, remove the muffler.
3. Remove the rubber mount at the bottom of the stock muffler and place it onto the MBRP muffler.
4. Install the MBRP muffler in the same location as the stock muffler, reusing the stock gasket. Reinstall the pins into the mounting posts to hold the muffler in place. Reuse the stock springs to secure the muffler inlet.
5. Replace the side panel.



**NOTE:** To avoid exhaust leaks use a high heat silicone to seal all connections between the expansion chambers and the muffler. Monitor the exhaust for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

**CAUTION:** **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Ltd. warranty applies for a two (2) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP's sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP quality engineer.