

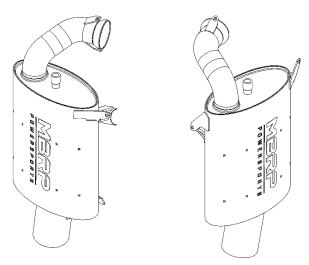
Muffler Installation Instructions

430Q106 2019-2020 Polaris 850 AXYS Chassis - Switchback/Rush/Indy

- 1. Remove the side panel to access the stock muffler.
- 2. Remove the two springs attaching the muffler to the tuned exhaust pipe (set springs safely aside so they can be reused).
- 3. Remove the spring further up the tuned exhaust pipe to allow the pipe to move freely.
- 4. Remove the spring on the front-side of the stock muffler (retain spring for reuse).
- 5. Remove the spring on the backside of the stock muffler (retain spring for reuse).
- 6. Remove the stock muffler from the belly pan. Be careful not to damage the gasket at the muffler inlet.
- 7. Ensure that both the muffler inlet gasket and the lower rubber mount are properly in place on the vehicle.
- 8. Install the MBRP muffler in the same location as the original muffler.
- 9. Reattach the spring to the tuned exhaust pipe.
- 10. Reattach the two springs on the muffler inlet.
- 11. Reattach the longest stock spring at the front spring tab.
- 12. Reattach the final stock spring at the rear spring tab location.
- 13. Replace the side panel.

Note: During certain engine speeds, the engine pull cord will oscillate and can potentially contact the muffler inlet pipe. It is important to be aware of this and monitor the condition of your pull cord. The MBRP muffler assembly maintains the same clearance to the pull cord as the stock muffler and, as such, MBRP Ltd. will not assume responsibility for any damage to the pull cord. *If increased clearance to the muffler is desired, the pull-cord pulley can be removed, however this may subject the cord to other points of contact.*

CAUTION: **<u>DO NOT</u>** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.



MBRP Inc warranty applies for a two (2) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Inc.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Inc quality engineer.