



MBRP Muffler Installation Instructions

4030309	1996-1998	XRC 600 / Ultra SPX 600 / Storm 800
4080309	1996-1997	XCR 600
	1996-1998	STORM 800
	1999-2003	XCR 800
	1998-1999	XCR 700
	1997	ULTRA SPX 680

Note: Local regulations may limit or prohibit modification to your snowmobile's emissions system and/or the sound levels that it generates. It is your responsibility to be aware of restrictions that may apply to your intended use of this product.

1. Remove the springs fastening the stock muffler to the frame and the exhaust pipe. (Set these springs safely aside so that they can be reused.)
2. Remove the stock muffler.
3. Install the MBRP muffler, placing its outlet through the stock exit in the belly pan.
4. Align the pipes one at a time with the MBRP muffler.
5. Using the stock springs, fasten the MBRP muffler using the tabs on the inlet pipe.

NOTE: To avoid exhaust leaks use a high heat silicone to seal all connections between the expansion chambers and the muffler. Monitor the exhaust for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

CAUTION: **DO NOT** touch the muffler while the snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Ltd. warranty applies for a two (2) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Ltd. sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Ltd. quality engineer.